EDWARDS®

BUILD YOUR LEGEND™



HPST2375 ROTARY DRAW BENDER

POWER LINK™ SOURCE

ED1-62

PRODUCTIVITY

Our newest innovation to the Edwards PowerLink System makes this rotary draw bender a power source for the complete line up of Edwards PowerLink Hydraulic Tools. Powered by a 120v 2HP motor, this dual cylinder rotary draw style bender produces up to a 180° bend in one stroke. The open style drop on tooling, adjustable auto stop, and heavy duty mobile cart ensures this rotary draw bender is simple to use and improves operator productivity. Whether you are bending an ornamental piece or a complete vehicle chassis our new rotary draw bender is the solution.

Simply Plug In & Power Up any of our Edwards Hydraulic Tools into your **HPST2375** rotary draw bender and turn your shop into a fabricator's paradise.

POWER LINK SOURCE

HPST2375 Rotary Draw Bender
ED1-62



Bend Capacity:	180°
Minimum CLR	1/2"
Minimum OD	1/4"
Mild Steel Solid Rod	1"
Mild Steel Pipe Schedule 40	2"
Mild Steel Round Tube (Wall)	2-1/2" (1/8")
Mild Steel Square Tube (Wall)	2" (1/8")
Stainless Steel Pipe Schedule 40	1-1/2"
Stainless Steel Round Tube (Wall)	2-3/8" (1/8")
Chromoly Round Tube (Wall)	2" (1/8")
Aluminum Round Tube (Wall)	2-1/2" (.156")
Maximum Center Line Radius CLR	7"-8"
Power	2HP 120V
Product Dimensions	55" x 25-1/2" x 45"
Shipping Dimensions	60" x 44" x 70"
Product Weight	596 lbs.
Shipping Weight	696 lbs.

FLEXIBILTY

THE EXCLUSIVE EDWARDS POWERLINK SYSTEM

THIS ROTARY BENDER IS A POWER SOURCE FOR THE COMPLETE LINE UP OF EDWARDS POWER-LINK HYDRAULIC TOOLS.

- Simply Plug In & Power Up any of our ever-increasing line of Hydraulic Tools into your EDWARDS Ironworker to expand your fabrication capabilities
- 50 to 120 Ton Ironworkers offered with optional factory installed PowerLink System
- HPST2375 includes factory installed PowerLink System
- The EDWARDS Ironworker with Powerlink system and Portable Power Unit are additional power sources with the PowerLink System

POWER LINK SOURCE

NEW



HPST2375
ROTARY DRAW BENDER

POWER LINK

PLUG IN. POWER UP.





HAT2375
ROTARY DRAW BENDER



10 TON
BENDER



25 TON
DUAL STATION



20 TON
HORIZONTAL PRESS



20 TON
RADIUS ROLLER



20 TON
SHOP PRESS



40 TON
SHOP PRESS



60 TON
SHOP PRESS



110 TON
SHOP PRESS

EDWARDS
MADE IN THE USA
SINCE 1875

PRODUCTIVITY



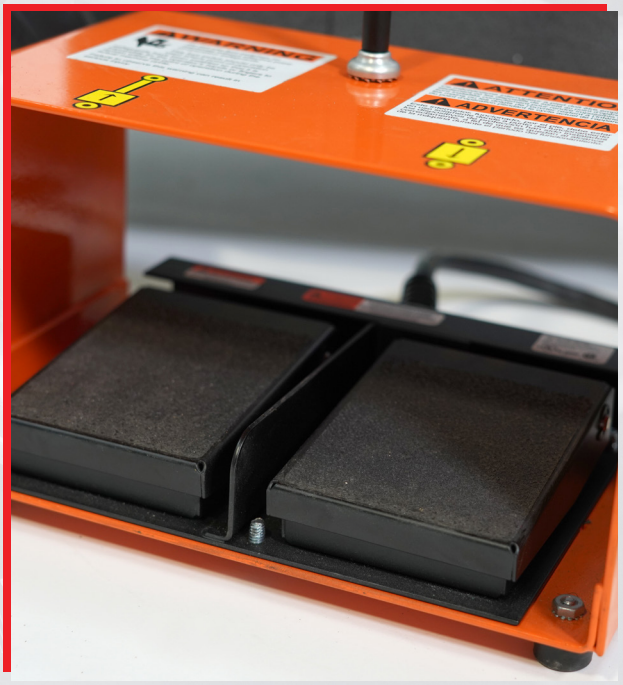
20’ quick-connect hoses for simple “plug and play” operation.



