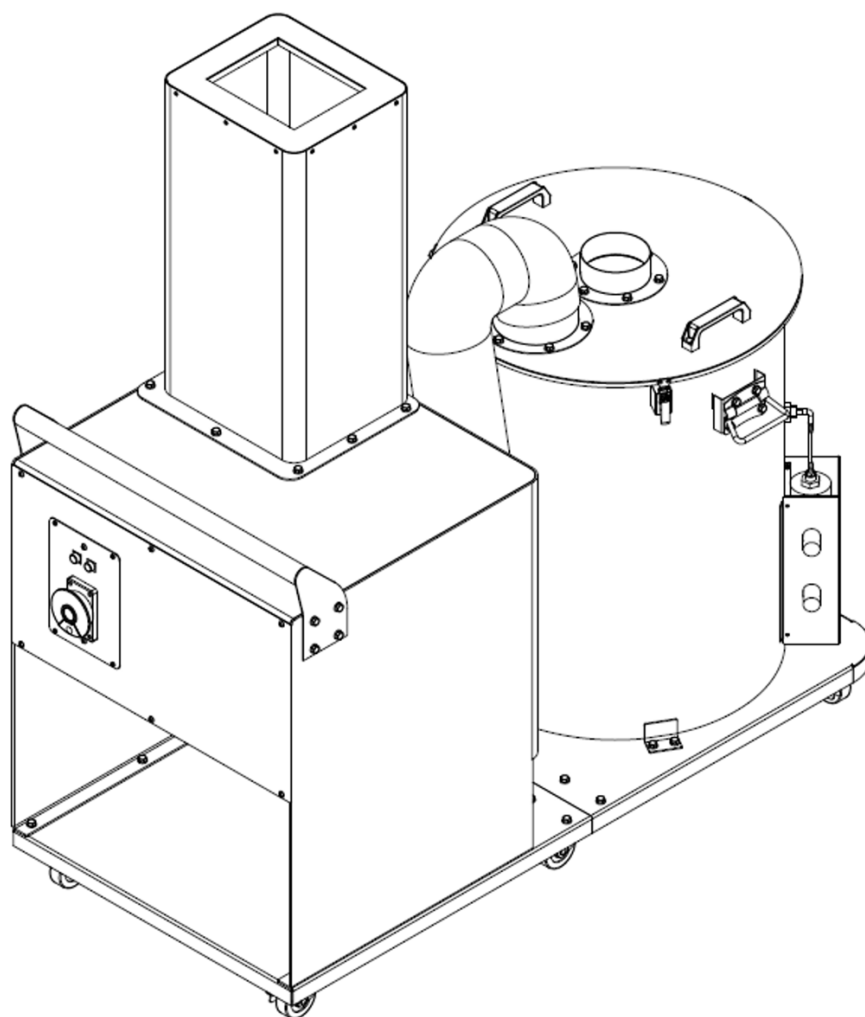




Operating Instructions and Parts Manual Metalworking Wet Dust Collector

Models MWDC-550 and MWDC-550H



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1.0 IMPORTANT SAFETY INSTRUCTIONS

When using an electrical appliance, basic precautions should always be followed when using your dust collector

READ ALL INSTRUCTIONS BEFORE USING THE DUST COLLECTOR.

Read and follow these simple rules for best results and full benefits from your machine. Used properly, Baileigh machinery is among the best in design and safety. However, any machine used improperly can be rendered inefficient and unsafe. It is mandatory that those who use our products be properly trained in how to use them correctly. They should read and understand the Operating Instructions and Parts Manual as well as all labels affixed to the machine. Failure to follow these warnings can result in serious injury.

1. READ and understand the instruction manual before operating the dust collector.
2. DO NOT leave the dust collector connected to the power source. Disconnect the dust collector from the power source when not in use and before servicing and maintenance.
3. ALWAYS turn the power switch "OFF" before disconnecting the dust collector from power source.
4. WARNING: TO REDUCE THE RISK OF ELECTRICAL SHOCK, DISCONNECT THE POWER BEFORE CLEANING OR SERVICING. Do not use outdoors or on wet surfaces. Use for dry pickup only!
5. FOLLOW all electrical and safety codes, including the National Electric Code (NEC) and the Occupational Safety and Health Regulations (OSHA). All electrical connections and wiring should be made by qualified personnel only.
6. DO NOT use the dust collector to pick up flammable or combustible liquids, such as gasoline. NEVER use the dust collector near any flammable or combustible liquids.
7. This dust collector is designed to collect nonhazardous metal dust and debris. Do not use it for hazardous or flammable substances, such as aluminum, magnesium, or similar materials.
8. NEVER use the dust collector to dissipate fumes or smoke. NEVER pick up anything that is burning or smoking, such as cigarettes, matches, or hot ashes.
9. USE only as described in this manual.
10. DO NOT pull the dust collector by the power wire. NEVER allow the wire to come in contact with sharp edges or hot surfaces.
11. DO NOT handle the power connection or dust collector with wet hands.
12. REPLACE the damaged wire immediately. DO NOT use the damaged wire. If the dust collector is not operating properly, or has been damaged, left outdoors or has been in contact with water, return it to an Authorized Service Center for service.
13. DO NOT put any object into openings. Do not use with any opening blocked; keep free of dust, lint, hair, and anything that may reduce air flow. Keep hair, loose clothing, fingers, and all body parts away from openings and moving parts of the dust collector.
14. DO NOT use the dust collector without the collecting drum and separator.
15. DO NOT operate the dust collector with unused dust inlet ports uncapped. ALWAYS cover exposed dust inlet ports.
16. PERIODICALLY INSPECT the collecting drum, separator, and vacuum hose for damage. NEVER operate the dust collector with a damaged vacuum hose.

Grounding Instructions

This dust collector is a permanently connected appliance, and it must be connected to a grounded metal, permanent wiring system; or an equipment-grounding conductor must be run with the circuit conductors and connected to the equipment grounding terminal or lead on the appliance. The appliance must be grounded. If it should malfunction or break down, grounding provides electrical current a path of least resistance, reducing the risk of electric shock. This appliance is equipped with an equipment-ground terminal block. The wire must be properly installed and grounded in accordance with all local codes and ordinances.

⚠ WARNING

Improper connection of the equipment-grounding terminal block can result in a risk of electric shock. Check with a qualified electrician or service person if you are unsure whether the machine is properly grounded. Do not modify the wire terminal block provided with the appliance. If the supply conductors do not fit the terminals, have a qualified electrician install the proper wiring.

 **WARNING:** This product can expose you to chemicals including titanium dioxide which is known to the State of California to cause cancer, and lead which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to <http://www.p65warnings.ca.gov>.

 **WARNING:** Drilling, sawing, sanding or machining wood products generates wood dust and other substances known to the State of California to cause cancer. Avoid inhaling dust generated from wood products or use a dust mask or other safeguards for personal protection.

