



OPERATOR'S MANUAL

Metal Working



METAL LATHE MODEL: PL-1236E-DRO-1.0

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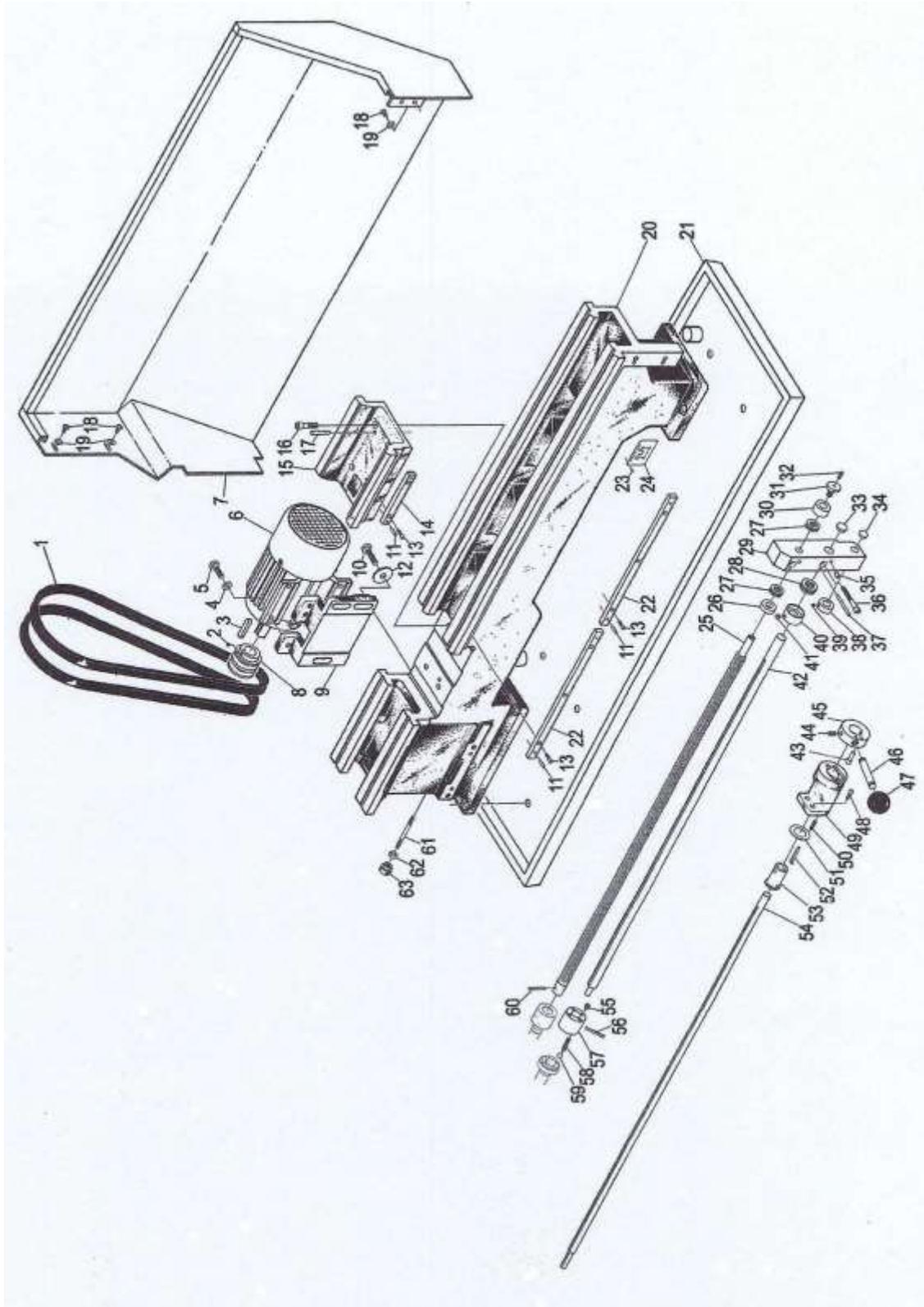