Operates on 120V Power.



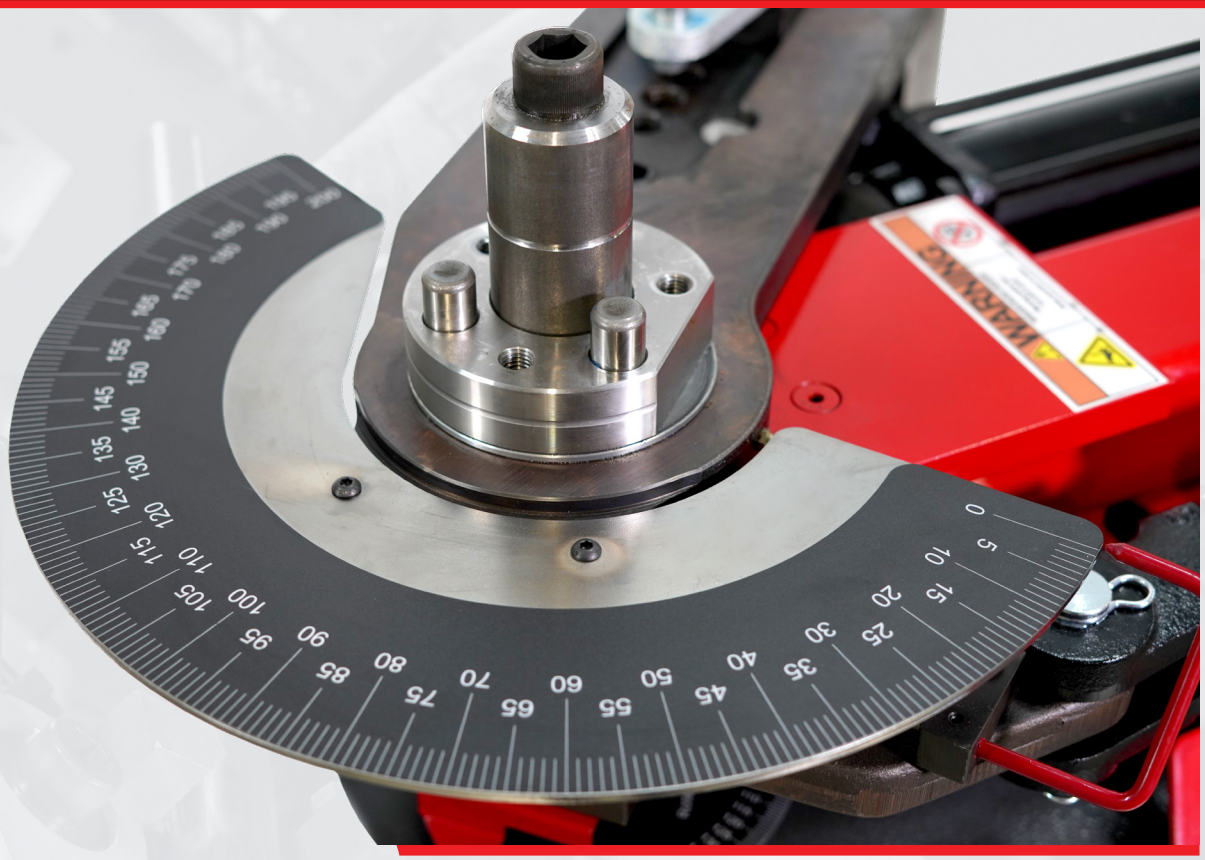
Our first non-Ironworker tool that is a PowerLink source. The HPST2375 can power all of your Edwards hydraulic accessory tools.