Wood products emit chemicals known to the State of California to cause birth defects or other reproductive harm. For more information, go to <http://www.p65warnings.ca.gov/wood>.

Familiarize yourself with the following safety notices used in this manual:

 CAUTION

This means that if precautions are not heeded, it may result in minor injury and/or possible machine damage.

 WARNING

This means that if precautions are not heeded, it may result in serious, or possibly even fatal, injury.

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3.0 Product Overview

This manual covers the safe operation and maintenance procedures for the Baileigh MWDC-550 and MWDC-550H Dust Collectors. This manual contains instructions for installation, safety precautions, general operating procedures, maintenance, and a parts breakdown. Your machine has been designed and constructed to provide consistent, long-term operation if used in accordance with the instructions as set forth in this document.

Technical Support handles questions about setup, operation, schematics, warranty issues, and individual parts. Our Technical Support department can be reached at 920-684-4990.

If you have any questions or comments, please contact your local supplier or Baileigh Industrial. We can also be reached at our website: www.baileigh.com.

Retain this manual for future reference. If the machine transfers ownership, the manual should accompany it.

Register your product online -

<https://baileigh.com/product-registration>



4.0 Specifications

Table 1

Model number	MWDC-550, MWDC-550H
Stock number	BA1-12450 , BA1-12451
Motor and electricals	
Motor type	totally enclosed fan cooled, induction
Horsepower	5 HP (3.7 kW)
Phase	3 Phase
Voltage	230V(MWDC-550), 460V (MWDC-550H)
Cycle	60 Hz
Listed FLA (full load amps)	9A (MWDC-550), 4.5A (MWDC-550H)
On/off switch	With removable safety key
Motor speed	3450 RPM
Recommended fuse/breaker size ¹	20A (MWDC-550), 10A (MWDC-550H)
Noise emission ²	75dB at 5 ft. (152.4 cm) from impeller
Main materials	
Cabinet	Steel (sheet metal frame)
Impeller	Steel
Inlet port, adaptor, and cap	Steel
Collecting drum, separator	Steel
Muffler foam	PU
Casters	Polyurethane
Capacities and Efficiency	
Inlet port, outside diameter	5 in. (125 mm)
Air flow rate	3100 CFM (87.8 CMM)
Air flow velocity	15,151 FPM (4,620 MPM)
Maximum static pressure	16.2 in. H ₂ O
Collecting Drum	45 L (low level limit) 70 L (high level limit)
Dimensions	
Overall dimensions, LxWxH (with handle and casters installed)	59.8 x 28 x 65.7 in. (1520x710x1670mm)
Shipping dimensions, LxWxH	57.3 x 32.5 x 36.8 in. (1455 x 825 x 935 mm), includes pallet
Swivel casters diameter	3 in. (75 mm)
Impeller diameter	13 in. (330mm)
Weights (approximate)	
Net weight	440.9 lb. (200 kg)
Shipping weight (includes pallet)	491.6 lb. (223 kg)

! WARNING

Read and understand the entire contents of this manual before attempting assembly or operation. Failure to comply may cause serious injury.

5.0 Unpacking and Installing

! WARNING

Before setting up, adjusting, or operating this machine, read, understand, and follow the instructions and safety information in this owner's manual.

This machine is designed to operate at a high-performance level. When properly installed and operated, it will give you years of service. Read and understand this chapter before you unpack and set up this machine.

5.1 Unpacking

Inspect contents of crate for shipping damage. Report any damage immediately to your distributor and shipping agent. Do not discard any shipping material until the machine is assembled and running properly.

5.2 Shipping Contents

ITEM	QTY
A. Main Housing.....	1
B. Right Base.....	1
C. Left Base	1
D. Handle	4
E. Muffler.....	2
F. Collecting Drum.....	3
G. Drum Lid	1
H. Separator.....	1
I. Outlet Adapter, 6"	1
J. Inlet Adapter, 5"	1
K. Plate	3
L. Hose, 6" x 1.2M.....	1
M. Hose Clamp, 6-3/8"	2
N. Wheel Bracket	2
O. Swivel Caster with Brake, 3".....	3
P. Swivel Caster, 3"	3
Q. Foam, 3 x 20 x 1590mm.....	1
R. Foam, 1 x 30 x 650mm.....	2
S. Drum Handle	2
Operating Instructions and Parts Manual	1
Registration Card.....	1

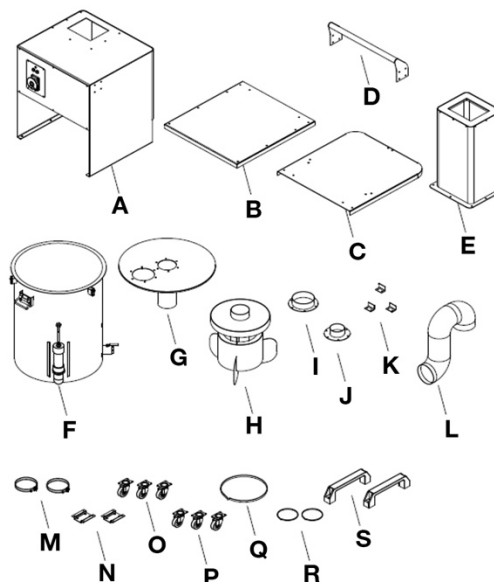


Figure 5-1

5.3 Hardware Package

ITEM	QTY
A. Flanged Bolt, 5/16 x 3/4"	21
B. Flanged Bolt, 5/16" x 1/2"	50
C. Pan HD Phillips Mach Screw, 1/4" x 1/2".....	4
D. Pan HD Phillips Mach Screw, 3/16" x 3/8".....	4
E. Open-End Wrench, 10/12mm.....	1
F. Hanger, 5/16"	2

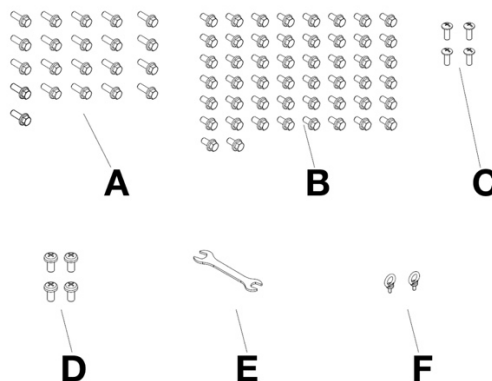


Figure 5-2

5.4 Assembly

⚠ WARNING

Use two people to lift this machine. Failure to comply may cause injury.

The numbers in parentheses match the callout numbers in the Figures and in the parts breakdown.

Refer to Figure 5-3

1. Assemble the Caster Bracket (NO. 30) onto the Left Base (NO. 31) and Right Base (NO. 27) with Flanged Bolts (NO. 26).
2. Assemble the Swivel Casters with Brakes (NO. 28) and Swivel Casters (NO. 29) onto the Left Base (NO. 31) and Right Base (NO. 27) with Flanged Bolts (NO. 26).