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BED ASSEMBLY - 1





Bed Assembly (1) Parts Identification

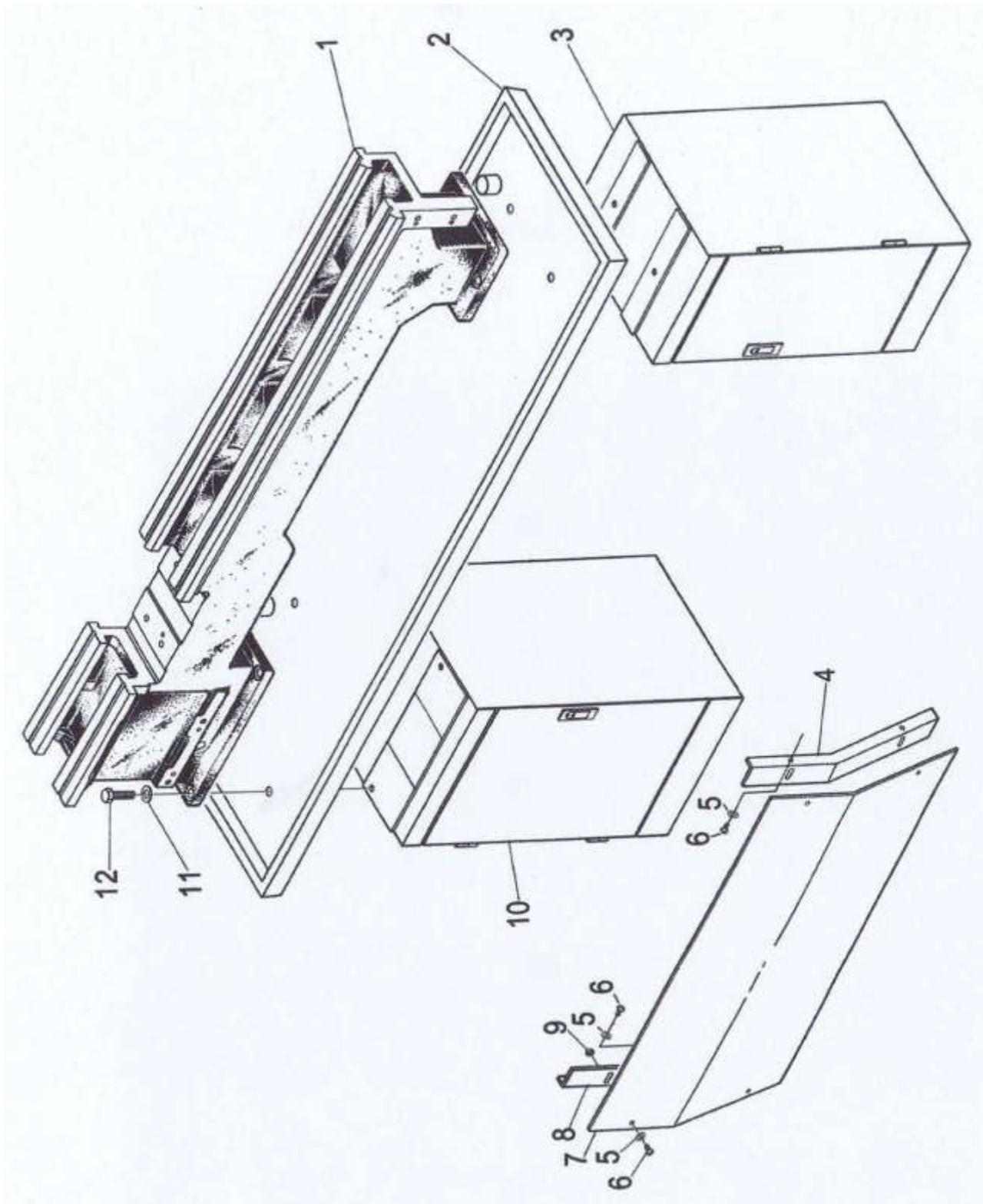
No.	Part No.	Name	Specification	Qty.
1	GB1171-74	Belt	A750	2
2	GB77-85	Setscrew	M5x10	1
3	GB1096-86	Single Round Head Key		1
4	GB97.1-85	Washer		4
5	GB5783-85	Hexagon Head Screw	M10x25	4
6	Y90S-4	Motor		1
7	CQ6230C-01-25	Splash Guard		1
8	CQ6230-01-03	Pulley		1
9	CQ6230-01-14	Bracket		1
10	GB5783-85	Hexagon Head Screw	M10x30	3
11	GB879-85	Spring Pin	5x25	6
12	GB93-85	Washer		3
13	GB70-85	Socket Head Cap Screw	M6x25	8
14	C0632-05231	Rack Gear		1
15	CQ6230-01-07	Gap Piece		1
16	GB7-85	Socket Head Cap screw	M10x45	4
17	GB118-85	Taper Pin With Thread	8x45	2
18	GB818-85	Cross Recessed Head Screw	M6x10	4
19	GB95-85	Washer	6Ø	4
20	CQ6230C-01-04	Lathe Bed		1
21	CQ6230C-01-21	Chip Pan		1
22	CQ6230C-01-19a	Rack Gear		2
23	GB827-86	Button Head Rivet	2Øx5	4
24		Plate		1
25	CQ6230C-01-05	Lead Screw		1
26	CM6233-6037	Sleeve		1
27	GB301-85	Bearing	8102	2
28	GB301-85	Bearing	8103	1
29	CM6233-6035	Bracket		1
30	CM6233-6035	Bearing Cover		1
31	CM6233-6-39	Lock Screw		1
32	GB78-85	Socket Head Set Screw	M6x20	1
33	C0632-01503	Plug		1



