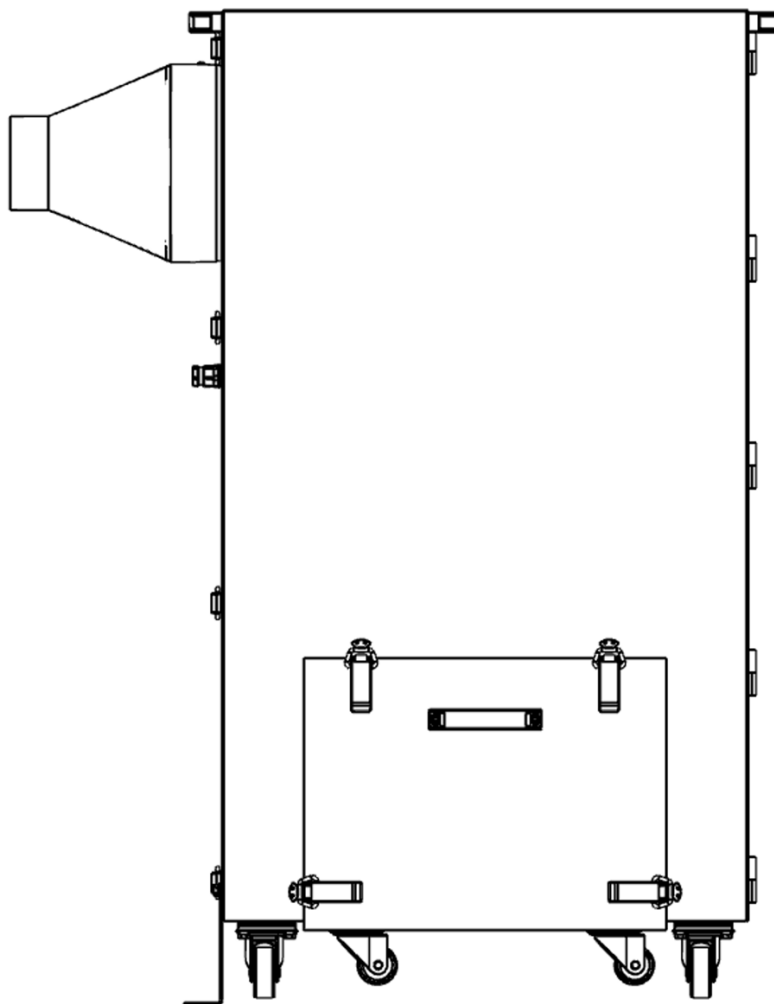




Operating Instructions and Parts Manual

Metalworking Dry Dust Collector

Models MDC-550 and MDC-550H



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1.0 IMPORTANT SAFETY INSTRUCTIONS

When using an electrical appliance, basic precautions should always be followed when using your dust collector

READ ALL INSTRUCTIONS BEFORE USING THE DUST COLLECTOR.

Read and follow these simple rules for best results and full benefits from your machine. Used properly, Baileigh machinery is among the best in design and safety. However, any machine used improperly can be rendered inefficient and unsafe. It is mandatory that those who use our products be properly trained in how to use them correctly. They should read and understand the Operating Instructions and Parts Manual as well as all labels affixed to the machine. Failure to follow these warnings can result in serious injury.

1. READ and understand the instruction manual before operating the dust collector.
2. DO NOT leave the dust collector connected to the power source. Disconnect the dust collector from the power source when not in use and before servicing and maintenance.
3. ALWAYS turn the power switch "OFF" before disconnecting the dust collector from power source.
4. WARNING: TO REDUCE THE RISK OF ELECTRICAL SHOCK, DISCONNECT THE POWER BEFORE CLEANING OR SERVICING. Do not use outdoors or on wet surfaces. Use for dry pickup only!
5. FOLLOW all electrical and safety codes, including the National Electric Code (NEC) and the Occupational Safety and Health Regulations (OSHA). All electrical connections and wiring should be made by qualified personnel only.
6. DO NOT use the dust collector to pick up flammable or combustible liquids, such as gasoline. NEVER use the dust collector near any flammable or combustible liquids.
7. This dust collector is designed to collect nonhazardous metal dust and debris. Do not use it for hazardous or flammable substances, such as aluminum, magnesium, or similar materials.
8. NEVER use the dust collector to dissipate fumes or smoke. NEVER pick up anything that is burning or smoking, such as cigarettes, matches, or hot ashes.
9. USE only as described in this manual.
10. DO NOT pull the dust collector by the power wire. NEVER allow the wire to come in contact with sharp edges or hot surfaces.
11. DO NOT handle the power connection or dust collector with wet hands.
12. REPLACE the damaged wire immediately. DO NOT use the damaged wire. If the dust collector is not operating properly, or has been damaged, left outdoors, or has been in contact with water, return it to an Authorized Service Center for service.
13. DO NOT put any object into openings. Do not use with any opening blocked; keep free of dust, lint, hair, and anything that may reduce air flow. Keep hair, loose clothing, fingers, and all body parts away from openings and moving parts of the dust collector.
14. DO NOT use the dust collector without debris drawer and the filters in place. Ensure the components are properly secured.
15. DO NOT operate the dust collector with unused dust inlet ports uncapped. ALWAYS cover exposed dust inlet ports.
16. PERIODICALLY INSPECT the dust collection bag, filters, and vacuum hose for damage. NEVER operate the dust collector with a damaged dust collection bag, filters, or vacuum hose.