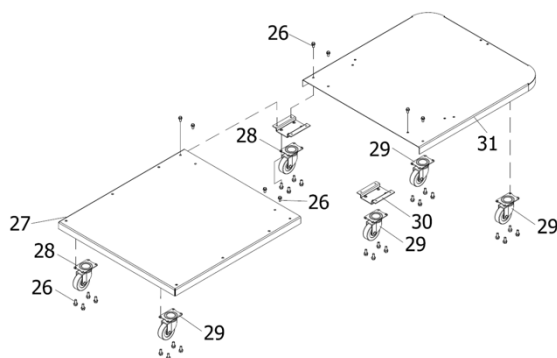


Figure 5-3

Refer to Figure 5-4

3. Secure the Hangers (NO. 55) onto the Main Housing (NO. 25). Attach a cable to the Hangers to use for lifting. Lift the Main Housing (NO. 25), place it on the Right Base (NO. 27), and secure with Flange Bolts (NO. 20).
4. Assemble the Handle (NO. 33) onto the Main Housing (NO. 25) and tighten with Flanged Bolts (NO. 20).

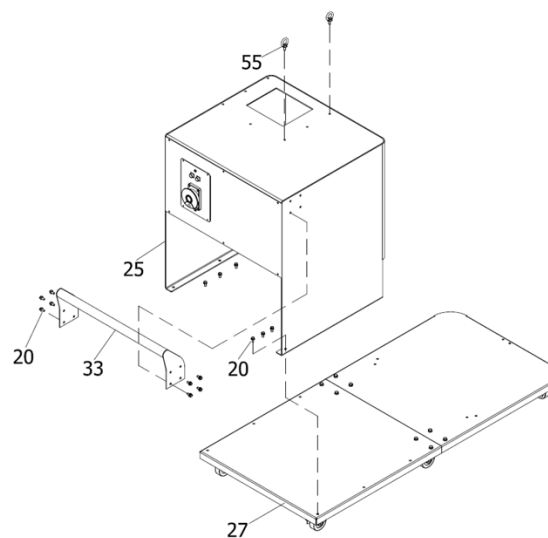


Figure 5-4

Refer to Figure 5-5:

5. Remove the Hangers (NO. 55) and lifting cable from the Main Housing (NO. 25).

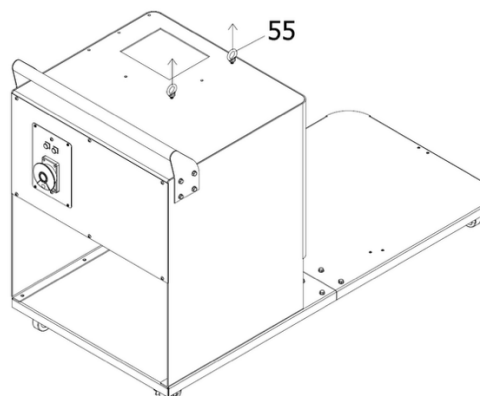


Figure 5-5

Refer to Figure 5-6

6. Paste the Foam (NO. 34) on the Muffler (NO. 35).
7. Assemble the Muffler (NO. 35) onto the Main Housing (NO. 25) and tighten with Flanged Bolts (NO. 20).

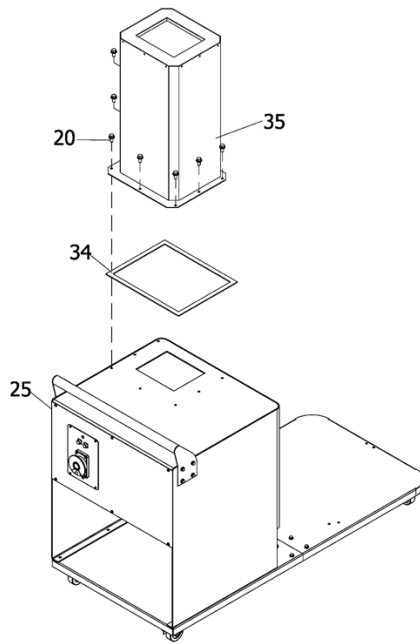


Figure 5-6

Refer to Figure 5-7

8. Place the Separator (NO. 48) into the Collecting Drum (NO. 50) and secure the Drum Lid (NO. 47) onto the Collecting Drum (NO. 50).
9. Attach the Foam (NO. 44) on the Inlet Adapter (NO. 42) and Outlet Adapter (NO. 43). Use the Open-End Wrench (NO. 54) to secure the Inlet Adapter (NO. 42) and Outlet Adapter (NO. 43) and Flanged Bolts (NO. 26) on the Drum Lid (NO. 47).
10. Attach the Drum Handle (NO. 46) using Flat Head Screws (NO. 45) on the Drum Lid (NO. 47).

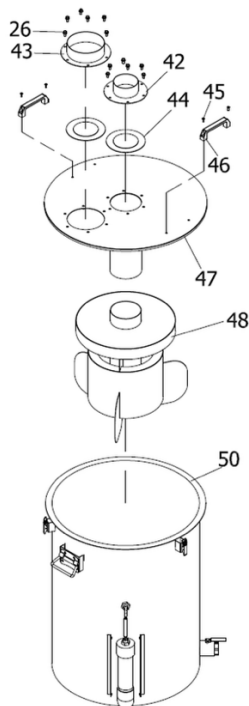


Figure 5-7

Refer to Figure 5-8

11. Assemble the Plate (NO. 32) onto the Right Base (NO. 27) and tighten the Flange Bolts (NO. 26). Place the Collecting Drum (NO. 50) on the Left Base (NO. 31).
12. Attach the Hose (NO. 40) to the Main Housing (NO. 25) with Hose Clamp (NO. 41). Attach the Hose (NO. 40) to the Outlet Adapter (NO. 43) with Hose Clamp (NO. 41).

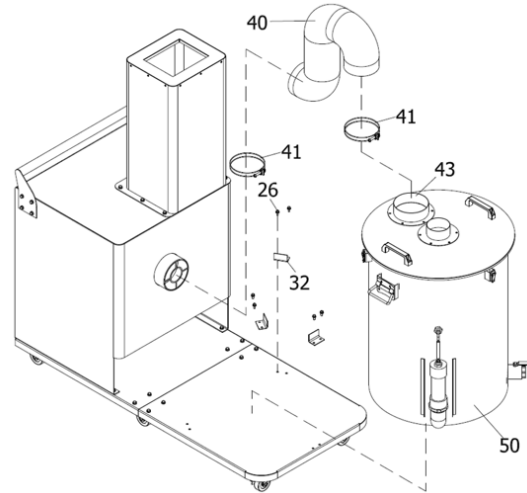


Figure 5-8

Refer to Figure 5-9

13. Attach the Water Level Window Cover (NO. 51) to the Collecting Drum (NO. 50) and tighten with Phillips Head Screws (NO. 53). Please keep the high/low water level sensors in proper contact with the water level pipe to ensure accurate sensitivity.

