

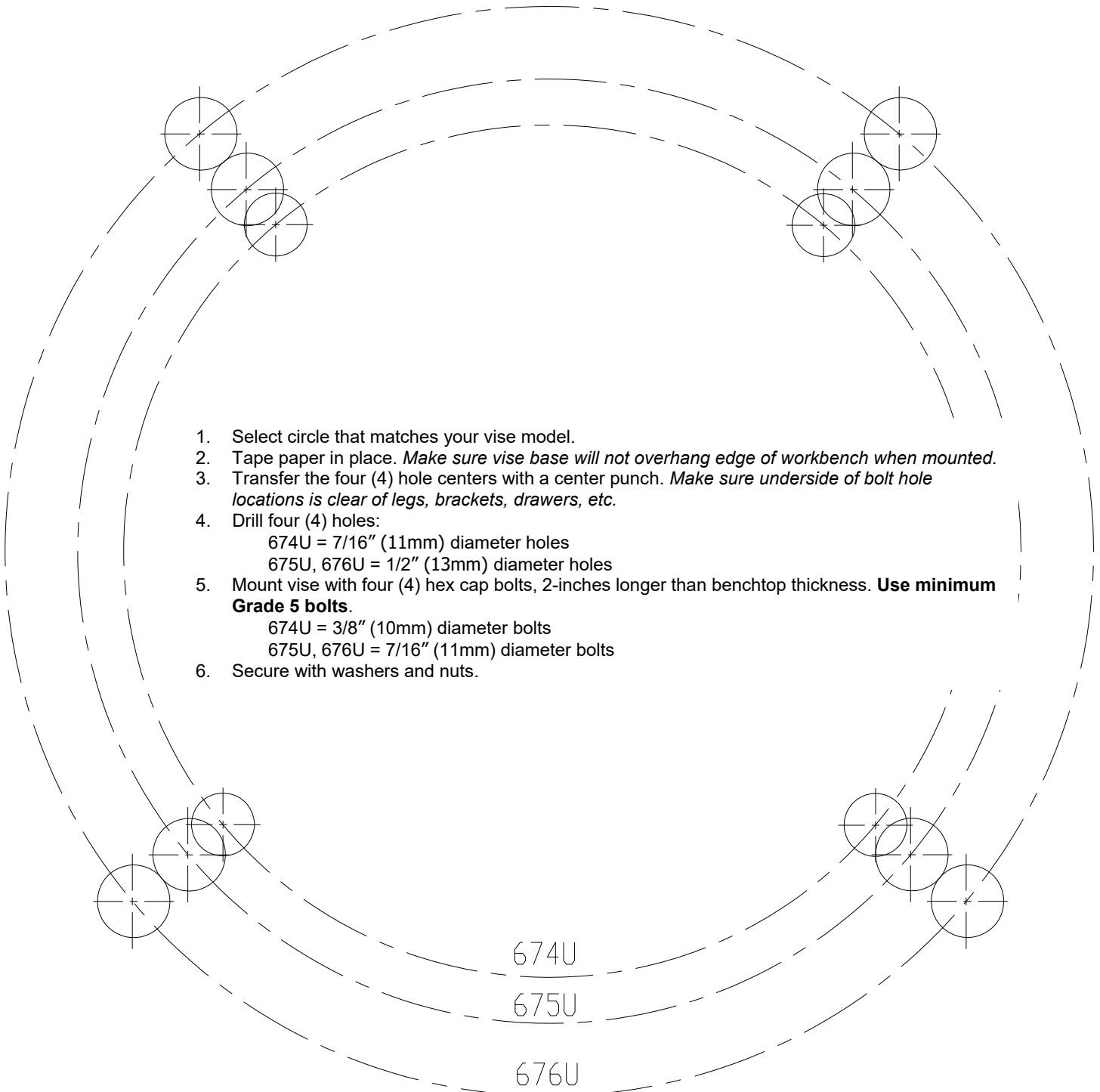


670-Series Utility Vises mounting template

#28818, model 674U

#28819, model 675U

#28820, model 676U



1. Select circle that matches your vise model.
2. Tape paper in place. *Make sure vise base will not overhang edge of workbench when mounted.*
3. Transfer the four (4) hole centers with a center punch. *Make sure underside of bolt hole locations is clear of legs, brackets, drawers, etc.*
4. Drill four (4) holes:
674U = 7/16" (11mm) diameter holes
675U, 676U = 1/2" (13mm) diameter holes
5. Mount vise with four (4) hex cap bolts, 2-inches longer than benchtop thickness. **Use minimum Grade 5 bolts.**
674U = 3/8" (10mm) diameter bolts
675U, 676U = 7/16" (11mm) diameter bolts
6. Secure with washers and nuts.

This side (wider stance) toward edge of workbench

