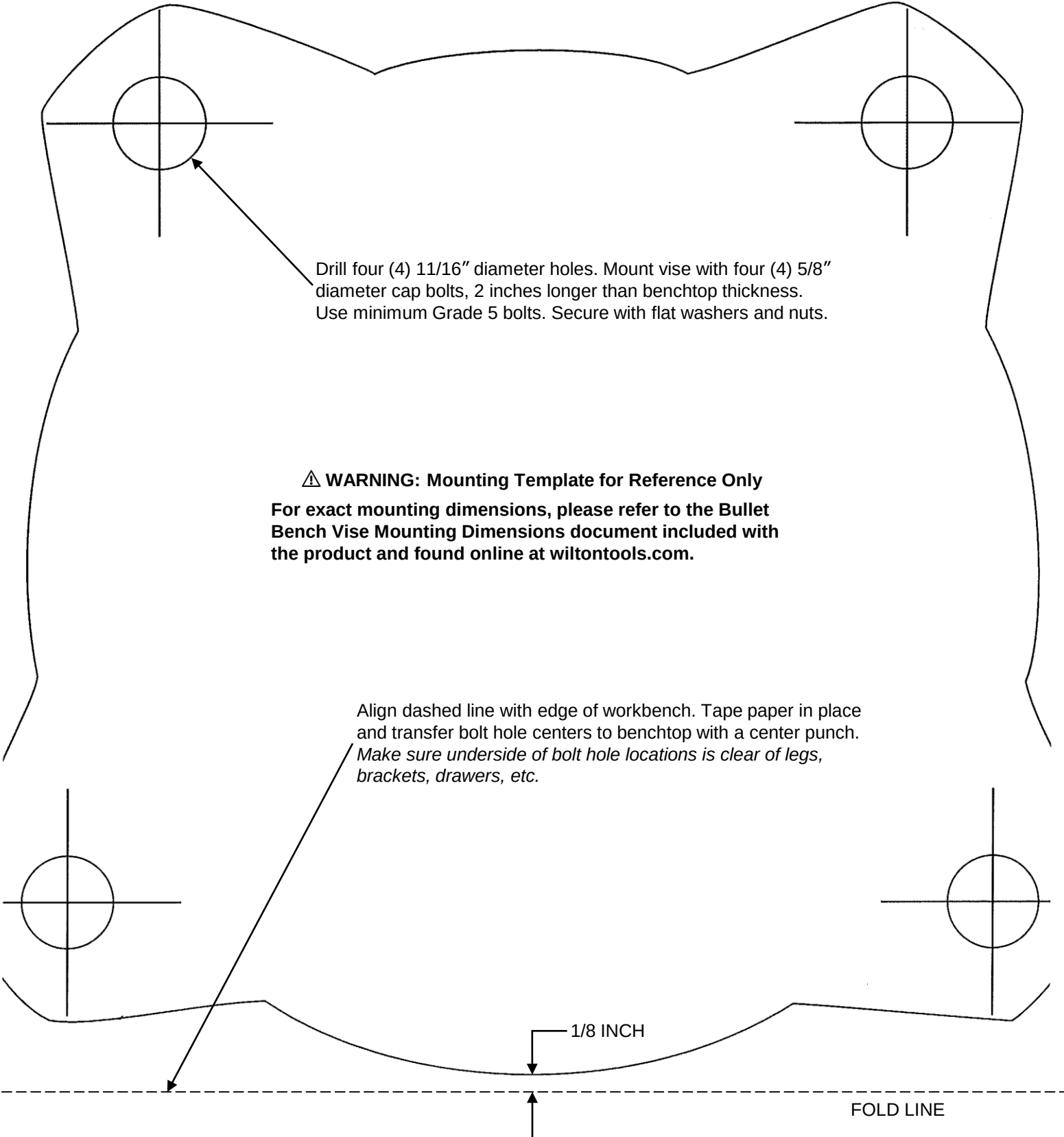




## #28831 Model 400S Machinist Vise Mounting Template

The diagram shows a large, irregularly shaped mounting template. It has four circular holes, one in each corner, each with a crosshair indicating its center. A dashed line runs horizontally across the bottom of the template. An arrow points from the text block to the top-left hole. Another arrow points from the text block to the dashed line at the bottom. A dimension line indicates a 1/8 inch gap between the bottom edge of the template and the dashed line.

Drill four (4) 11/16" diameter holes. Mount vise with four (4) 5/8" diameter cap bolts, 2 inches longer than benchtop thickness. Use minimum Grade 5 bolts. Secure with flat washers and nuts.

**⚠ WARNING: Mounting Template for Reference Only**

For exact mounting dimensions, please refer to the **Bullet Bench Vise Mounting Dimensions** document included with the product and found online at [wiltontools.com](http://wiltontools.com).

Align dashed line with edge of workbench. Tape paper in place and transfer bolt hole centers to benchtop with a center punch. *Make sure underside of bolt hole locations is clear of legs, brackets, drawers, etc.*

1/8 INCH

FOLD LINE