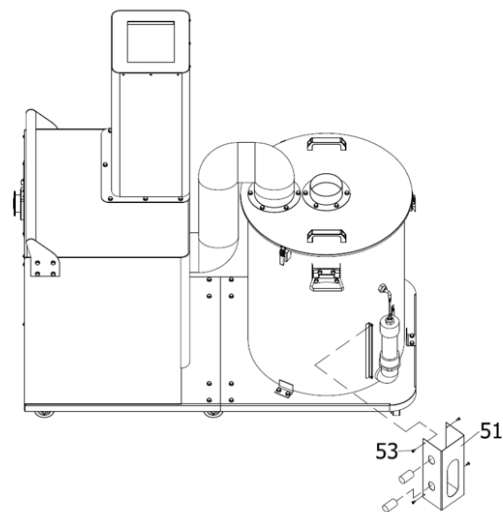


Figure 5-9

6.0 Electrical Connections

⚠ WARNING

All electrical connections and service work should be performed by a qualified, licensed electrician who is familiar with all safe standard electrical installation practices and all applicable electrical codes. This includes local electrical codes which may affect the connection and operation of the sander in your specific manufacturing operation.

The MWDC-550 Dust Collector is rated at 230-volt, 3-phase. It is recommended that this machine be connected to a dedicated minimum 20-amp circuit with a circuit breaker or time-delay fuse marked “D”.

The MWDC-550H Dust Collector is rated at 460-volt, 3-phase. It is recommended that this machine be connected to a dedicated minimum 10-amp circuit with a circuit breaker or time-delay fuse marked “D”.

Before connecting to power source, be sure switch is in off position.

Local codes take precedence over recommendations.

6.1 Electrical Grounding

⚠ WARNING

Improper connection of the equipment-grounding terminal block can result in a risk of electric shock. Check with a qualified electrician or service person if you are unsure whether the machine is properly grounded. Do not modify the wire terminal block provided with the appliance – if it will not fit the wire terminals, have a proper wire installed by a qualified electrician.

⚠ WARNING

Check with a qualified electrician or service personnel if the grounding instructions are not fully understood, or if in doubt about whether the tool is properly grounded. Failure to comply may cause serious or fatal injury.

This dust collector is a permanently connected appliance, and it must be connected to a grounded metal, permanent wiring system; or an equipment-grounding conductor must be run with the circuit conductors and connected to the equipment grounding terminal or lead on the appliance. The appliance must be grounded. If it should malfunction or break down, grounding provides electrical current a path of least resistance, reducing the risk of electric shock. This appliance is equipped with an equipment-ground terminal block. The wire must be properly installed and grounded in accordance with all local codes and ordinances.

7.0 Operating Instructions

⚠ WARNING

Never mix ferrous and non-ferrous metal dust in the same dust collector. Do not use this machine to collect wood dust.

Connect a metal dust collection hose from the metalworking machine to the port on the dust collector. Secure with a hose clamp (not provided).

If you are connecting the dust collector to a ductwork system, follow approved guidelines and safety measures for the ducting, and familiarize yourself with OSHA and NFPA regulations.

Always install the caps over ports not being used. This will promote more efficient suction, as well as maintain safety in the workshop.

7.1 Filling Bin with Water

Refer to Figures 7-1 and 7-2

You must add clean water to the collecting drum before starting and using the dust collector.

1. Press the Start/Stop button to stop the machine (if running) and disconnect the machine from the power source.
2. Fill the collecting drum with clean water through the 5" inlet opening.
3. While filling, allow the float ball to rise between the high- and low-water level sensors. Do not overfill. Overfilling will cause the float ball to activate the high-water sensor, resulting in a high-water level error and shutting the machine down. See *Section 7.3 High-Water-Level Error*.

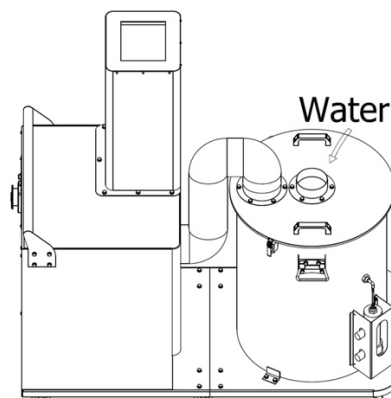


Figure 7-1

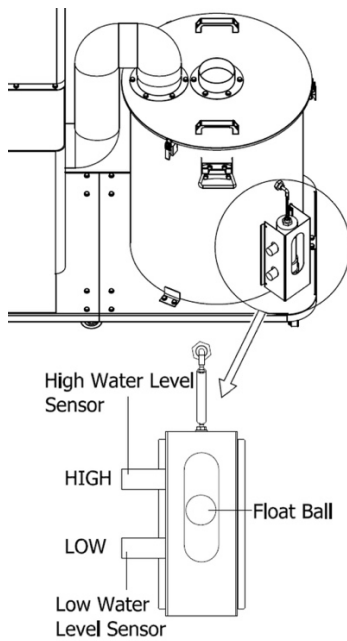


Figure 7-2

7.2 Operating Machine

Refer to Figure 7-3

Pull the red Start/Stop button (A) to start the dust collector. The Power Indicator Light (B) will turn on. To stop the dust collector, push the Start/Stop button. The Power Indicator Light will turn off.

When the machine is not in use, remove the Safety Key (C) to prevent accidental start-up or unauthorized use.

- A. Start/Stop Button
- B. Power Indicator Light
- C. Safety Key
- D. High-Water Level Error Light
- E. Low-Water Level Error Light

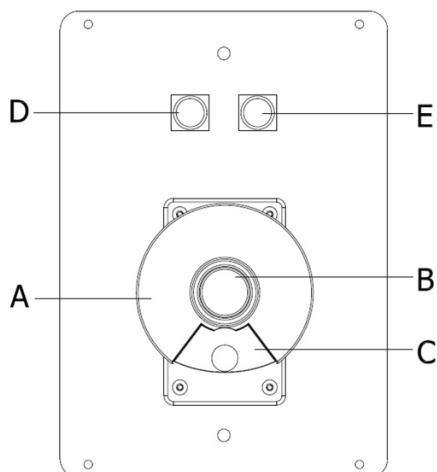


Figure 7-3

7.3 High-Water-Level Error

Refer to Figures 7-4 and 7-5

If the water level is too high, the High-Water-Level Sensor will detect the float ball and trigger a warning alarm, shutting the machine down. The High-Water-Level Error Light (D, Figure 7-3) will turn on. If this happens, follow the steps below.