Grounding Instructions

This dust collector is a permanently connected appliance, and it must be connected to a grounded metal, permanent wiring system; or an equipment-grounding conductor must be run with the circuit conductors and connected to the equipment grounding terminal or lead on the appliance. The appliance must be grounded. If it should malfunction or break down, grounding provides electrical current a path of least resistance, reducing the risk of electric shock. This appliance is equipped with an equipment-ground terminal block. The wire must be properly installed and grounded in accordance with all local codes and ordinances.

WARNING

Improper connection of the equipment-grounding terminal block can result in a risk of electric shock. Check with a qualified electrician or service person if you are unsure whether the machine is properly grounded. Do not modify the wire terminal block provided with the appliance. If the supply conductors do not fit the terminals, have a qualified electrician install the proper wiring.

 **WARNING:** This product can expose you to chemicals including titanium dioxide which is known to the State of California to cause cancer, and lead which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to <http://www.p65warnings.ca.gov>.

 **WARNING:** Drilling, sawing, sanding or machining wood products generates wood dust and other substances known to the State of California to cause cancer. Avoid inhaling dust generated from wood products or use a dust mask or other safeguards for personal protection.

Wood products emit chemicals known to the State of California to cause birth defects or other reproductive harm. For more information, go to <http://www.p65warnings.ca.gov/wood>.

Familiarize yourself with the following safety notices used in this manual:

 **CAUTION** This means that if precautions are not heeded, it may result in minor injury and/or possible machine damage.

 **WARNING** This means that if precautions are not heeded, it may result in serious, or possibly even fatal, injury.

2.0 Table of Contents

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3.0 Product Overview

This manual covers the safe operation and maintenance procedures for the Baileigh MDC-550 and MDC-550H Dust Collectors. This manual contains instructions for installation, safety precautions, general operating procedures, maintenance, and a parts breakdown. Your machine has been designed and constructed to provide consistent, long-term operation if used in accordance with the instructions as set forth in this document.

Technical Support handles questions about setup, operation, schematics, warranty issues, and individual parts. Our Technical Support department can be reached at 920-684-4990.

If you have any questions or comments, please contact your local supplier or Baileigh Industrial. We can also be reached at our website: www.baileigh.com.

Retain this manual for future reference. If the machine transfers ownership, the manual should accompany it.

Register your product online -

<https://baileigh.com/product-registration>



4.0 Specifications

Table 1

Model number	MDC-550, MDC-550H
Stock number	BA1-12448 , BA1-12449
Motor and electricals	
Motor type	totally enclosed fan cooled, induction
Horsepower	5 HP (3.7 kW)
Phase	3 Phase
Voltage	230V (MDC-550), 460V (MDC-550H)
Cycle	60 Hz
Listed FLA (full load amps)	14A (MDC-550), 7A (MDC-550H)
On/off switch	With removable safety key
Motor speed	3450 RPM
Recommended fuse/breaker size ¹	30A (MDC-550), 15A (MDC-550H)
Noise emission ²	85dB at 5 ft. (152.4 cm) from impeller
Main materials	
Cabinet	Steel (sheet metal frame)
Impeller	Steel
Inlet port, adaptor, and cap	Steel
Casters	Polyurethane
Chip drawer	Steel
Filter	Aluminum outer frame with micro steel mesh, fireproof
Dust collection bag	Non-woven (fabric), fireproof
Capacities and Efficiency	
Inlet port, outside diameter	10 in. (254 mm)
Inlet adaptor	10" to two 5" (122mm)
Air flow rate with filter	3,583 CFM (101.5 CMM) at 10in. inlet 1,487 CFM (42.1 CMM) at 5in. inlet
Air flow velocity	6,555FPM (1,998 MPM) at 10 in. inlet 10,889 FPM (3,318 MPM) at 5 in. inlet
Maximum static pressure	8.0 inH ₂ O
Number of filters	2
Filter type	5 micron filter paper, fireproof
Filter size LxWxH	19-3/8 x 25 x 1-25/32 in. (490 x 633 x 46 mm)
Filter efficiency	84.3% of 1 micron to 3 microns; 95.4% of 3 microns to 10 microns
Dust collection bag capacity	126 L
Dimensions	
Overall dimensions, LxWxH (with handle and casters installed)	50 x 42 x 51.2 in. (1080 x 1065 x 1300 mm)
Shipping dimensions, LxWxH	42.1 x 32.9 x 53.2 in. (1070 x 835 x 1350 mm), includes pallet
Swivel casters diameter	2-1/2 in. (63.5 mm)
Impeller diameter	14.5 in. (368 mm)
Weights (approximate)	
Net weight	361.5 lb. (164 kg)
Shipping weight (includes pallet)	393.5 lb. (178.5 kg)

! WARNING

Read and understand the entire contents of this manual before attempting assembly or operation. Failure to comply may cause serious injury.