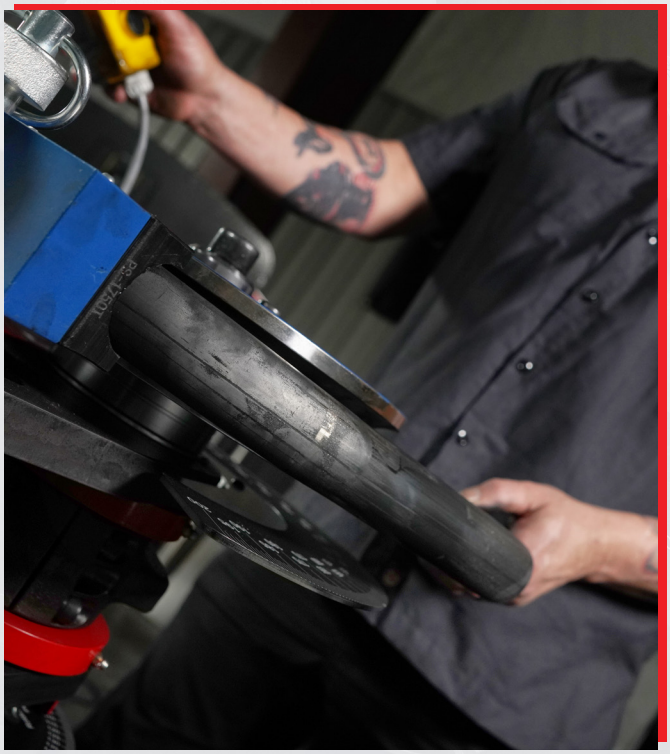


Electric foot pedal with integrated jog control.

PERFORMANCE

Large easy to read degree wheel for accurate bends.



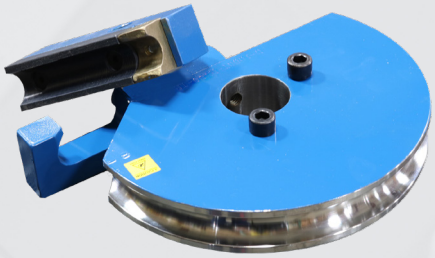


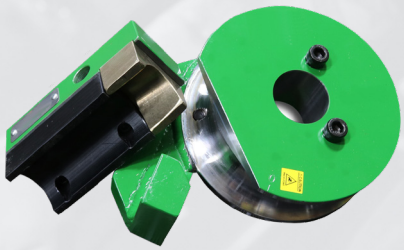
180° bend in one stroke, eliminating the need to stop mid-bend to reset and re-pin bending die.

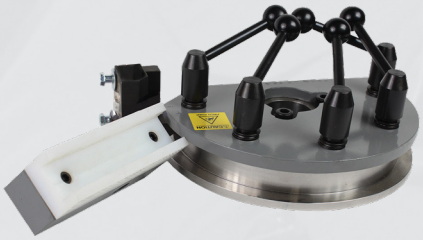


Hand adjustable Auto Stop feature for repeatable bends.

