



Mechanics Pro Series Vise

models 845M/855M/865M/880M/8100M

mounting template

1. Select circle that matches your vise model.
2. Tape paper in place. *Make sure vise base will not overhang edge of workbench when mounted.*
3. Transfer the four (4) hole centers with a center punch. *Make sure underside of bolt hole locations is clear of legs, brackets, drawers, etc.*
4. Drill four (4) holes:
845M/855M/865M = 1/2" (13mm) diameter holes
880M/8100M = 11/16" (17.5mm) diameter holes
5. Mount vise with four (4) hex cap bolts, 2-inches longer than benchtop thickness. **Use minimum Grade 5 bolts.**
845M/855M/865M = 7/16" (11mm) diameter bolts
880M/8100M = 5/8" (16mm) diameter bolts
6. Secure with washers and nuts.

This side (wider stance) toward edge of workbench



845M

855M / 865M

880M / 8100M