5.0 Unpacking and Installing

! WARNING

Before setting up, adjusting, or operating this machine, read, understand, and follow the instructions and safety information in this owner's manual.

This machine is designed to operate at a high-performance level. When properly installed and operated, it will give you years of service. Read and understand this chapter before you unpack and set up this machine.

5.1 Unpacking

Inspect contents of crate for shipping damage. Report any damage immediately to your distributor and shipping agent. Do not discard any shipping material until the machine is assembled and running properly.

5.2 Shipping Contents

ITEM	QTY
A. Main Housing.....	1
B. Debris Drawer.....	1
C. Inlet Adaptor	1
D. Main Cabinet Caster.....	4
E. Debris Drawer Caster.....	4
F. Handle	3
G. Fireproof Collecting Bag	1
H. Clamp	1
I. Mounting Bracket	2
Operating Instructions and Parts Manual	1
Registration Card.....	1

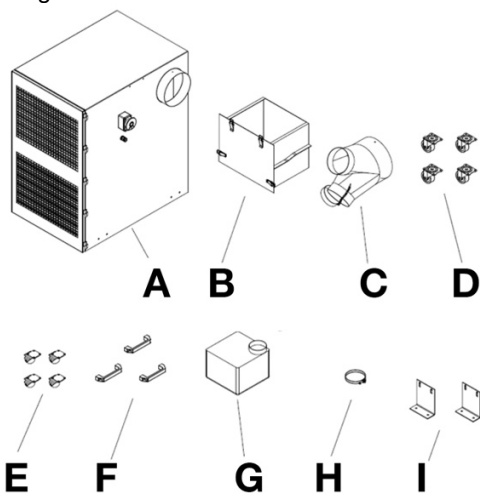


Figure 5-1

5.3 Hardware Package

ITEM	QTY
A. Flat Head Machine Screw, 1/4"-20 x 1/2"	6
B. Pan HD Phillips Button-Head Screw, M5 x 10	16
C. Flange Bolt, 5/16" x 3/4"	4
D. Flange Bolt, 5/16" x 1/2"	16
E. Open End Wrench, 10 x 12mm	1

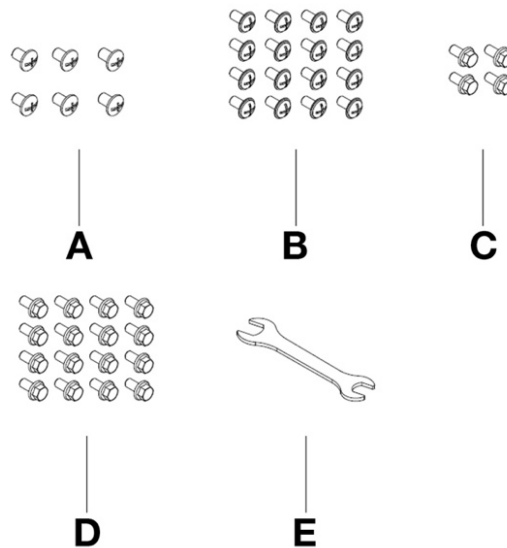


Figure 5-2

5.4 Assembly

! WARNING

Use two people to lift this machine. Failure to comply may cause injury.

The numbers in parentheses match the callout numbers in the Figures and in the parts breakdown.

Refer to Figure 5-3

1. Carefully place the main collector cabinet (37) upside down on cardboard and install swivel casters (48) onto the corners of the main cabinet and secure each caster using 4 5/16" x 1/2" flange bolts (49).
2. Install the debris drawer casters (52) onto the four corners of the debris drawer and secure each caster using 4 M5 x 10 Phillips button-head screws (53).
3. Carefully turn the cabinet upright onto the casters.

Refer to Figure 5-4

4. Install a handle (35) on the main cabinet (37) using 1/4"-20 x 1/2" flat-head screws (36).
5. Fit the Clamp (12) onto the Fireproof Collecting Bag (13), then use a screwdriver to tighten the clamp.

Refer to Figure 5-5:

6. Push inlet adaptor (45) onto the collector cabinet (37) and secure using the Phillips head screw (42).
7. Install a handle (35) on the debris drawer (51) using 1/4"-20 x 1/2" flat-head screws (36).
8. Install the mounting bracket (47) onto the collector cabinet (37) using the 5/16" x 3/4" flange bolts (46), and secure the bracket onto the ground using suitable bolts or screws to fix the machine.