HAT2375/HPST2375 Most Common Die Sizes







TUBE	
STOCK#	DESCRIPTION
BA9-DS0500TR150E	1/2 TDS 1.50 CLR (ELIPSE)
BA9-DS0625TR200E	5/8 TDS 2.0 CLR (ELIPSE)
BA9-DS0750TR150E	3/4 TDS 1.5 CLR (ELIPSE)
BA9-DS0750TR200E	3/4 TDS 2 CLR (ELIPSE)
BA9-DS0750TR250E	DIE SET TUBE 3/4 2.5 CLR (ELIPSE)
BA9-DS0750TR300	3/4 TDS 3.0 CLR
BA9-DS0875TR300E	7/8 TDS 3.0 CLR (ELIPSE)
BA9-DS1000TR200E	1 TDS 2 CLR (ELIPSE)
BA9-DS1000TR250E	1 TDS 2.5 CLR (ELIPSE)
BA9-DS1000TR300	1 TDS 3.0 CLR TRUE RADIUS
BA9-DS1000TR300E	1 TDS 3.0 CLR (ELIPSE)
BA9-DS1000TR350E	1 TDS 3.5 CLR (ELIPSE)
BA9-DS1000TR400E	1 TDS 4.0 CLR (ELIPSE)
BA9-DS1000TR500	1 TDS 5.0 CLR
BA9-DS1250TR300E	1-1/4 TDS 3.0 CLR (ELIPSE)
BA9-DS1250TR350E	1-1/4 TDS 3.5 CLR (ELIPSE)
BA9-DS1250TR400	1-1/4 TDS 4.0 CLR
BA9-DS1250TR400E	1-1/4 TDS 4.0 CLR (ELIPSE)
BA9-DS1250TR450E	1-1/4 TDS 4.5 CLR (ELIPSE)
BA9-DS1250TR550	1-1/4 TDS 5.5 CLR
BA9-DS1500TR300E	1-1/2 TDS 3.0 CLR (ELIPSE)
BA9-DS1500TR350E	1-1/2 TDS 3.5 CLR (ELIPSE)
BA9-DS1500TR400E	1-1/2 TDS 4.0 CLR (ELIPSE)
BA9-DS1500TR450B	1-1/2 TDS 4.5 CLR
BA9-DS1500TR500	1-1/2 Round Tube Die Set 5 CLR PRICE
BA9-DS1500TR500E	1-1/2 TDS 5.0 CLR (ELIPSE)
BA9-DS1500TR600E	1-1/2" TDS 6.0" CLR (ELIPSE)
BA9-DS1625TR600B	1-5/8 TDS 6.0 CLR
BA9-DS1625TR600EB	1-5/8 TDS 6.0 CLR (ELIPSE) 2.5 TH
BA9-DS1750TR600E	1-3/4 TDS 6.0 CLR (ELIPSE)
BA9-DS1750TR600TR	1-3/4 TDS 6.0 CLR
BA9-DS2000TR600	2" TDS 6"CLR TRUE RADIUS
BA9-DS2000TR600E	2 TDS 6CLR (ELIPSE)
BA9-DS2000TR700	2 TDS 7.0 CLR (TRUE RADIUS)
BA9-DS2000TR700E	2 TDS 7.0 CLR (ELIPSE)

PIPE	
STOCK#	DESCRIPTION
BA9-DS0500PR250B	1/2 PDS 2.5 CLR
BA9-DS0750PR300	3/4 PDS 3.0 CLR
BA9-DS1000PR250E	1 PDS 2.5 CLR (ELIPSE)
BA9-DS1000PR300E	1 PDS 3.0 CLR (ELIPSE)
BA9-DS1000PR350	1 PDS 3.5 CLR
BA9-DS1000PR400	1 PDS 4.0 CLR
BA9-DS1000PR500	1 PDS 5.0 CLR
BA9-DS1250PR300E	1-1/4 PDS 3.0 CLR (ELIPSE)
BA9-DS1250PR350E	1-1/4 PDS 3.5 CLR (ELIPSE)
BA9-DS1250PR400E	1 1/4 PDS 4.0 CLR (ELIPSE)
BA9-DS1250PR500	1 1/4 PDS 5.0 CLR
BA9-DS1250PR600	1 1/4 PDS 6.0 CLR
BA9-DS1500PR375E	1-1/2 PDS 3.75 CLR (ELIPSE)
BA9-DS1500PR400E	1-1/2 PDS 4.0 CLR (ELIPSE)
BA9-DS1500PR500	1-1/2 PDS 5.0 CLR
BA9-DS1500PR600	1-1/2 PDS 6.0 CLR
BA9-DS2000PR600	2" PDS 6.0" CLR
BA9-DS2000PR700	2 PDS 7.0CLR

SQUARE	
STOCK#	DESCRIPTION
BA9-DS0500SR300B	1/2" SQTDS 3.0" CLR
BA9-DS0750SR350B	3/4 SQTDS 3.5 CLR
BA9-DS1000SR300B	1 SQTDS 3 CLR
BA9-DS1000SR400B	1 SQTDS 4 CLR
BA9-DS1000SR450B	1 SQTDS 4.5 CLR
BA9-DS1250SR500B	1-1/4 SQTDS 5CLR
BA9-DS1250SR550B	1-1/4 SQTDS 5.5 CLR
BA9-DS1500SR500B	1-1/2 SQTDS 5.0CLR
BA9-DS1500SR650B	1-1/2 SQTDS 6.5 CLR
BA9-DS2000SR700B	2 SQTDS 7.0 CLR

Custom Sizes Available.

Contact your local Edwards Dealer or visit **www.edwardsironworkers.com** for more information

EDWARDS®

EDWARDS®
MADE IN THE USA
SINCE 1875

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