1. Press the Start/Stop button to stop the machine and disconnect the machine from the power source.
2. Open the drain valve at the bottom of the collecting drum. Drain the water and metal dust from the collecting drum.
3. Close the drain valve and fill the collecting drum with clean water through the 5" inlet opening. While filling, allow the float ball to rise halfway between the high- and low-water-level sensors. Do not overfill. Overfilling will cause the float ball to activate the high-water-level sensor, resulting in a high-water-level error and shutting the machine down.
4. Reconnect the machine to the power source, then press the Start/Stop button to start the machine.

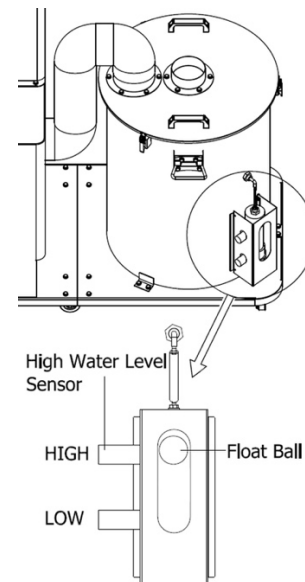


Figure 7-4

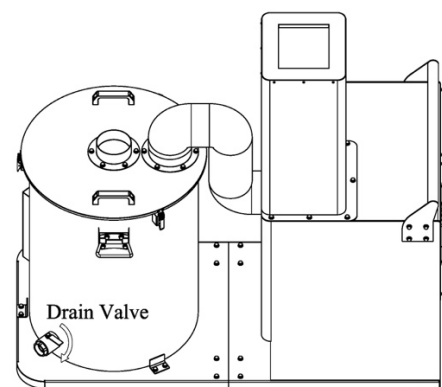


Figure 7-5

7.4 Low-Water-Level Error

Refer to Figure 7-6

After using the machine for a period of time, the water level in the collecting drum will gradually reduce. If the water level is too low, the low-water-level sensor will detect the float ball and trigger a warning alarm, shutting the machine down. The Low-Water-Level Error Light (E, Figure 7-3) will turn on. If this happens, follow the steps below.

1. Press the Start/Stop button to stop the machine and disconnect the machine from the power source.
2. Fill the collecting drum with clean water through the 5" inlet opening. While filling, allow the float ball to rise to halfway between the high- and low-water-level sensors. Do not overfill. Overfilling will cause the float ball to activate the high-water-level sensor, resulting in a high-water-level error.
3. Reconnect the machine to the power source, then press the Start/Stop button to start the machine.

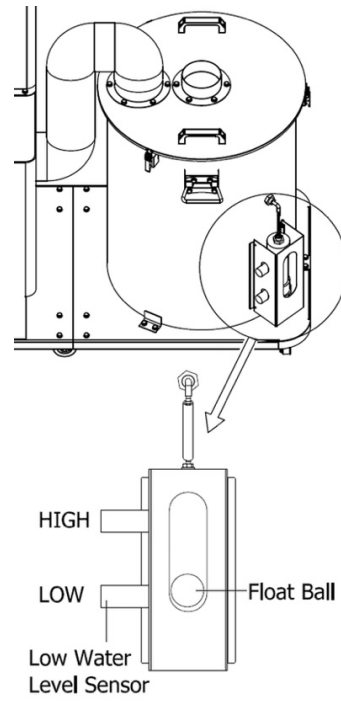


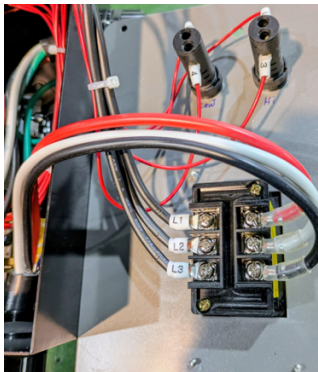
Figure 7-6

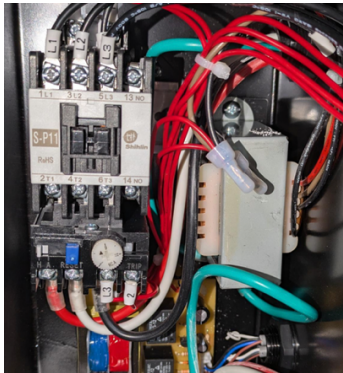
8.0 Troubleshooting

⚠ WARNING

Before doing any maintenance or repairs on the machine, turn machine off and disconnect machine from electrical supply. Failure to comply may cause serious injury.

Table 2

Symptom	Possible Cause	Correction
Machine will not start or unexpectedly stops while running.	Low-water-level error.	Disconnect the machine from the power source. Fill the collecting drum with clean water until the float ball is halfway between the high- and low-water-level sensors. 
	L1/L2/L3 three-phase wires are connected incorrectly or the connection is loose.	Make sure L1/L2/L3 wires are correctly connected and securely fastened with terminal screws inside the power switch box. 