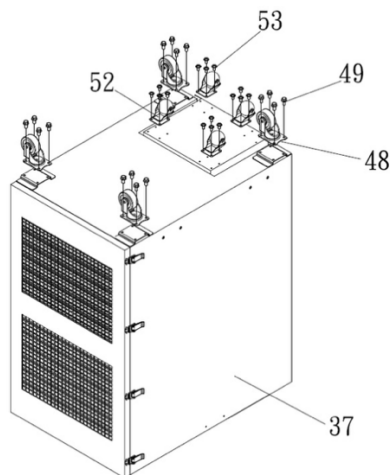


Figure 5-3

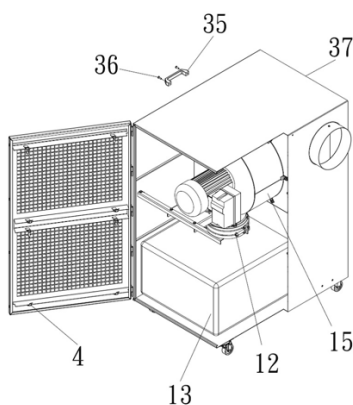


Figure 5-4

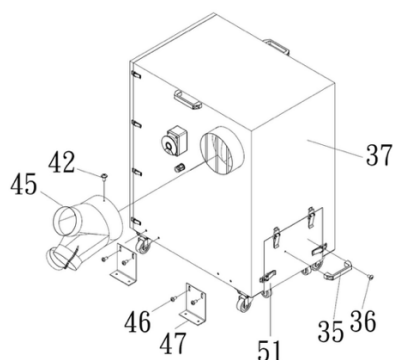


Figure 5-5

6.0 Electrical Connections

⚠ WARNING

All electrical connections and service work should be performed by a qualified, licensed electrician who is familiar with all safe standard electrical installation practices and all applicable electrical codes. This includes local electrical codes which may affect the connection and operation of the sander in your specific manufacturing operation.

The MDC-550 Dust Collector is rated at 230-volt, 3-phase. It is recommended that this machine be connected to a dedicated minimum 30-amp circuit with a circuit breaker or time-delay fuse marked "D".

The MDC-550H Dust Collector is rated at 460-volt, 3-phase. It is recommended that this machine be connected to a dedicated minimum 15-amp circuit with a circuit breaker or time-delay fuse marked "D".

Before connecting to power source, be sure switch is in off position.

Local codes take precedence over recommendations.

6.1 Electrical Grounding

⚠ WARNING

Improper connection of the equipment-grounding terminal block can result in a risk of electric shock. Check with a qualified electrician or service person if you are unsure whether the machine is properly grounded. Do not modify the wire terminal block provided with the appliance – if it will not fit the wire terminals, have a proper wire installed by a qualified electrician.

⚠ WARNING

Check with a qualified electrician or service personnel if the grounding instructions are not fully understood, or if in doubt about whether the tool is properly grounded. Failure to comply may cause serious or fatal injury.

This dust collector is a permanently connected appliance, and it must be connected to a grounded metal, permanent wiring system; or an equipment-grounding conductor must be run with the circuit conductors and connected to the equipment grounding terminal or lead on the appliance. The appliance must be grounded. If it should malfunction or break down, grounding provides electrical current a path of least resistance, reducing the risk of electric shock. This appliance is equipped with an equipment-ground terminal block. The wire must be properly installed and grounded in accordance with all local codes and ordinances.

7.0 Operating Instructions

⚠ WARNING Never mix ferrous and non-ferrous metal dust in the same dust collector. Do not use this machine to collect wood dust.

Connect a metal dust collection hose from the metalworking machine to the port on the dust collector. Secure with a hose clamp (not provided).

If you are connecting the dust collector to a ductwork system, follow approved guidelines and safety measures for the ducting, and familiarize yourself with OSHA and NFPA regulations.

Always install the caps over ports not being used. This will promote more efficient suction, as well as maintain safety in the workshop.

Pull the red Start/Stop button to start the dust collector. Push the same button to stop.

8.0 User Maintenance

⚠ WARNING Turn off and disconnect the Dust Collector from the power source before cleaning or servicing.

Perform the following maintenance on a regular basis. Exact schedules are dependent upon frequency of use.

- Remove the filter from inside the door and clean it with a vacuum or soft brush.
- Remove and empty collection bag.
- Remove and empty debris drawer. It should not be allowed to exceed 1/3 full.
- Vacuum the fan area on the motor to maintain proper ventilation.

NOTE: Do not use compressed air when cleaning, as it may force debris into the motor or other working parts of the machine.