No.	Part No.	Name	Specification	Qty.
34	C0632-01504	Plug		1
35	GB1155-79	Ball Cap	6	2
36	GB70-85	Socket Head Cap Screw	M8x60	2
37	GB117-86	Taper Pin	5x60	2
38	CM6233-6053	Sleeve		1
39	GB77-85	Socket Head Set Screw	M6x8	1
40	CL6132-01-16	Bearing Cover		1
41	GB77-85	Socket Head Set Screw	M6x10	1
42	CQ6230C-01-06a	Feed Rod		1
43	CM6233-6049	Position Setting Pin		1
44	GB79-85	Socket Head Set Screw	8x16	1
45	CM6233-6048	Gated Block		1
46	CM6233-6050	Spindle Control Lever		1
47	GB4141.11-84	Spherical Knob		1
48	GB70-85	Socket Head Cap Screw	M6x16	2
49	CM6233-6045	Bracket		1
50	GB2089-80	Compression Spring	1x6x20	1
51	RUN6246-106058	Thrust Piece		1
52	C0632-01213	Key		1
53	C0632-01201	Sleeve		1
54	CQ6230C-01-05	Starter Rod		1
55	GB77-85	Socket Head Set Screw	M8x10	4
56	GB879-86	Spring Pin	5x40	1
57	CM6233-2017a	Sleeve		1
58	CL6132-01-38	Spring		4
59	GB308	Steel Ball	6Ø	4
60	CM6220-2085	Shear Pin		1
61	CQ6230-01-02	Bolt		1
62	GB6170-86	Hex Nut	M10	1
63	CQ6230-01-01	Nut		1



