

656UHD

648UHD



Utility HD Vise
#28815, model 656UHD
#28816, model 648UHD
mounting template

1. Select circle that matches your vise model.
2. Tape paper in place. *Make sure vise base will not overhang edge of workbench when mounted.*
3. Transfer the four (4) hole centers with a center punch. *Make sure underside of bolt hole locations is clear of legs, brackets, drawers, etc.*
4. Drill four (4) holes:
656UHD = 1/2" (13mm) diameter holes
648UHD = 11/16" (17.5mm) diameter holes
5. Mount vise with four (4) hex cap bolts, 2-inches longer than benchtop thickness. **Use minimum Grade 5 bolts.**
656UHD = 7/16" (11mm) diameter bolts
648UHD = 5/8" (16mm) diameter bolts
6. Secure with washers and nuts.

This side (wider stance) toward edge of workbench



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