8.1 Additional Servicing

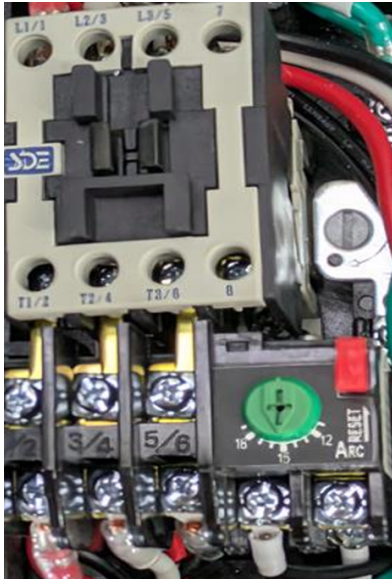
Any additional servicing should be performed by authorized service personnel.

9.0 Troubleshooting

⚠ WARNING

Before doing any maintenance or repairs on the machine, turn machine off and disconnect machine from electrical supply. Failure to comply may cause serious injury.

Table 3

Symptom	Possible Cause	Correction
Machine will not start or unexpectedly stops while running.	Overloaded protector in the magnetic starter is tripped.	The overload protector is located in the magnetic starter. Press the reset button. 230V Starter  460V Starter 
	L1/L2/L3 three-phase wires are connected incorrectly or the connection is loose.	Make sure L1/L2/L3 wires are correctly connected and securely fastened with terminal screws inside the power switch box.

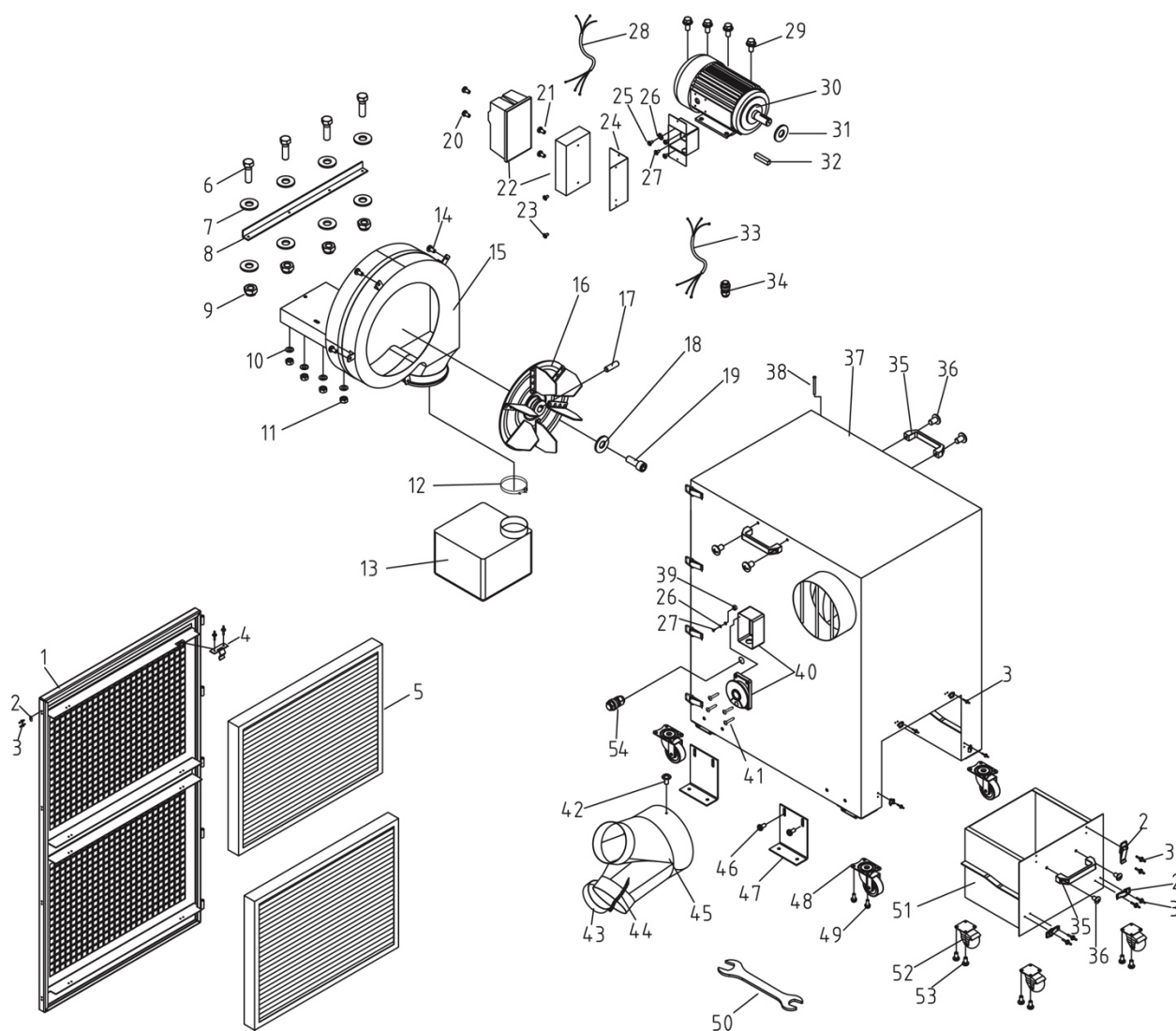
Airflow is very low after reconnecting the power wires.	Impeller rotates in opposite direction.	Make sure the 3-phase power connection is correct and the motor impeller rotation matches the direction indicated on the motor label. 
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* **WARNING:** Some corrections may require a qualified electrician.