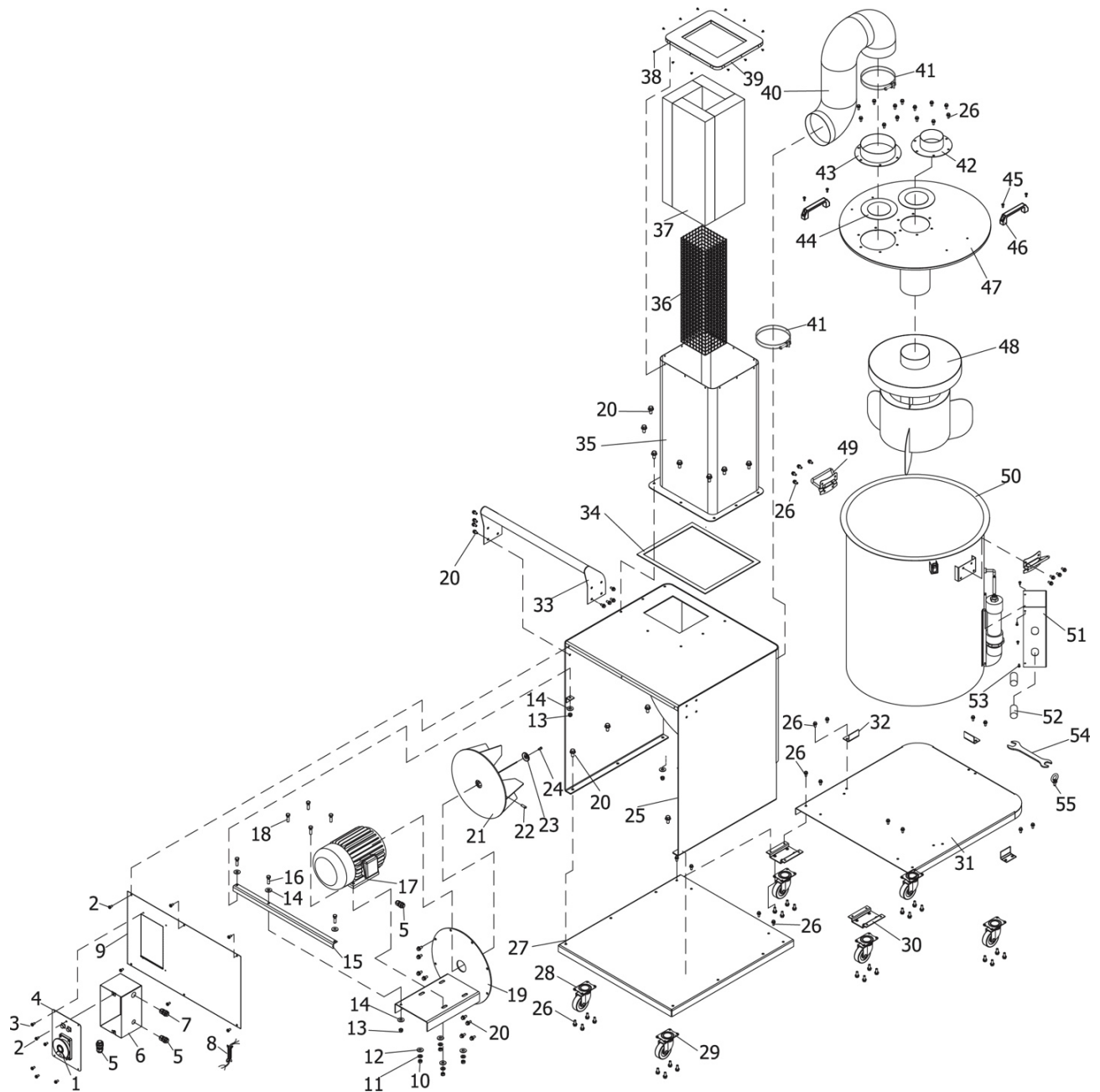
	Overload protector in the magnetic starter is tripped.	The overload protector is located in the control box. Press the reset button after the overload protector has cooled down. 230V Control Box  460V Control Box 
Airflow is very low after reconnecting the power wires.	Impeller rotates in opposite direction.	Make sure the 3-phase power connection is correct and the motor impeller rotation matches the direction indicated on the motor label. 

* **WARNING:** Some corrections may require a qualified electrician.

9.0 Replacement Parts

Replacement parts are listed on the following pages. To order parts or reach our service department, call 1-800-274-6848 Monday through Friday, 8:00 a.m. to 5:00 p.m. Central Time. Having the Model Number and Serial Number of your machine available when you call will allow us to serve you quickly and accurately.

9.1.1 MWDC-550 & MWDC-550H – Exploded View



9.1.2 MWDC-550 & MWDC-550H – Parts List

Index No	Part No	Description	Size	Qty
1	BA1-12565	ON-OFF Switch Assembly		1
2	#N/A	Pan HD Phillips Head Screw	1/4"-20x1/2"	8
3	#N/A	Pan HD Phillips Head Screw	M4-0.7x12	4
4	#N/A	Switch Plate		1
5	BA1-12501	Cable Gland	M25-18B	3
6	BA1-12572	Control Box Assembly (230V)		1
	BA1-12573	Control Box Assembly (460V) †		1
7	BA1-12574	Cable Gland	M20-13B	1
8	BA1-13083	Motor Cord	12AWG(3.31mm2)	1
9	BA1-13084	Rear Cover		1
10	#N/A	Nut	3/8"-16	4
11	#N/A	Lock Washer	3/8"	4
12	#N/A	Flat Washer	3/8"	4
13	#N/A	Hex Nut	M6	3
14	#N/A	Flat Washer	M6	6
15	BA1-13085	Motor Plate Bar		1
16	#N/A	Hex Cap Screw	M6-1.0x20	3
17	BA1-12566	Dual Voltage Motor	5HP 230V/460V 3Ph (230V Pre-wired)	1
18	#N/A	Hex Flange Screw	3/8"-16x1-1/4"	4
19	BA1-13086	Motor Plate (230V)		1
20	#N/A	Flanged Bolt *	5/16"-18x3/4"	29
21	BA1-13087	Impeller		1
22	#N/A	Set Screw	3/8"-16x3/4"	1
23	#N/A	Impeller Washer		1
24	#N/A	Socket Head Cap Screw	M6-1.0x20	1
25	BA1-13088	Main Housing		1
26	#N/A	Flanged Bolt *	5/16"-18x1/2"	58
27	BA1-13089	Right Base		1
28	BA1-12568	Swivel Caster with Brake	3"	3
29	BA1-12569	Swivel Caster	3"	3
30	BA1-13090	Caster Bracket		2
31	BA1-13091	Left Base		1
32	BA1-13092	Retainer		3
33	BA1-13093	Handle		1
34	BA1-13094	Foam	3x20x1590mm	1
35	BA1-13095	Muffler		1
36	BA1-13096	Iron Net		1
37	BA1-13097	Muffler Foam		1
38	#N/A	Pan HD Philips Self Drilling Screw	M5-0.8x8	12
39	BA1-13098	Muffler Cover		1
40	BA1-13099	Hose	6"x1.2M	1
41	BA1-13100	Hose Clamp	6-3/8"	2
42	BA1-13101	Inlet Adapter	5"	1
43	BA1-13102	Outlet Adapter	6"	1
44	BA1-13103	Foam	1x30x650mm	2
45	#N/A	Pan HD Phillips Machine Screw *	1/4"-20x1/2"	4
46	BA1-13104	Drum Handle		2
47	BA1-13105	Drum Lid		1
48	BA1-13106	Separator		1
49	BA1-13107	Handle		2
50	BA1-13108	Collecting Drum		1
51	BA1-13109	Water Level Window Cover		1
52	BA1-12571	Water Level Sensor		2
53	#N/A	Pan HD Phillips Machine Screw *	3/16"-24x3/8"	4
54	BA1-13110	Open Wrench *	10/12 mm	1
55	BA1-13111	Hanger *	5/16"-18	2
	BA1-13112	Baileigh logo plaque (not shown)	330x127 mm	1
	BA1-13113	ID with Warning Label (230V not shown)		1
	BA1-13114	ID with Warning Label (460V not shown) †		1

.....BA1-13115	High Voltage Danger Label (230V not shown)	1
.....BA1-13116	High Voltage Danger Label (460V not shown) †	1
.....BA1-12575	Hardware Package (includes items marked with*)..	1
.....BA1-12567	460V Electronics Replacement Package (includes items marked with †)	1

