



Mechanics Vise mounting template

#21300, model 744
#21400, model 745
#21500, model 746
#21800, model 748
#63187, model 1550
#63188, model 1560

1. Select circle that matches your vise model.
2. Tape paper in place. *Make sure vise base will not overhang edge of workbench when mounted.*
3. Transfer the four (4) hole centers with a center punch. *Make sure underside of bolt hole locations is clear of legs, brackets, drawers, etc.*
4. Drill four (4) holes:
744 = 9/16" diameter holes
All others = 11/16" (mm) diameter holes
5. Mount vise with four (4) hex cap bolts, 2-inches longer than benchtop thickness. **Use minimum Grade 5 bolts.**
744 = 1/2" diameter bolts
All others = 5/8" diameter bolts
6. Secure with washers and nuts.

746, 748, 1560

745, 1550

744

↓ This side (wider stance) toward edge of workbench ↓