10.0 Replacement Parts

Replacement parts are listed on the following pages. To order parts or reach our service department, call 1-800-274-6848 Monday through Friday, 8:00 a.m. to 5:00 p.m. Central Time. Having the Model Number and Serial Number of your machine available when you call will allow us to serve you quickly and accurately.

10.1.1 MDC-550 & MDC-550H – Exploded View



10.1.2 MDC-550 & MDC-550H – Parts List

Index No	Part No	Description	Size	Qty
1	BA1-13117	Front Door		1
2	BA1-13118	Retaining Plate Mount		8
3	BA1-13119	Rivet	4-3	32
4	BA1-13120	Retaining Plate Buckle		8
5	BA1-12505	Filters	490 x 633 x 46 mm	2
6	**	Hex Cap Screw	M6-1.0x20	4
7	**	Flat Washer	1/4"	8
8	BA1-13121	Motor Bracket		1
9	**	Hex Nut Nylon Lock	M6	4
10	**	Flat Washer	3/8"	4
11	**	Hex Nut	3/8"-16	4
12	BA1-12495	Clamp*	10"	1
13	BA1-12496	Fireproof Collecting Bag *	126 L	1

14	**	Pan HD Phillips Machine Screw	5/16"-18x1/2"	5
15	BA1-13122	Housing		1
16	BA1-13123	Impeller	15.6"	1
17	**	Socket Set Screw	3/8"-16x3/4"	1
18	**	Washer		1
19	**	Socket Head Cap Screw	M6-1.0x20	1
20	BA1-13124	Plastic Fastener		2
21	**	Pan HD Phillips Machine Screw	M4x16	2
22	BA1-12497	Magnetic Starter 230V (FR1, KM1)	SDE MPE-15	1
	BA1-12498	Magnetic Starter 460V (FR1, KM1) †	NHD MS-09D (C-09D + NTH-8)	1
23	**	Pan HD Phillips Machine Screw	M4x8	2
24	BA1-13125	Switch Plate		1
25	**	Pan HD Phillips Machine Screw	M5x8	2
26	**	Tooth Lock Washer	M5	2
27	**	Pan HD Phillips Machine Screw	M5x15	3
28	BA1-13083	Magnetic Starter Cord	12AWG(3.31mm2)	1
29	**	Hex Flange Screw	3/8"-16x1-1/4"	4
30	BA1-12500	Dual Voltage Motor	5HP 230V/460V 3Ph (230V Pre-wired)	1
31	BA1-13126	Motor Packing (Rubber Seal)		1
32	BA1-13127	Key, Dbl Rd Hd	7x7x25mm	1
33	BA1-13128	Motor Cord	12AWG(3.31mm2)	1
34	BA1-12501	Cable Gland	M25-18B	5
35	BA1-13104	Handle *		3
36	**	Flat Head Phillips Machine Screw *	1/4"-20x1/2"	6
37	BA1-13129	Main Collector Cabinet		1
38	BA1-13130	Hinge Pin		4
39	**	Nut	M5	1
40	BA1-12502	Pull-Out Switch Assembly, 230V Model	JP-9501-1B	1
	BA1-12503	Safety Key		1
41	**	Flat Head Phillips Self-Tapping Screw	M3x20	4
42	**	Pan HD Flanged Phillips Machine Screw	3/16"-24x3/8"	1
43	BA1-13131	Cap		1
44	BA1-13132	Chain		1
45	BA1-13133	Inlet Adaptor	10"→5"x2, Steel	1
46	**	Flanged Bolt *	5/16"-18x3/4"	4
47	BA1-13134	Mounting Bracket *		2
48	BA1-12504	Main Cabinet Casters *	2-1/2"	4
49	**	Flanged Bolt *	5/16"-18x1/2"	16
50	BA1-13110	Open End Wrench *	10/12 mm	1
51	BA1-13135	Debris Drawer		1
52	BA1-12506	Debris Drawer Casters *	2"	4
53	**	Pan HD Phillips Machine Screw *	M5x10	16
54	BA1-13136	Cable Gland	MGB25-16B	1
	BA1-13112	BAILEIGH Logo Sticker (not shown)	330x127 mm	1
	BA1-13137	ID with Warning Label, 230V Model (not shown)		1
	BA1-13138	ID with Warning Label, 460V Model (not shown) †		1
	BA1-13115	High Voltage Danger Label, 230V Model (not shown)		1
	BA1-13116	High Voltage Danger Label, 460V Model (not shown) †		1
	BA1-12507	Hardware Package (not shown, includes items marked with*)		1
	BA1-12499	230V to 460V Electronics Replacement Pkg (includes items marked with †)		1