* Items in Hardware Package

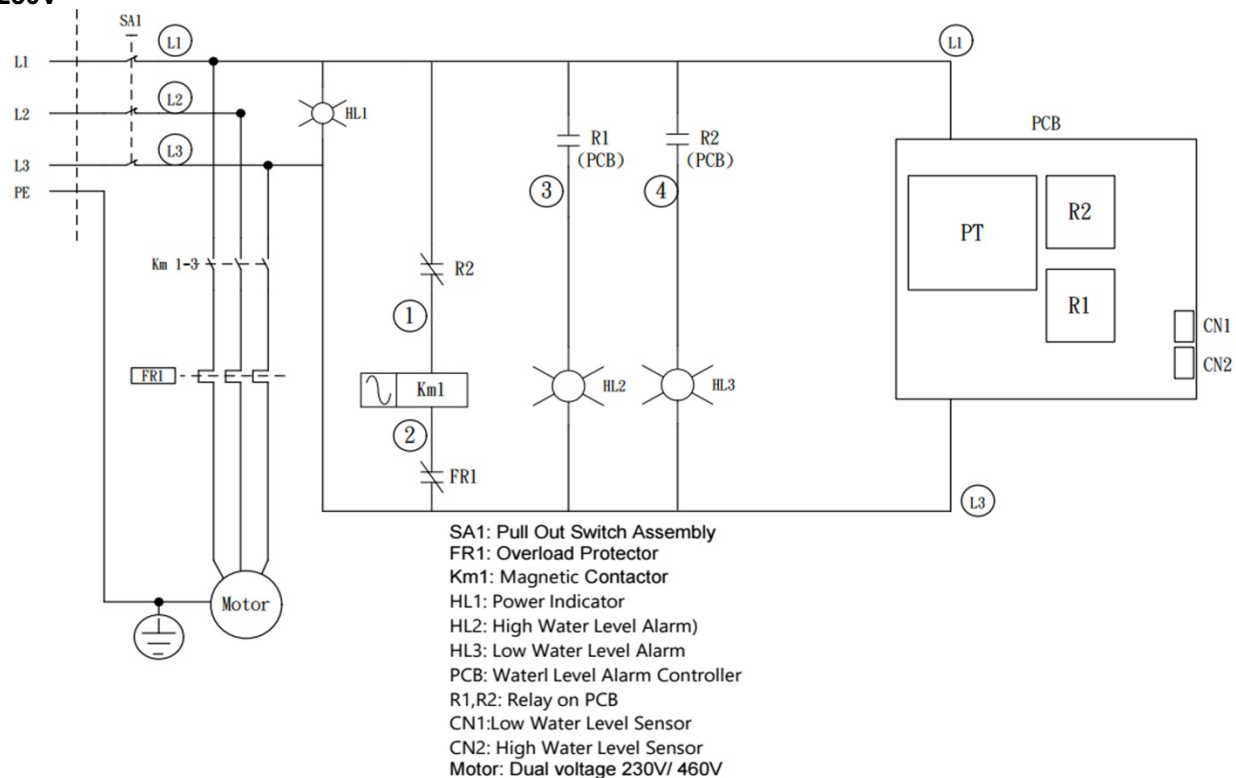
† Included in 230V to 460V Change Kit

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

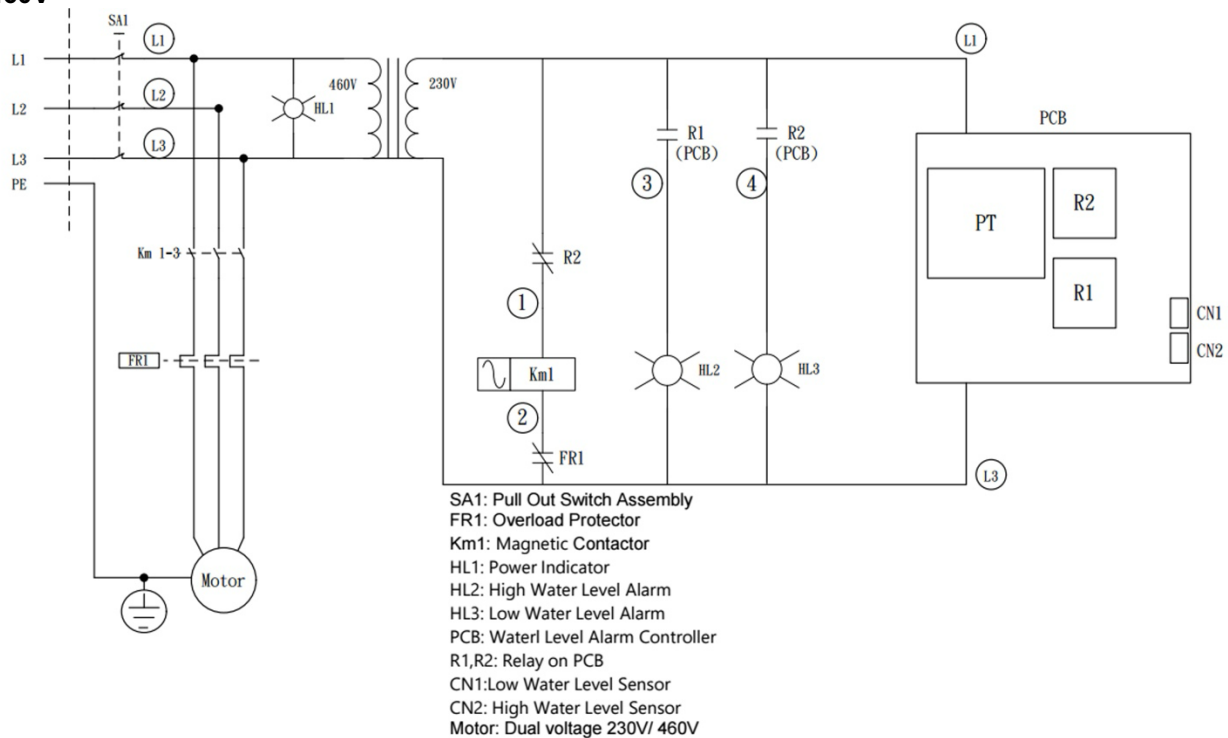
10.0 Electrical Schematics

MWDC-550 and MWDC-550H

230V



460V



11.0 Warranty and Service

Thank you for your purchase of a machine from Baileigh Industrial. We hope that you find it productive and useful to you for a long time to come.

Inspection & Acceptance. Buyer shall inspect all Goods within ten (10) days after receipt thereof. Buyer's payment shall constitute final acceptance of the Goods and shall act as a waiver of the Buyer's rights to inspect or reject the Goods unless otherwise agreed. If Buyer rejects any merchandise, Buyer must first obtain a Returned Goods Authorization ("RGA") number before returning any Goods to Seller. Goods returned without an RGA will be refused. Seller will not be responsible for any freight costs, damages to Goods, or any other costs or liabilities pertaining to Goods returned without an RGA. Seller shall have the right to substitute a conforming tender. Buyer will be responsible for all freight costs to and from Buyer and repackaging costs, if any, if Buyer refuses to accept shipment. If Goods are returned in unsalable condition, Buyer shall be responsible for full value of the Goods. Buyer may not return any special-order Goods. Any Goods returned hereunder shall be subject to a restocking fee equal to 30% of the invoice price.

Specifications. Seller may, at its option, make changes in the designs, **specifications**, or components of the Goods to improve the safety of such Goods, or if in Seller's judgment, such changes will be beneficial to their operation or use. Buyer may not make any changes in the specifications for the Goods unless Seller approves of such changes in writing, in which event Seller may impose additional charges to implement such changes.

Limited Warranty. Seller warrants to the original end-user that the Goods manufactured or provided by Seller under this Agreement shall be free of defects in material or workmanship for a period of twelve (12) months from the date of purchase, provided that the Goods are installed, used, and maintained in accordance with any instruction manual or technical guidelines provided by the Seller or supplied with the Goods, if applicable. The original end-user must give written notice to Seller of any suspected defect in the Goods prior to the expiration of the warranty period. The original end-user must also obtain an RGA from Seller prior to returning any Goods to Seller for warranty service under this paragraph. Seller will not accept any responsibility for Goods returned without an RGA. The original end-user shall be responsible for all costs and expenses associated with returning the Goods to Seller for warranty service. In the event of a defect, Seller, at its sole option, shall repair or replace the defective Goods or refund to the original end-user the purchase price for such defective Goods. Goods are not eligible for replacement or return after a period of 10 days from date of receipt. The foregoing warranty is Seller's sole obligation, and the original end-user's exclusive remedy, with regard to any defective Goods. This limited warranty does not apply to: (a) die sets, tooling, and saw blades; (b) periodic or routine maintenance and setup, (c) repair or replacement of the Goods due to normal wear and tear, (d) defects or damage to the Goods resulting from misuse, abuse, neglect, or accidents, (f) defects or damage to the Goods resulting from improper or unauthorized alterations, modifications, or changes; and (f) any Goods that has not been installed and/or maintained in accordance with the instruction manual or technical guidelines provided by Seller.

EXCLUSION OF OTHER WARRANTIES. THE FOREGOING LIMITED WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED. ANY AND ALL OTHER EXPRESS, STATUTORY, OR IMPLIED WARRANTIES, INCLUDING BUT NOT LIMITED TO, ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE ARE EXPRESSLY DISCLAIMED. NO WARRANTY IS MADE WHICH EXTENDS BEYOND THAT WHICH IS EXPRESSLY CONTAINED HEREIN.

Limitation of Liability. IN NO EVENT SHALL SELLER BE LIABLE TO BUYER OR ANY OTHER PARTY FOR ANY INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES (INCLUDING, WITHOUT LIMITATION, LOST PROFITS OR DOWN TIME) ARISING FROM OR IN MANNER CONNECTED WITH THE GOODS, ANY BREACH BY SELLER OR ITS AGENTS OF THIS AGREEMENT, OR ANY OTHER CAUSE WHATSOEVER, WHETHER BASED ON CONTRACT, TORT OR ANY OTHER THEORY OF LIABILITY. BUYER'S REMEDY WITH RESPECT TO ANY CLAIM ARISING UNDER THIS AGREEMENT IS STRICTLY LIMITED TO NO MORE THAN THE AMOUNT PAID BY THE BUYER FOR THE GOODS.

Force Majeure. Seller shall not be responsible for any delay in the delivery of, or failure to deliver, Goods due to causes beyond Seller's reasonable control including, without limitation, acts of God, acts of war or terrorism, enemy actions, hostilities, strikes, labor difficulties, embargoes, non-delivery or late delivery of materials, parts and equipment or transportation delays not caused by the fault of Seller, delays caused by civil authorities, governmental regulations or orders, fire, lightning, natural disasters or any other cause beyond Seller's reasonable control. In the event of any such delay, performance will be postponed by such length of time as may be reasonably necessary to compensate for the delay.

Installation. If Buyer purchases any Goods that require installation, Buyer shall, at its expense, make all arrangements and connections necessary to install and operate the Goods. Buyer shall install the Goods in accordance with any Seller instructions and shall indemnify Seller against any and all damages, demands, suits, causes of action, claims and expenses (including actual attorneys' fees and costs) arising directly or indirectly out of Buyer's failure to properly install the Goods.

Work By Others; Safety Devices. Unless agreed to in writing by Seller, Seller has no responsibility for labor or work performed by Buyer or others, of any nature, relating to design, manufacture, fabrication, use, installation, or provision of Goods. Buyer is solely responsible for furnishing and requiring its employees and customers to use all safety devices, guards and safe operating procedures required by law and/or as set forth in manuals and instruction sheets furnished by Seller. Buyer is responsible for consulting all operator manuals, ANSI or comparable safety standards, OSHA regulations and other sources of safety standards and regulations applicable to the use and operation of the Goods.

Remedies. Each of the rights and remedies of Seller under this Agreement is cumulative and in addition to any other or further remedies provided under this Agreement or at law or equity.

Attorney's Fees. In the event legal action is necessary to recover monies due from Buyer or to enforce any provision of this Agreement, Buyer shall be liable to Seller for all costs and expenses associated therewith, including Seller's actual attorney fees and costs.

Governing Law/Venue. This Agreement shall be construed and governed under the laws of the State of Wisconsin, without application of conflict of law principles. Each party agrees that all actions or proceedings arising out of or in connection with this Agreement shall be commenced, tried, and litigated only in the state courts sitting in Manitowoc County, Wisconsin or the U.S. Federal Court for the Eastern District of Wisconsin. Each party waives any right it may have to assert the doctrine of “forum non conveniens” or to object to venue to the extent that any proceeding is brought in accordance with this section. Each party consents to and waives any objection to the exercise of personal jurisdiction over it by courts described in this section. Each party waives to the fullest extent permitted by applicable law the right to a trial by jury.

Summary of Return Policy:

- 10 Day acceptance period from date of delivery. Damage claims and order discrepancies will not be accepted after this time.
- You must obtain a Baileigh Industrial issued RGA number PRIOR to returning any materials.
- Returned materials must be received at Baileigh Industrial in new condition and in original packaging.
- Altered items are not eligible for return.
- Buyer is responsible for all shipping charges.
- A 30% re-stocking fee applies to all returns.

Baileigh Industrial makes every effort to ensure that our posted specifications, images, pricing, and product availability are as correct and timely as possible. We apologize for any discrepancies that may occur. Baileigh Industrial reserves the right to make any and all changes deemed necessary in the course of business including but not limited to pricing, product specifications, quantities, and product availability.

For Customer Service & Technical Support:

Please contact one of our knowledgeable Sales and Service team members at:
(920) 684-4990 or e-mail us at Baileigh-Service@jpwindustries.com



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