* Items in Hardware Package

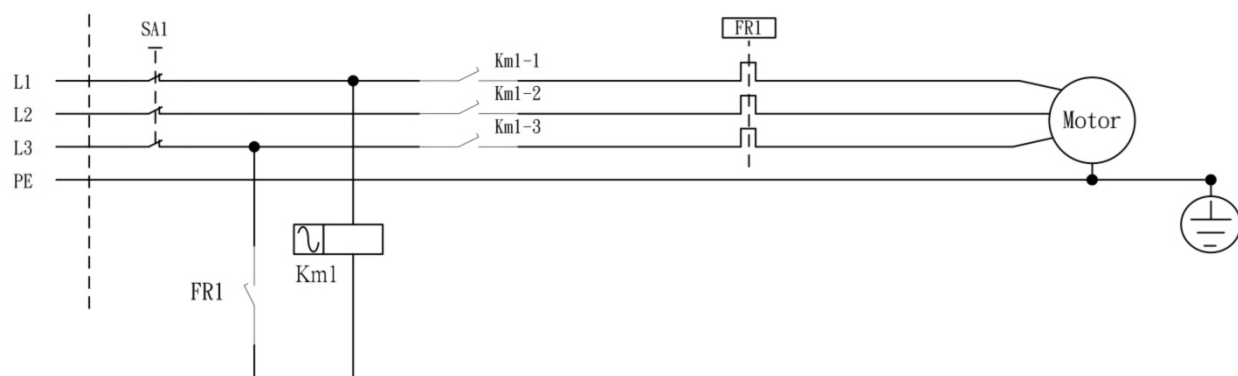
† Included in 230V to 460V Change Kit

** These parts are shown for reference only and are not available for order individually. Non-proprietary parts, such as fasteners, can usually be found at local hardware stores.

11.0 Electrical Schematic

MDC-550 and MDC-550H

AC 230V/ AC460V



SA1: Pull Out Switch Assembly

FR1: Overload Protector of Magnetic Starter

Km1: Contactor of Magnetic Starter

Motor: Dual voltage 230V/ 460V

12.0 Warranty and Service

Thank you for your purchase of a machine from Baileigh Industrial. We hope that you find it productive and useful to you for a long time to come.

Inspection & Acceptance. Buyer shall inspect all Goods within ten (10) days after receipt thereof. Buyer's payment shall constitute final acceptance of the Goods and shall act as a waiver of the Buyer's rights to inspect or reject the Goods unless otherwise agreed. If Buyer rejects any merchandise, Buyer must first obtain a Returned Goods Authorization ("RGA") number before returning any Goods to Seller. Goods returned without an RGA will be refused. Seller will not be responsible for any freight costs, damages to Goods, or any other costs or liabilities pertaining to Goods returned without an RGA. Seller shall have the right to substitute a conforming tender. Buyer will be responsible for all freight costs to and from Buyer and repackaging costs, if any, if Buyer refuses to accept shipment. If Goods are returned in unsalable condition, Buyer shall be responsible for full value of the Goods. Buyer may not return any special-order Goods. Any Goods returned hereunder shall be subject to a restocking fee equal to 30% of the invoice price.

Specifications. Seller may, at its option, make changes in the designs, **specifications**, or components of the Goods to improve the safety of such Goods, or if in Seller's judgment, such changes will be beneficial to their operation or use. Buyer may not make any changes in the specifications for the Goods unless Seller approves of such changes in writing, in which event Seller may impose additional charges to implement such changes.

Limited Warranty. Seller warrants to the original end-user that the Goods manufactured or provided by Seller under this Agreement shall be free of defects in material or workmanship for a period of twelve (12) months from the date of purchase, provided that the Goods are installed, used, and maintained in accordance with any instruction manual or technical guidelines provided by the Seller or supplied with the Goods, if applicable. The original end-user must give written notice to Seller of any suspected defect in the Goods prior to the expiration of the warranty period. The original end-user must also obtain an RGA from Seller prior to returning any Goods to Seller for warranty service under this paragraph. Seller will not accept any responsibility for Goods returned without an RGA. The original end-user shall be responsible for all costs and expenses associated with returning the Goods to Seller for warranty service. In the event of a defect, Seller, at its sole option, shall repair or replace the defective Goods or refund to the original end-user the purchase price for such defective Goods. Goods are not eligible for replacement or return after a period of 10 days from date of receipt. The foregoing warranty is Seller's sole obligation, and the original end-user's exclusive remedy, with regard to any defective Goods. This limited warranty does not apply to: (a) die sets, tooling, and saw blades; (b) periodic or routine maintenance and setup, (c) repair or replacement of the Goods due to normal wear and tear, (d) defects or damage to the Goods resulting from misuse, abuse, neglect, or accidents, (f) defects or damage to the Goods resulting from improper or unauthorized alterations, modifications, or changes; and (f) any Goods that has not been installed and/or maintained in accordance with the instruction manual or technical guidelines provided by Seller.

EXCLUSION OF OTHER WARRANTIES. THE FOREGOING LIMITED WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED. ANY AND ALL OTHER EXPRESS, STATUTORY, OR IMPLIED WARRANTIES, INCLUDING BUT NOT LIMITED TO, ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE ARE EXPRESSLY DISCLAIMED. NO WARRANTY IS MADE WHICH EXTENDS BEYOND THAT WHICH IS EXPRESSLY CONTAINED HEREIN.

Limitation of Liability. IN NO EVENT SHALL SELLER BE LIABLE TO BUYER OR ANY OTHER PARTY FOR ANY INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES (INCLUDING, WITHOUT LIMITATION, LOST PROFITS OR DOWN TIME) ARISING FROM OR IN MANNER CONNECTED WITH THE GOODS, ANY BREACH BY SELLER OR ITS AGENTS OF THIS AGREEMENT, OR ANY OTHER CAUSE WHATSOEVER, WHETHER BASED ON CONTRACT, TORT OR ANY OTHER THEORY OF LIABILITY. BUYER'S REMEDY WITH RESPECT TO ANY CLAIM ARISING UNDER THIS AGREEMENT IS STRICTLY LIMITED TO NO MORE THAN THE AMOUNT PAID BY THE BUYER FOR THE GOODS.

Force Majeure. Seller shall not be responsible for any delay in the delivery of, or failure to deliver, Goods due to causes beyond Seller's reasonable control including, without limitation, acts of God, acts of war or terrorism, enemy actions, hostilities, strikes, labor difficulties, embargoes, non-delivery or late delivery of materials, parts and equipment or transportation delays not caused by the fault of Seller, delays caused by civil authorities, governmental regulations or orders, fire, lightning, natural disasters or any other cause beyond Seller's reasonable control. In the event of any such delay, performance will be postponed by such length of time as may be reasonably necessary to compensate for the delay.

Installation. If Buyer purchases any Goods that require installation, Buyer shall, at its expense, make all arrangements and connections necessary to install and operate the Goods. Buyer shall install the Goods in accordance with any Seller instructions and shall indemnify Seller against any and all damages, demands, suits, causes of action, claims and expenses (including actual attorneys' fees and costs) arising directly or indirectly out of Buyer's failure to properly install the Goods.

Work By Others; Safety Devices. Unless agreed to in writing by Seller, Seller has no responsibility for labor or work performed by Buyer or others, of any nature, relating to design, manufacture, fabrication, use, installation, or provision of Goods. Buyer is solely responsible for furnishing and requiring its employees and customers to use all safety devices, guards and safe operating procedures required by law and/or as set forth in manuals and instruction sheets furnished by Seller. Buyer is responsible for consulting all operator manuals, ANSI or comparable safety standards, OSHA regulations and other sources of safety standards and regulations applicable to the use and operation of the Goods.

Remedies. Each of the rights and remedies of Seller under this Agreement is cumulative and in addition to any other or further remedies provided under this Agreement or at law or equity.

Attorney's Fees. In the event legal action is necessary to recover monies due from Buyer or to enforce any provision of this Agreement, Buyer shall be liable to Seller for all costs and expenses associated therewith, including Seller's actual attorney fees and costs.

Governing Law/Venue. This Agreement shall be construed and governed under the laws of the State of Wisconsin, without application of conflict of law principles. Each party agrees that all actions or proceedings arising out of or in connection with this Agreement shall be commenced, tried, and litigated only in the state courts sitting in Manitowoc County, Wisconsin or the U.S. Federal Court for the Eastern District of Wisconsin. Each party waives any right it may have to assert the doctrine of “forum non conveniens” or to object to venue to the extent that any proceeding is brought in accordance with this section. Each party consents to and waives any objection to the exercise of personal jurisdiction over it by courts described in this section. Each party waives to the fullest extent permitted by applicable law the right to a trial by jury.

Summary of Return Policy:

- 10 Day acceptance period from date of delivery. Damage claims and order discrepancies will not be accepted after this time.
- You must obtain a Baileigh Industrial issued RGA number PRIOR to returning any materials.
- Returned materials must be received at Baileigh Industrial in new condition and in original packaging.
- Altered items are not eligible for return.
- Buyer is responsible for all shipping charges.
- A 30% re-stocking fee applies to all returns.

Baileigh Industrial makes every effort to ensure that our posted specifications, images, pricing, and product availability are as correct and timely as possible. We apologize for any discrepancies that may occur. Baileigh Industrial reserves the right to make any and all changes deemed necessary in the course of business including but not limited to pricing, product specifications, quantities, and product availability.

For Customer Service & Technical Support:

Please contact one of our knowledgeable Sales and Service team members at:
(920) 684-4990 or e-mail us at Baileigh-Service@jpwindustries.com



BAILEIGH INDUSTRIAL

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