BED ASSEMBLY - 2



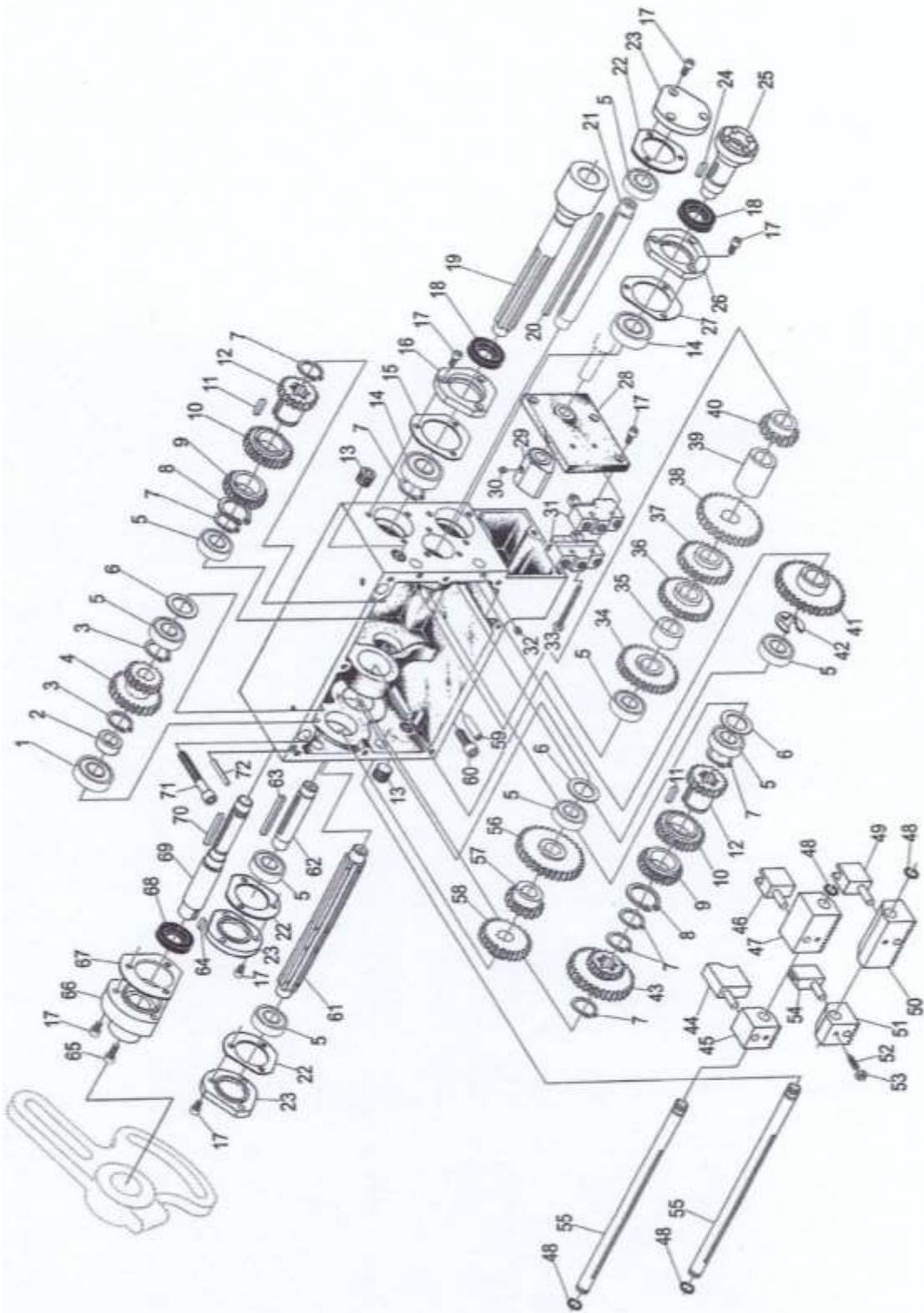


Bed Assembly (2) Parts Identification

No.	Part No.	Name	Specification	Qty.
1	CQ6230C-01-04	Lathe Bed (ref.)		1
2	CQ6230C-01-21	Chip Pan		1
3	CQ6230C-01-23	Right Stand – End		1
4	CQ6230C-01-27 3/3	Connect Part		1
5	GB95-85	Washer	5Ø	8
6	GB818-85	Cross Recessed Head Screw	M5x8	8
7	CQ6230C-01-27 2/3	Front Plate		1
8	CQ6230C-01-27 1/3	Connect Part		1
9	GB6170-86	Hexagon Nut	1.15	8
10	CQ6230C-01-22	Left Stand – End		1
11	GB95-85	Washer	14Ø	4
12	GB70-85	Socket Head Cap Screw	M14x45	4



GEAR BOX (1)





Gear Box (1) Parts Identification

No.	Part No.	Name	Specification	Qty.
1	GB/T276-94	Deep Groove Ball Bearing	6203-2RS	1
2	CM6233-2029	Collar		1
3	GB894.2-86	Retaining Ring	16	2
4	CM6233-2003	Gear		1
5	GB894.2-86	Deep Groove Ball Bearing	6202-2RS	9
6	CM6233-2004	Spacer		3
7	GB894.2-86	Retaining Ring	20	7
8	GB894.2-86	Retaining Ring	28	2
9	CM6233-2006	Gear		2
10	CM6233-2007	Gear		2
11	GB1096-86	Double Round Head Key	C4x22	2
12	CM6233-2008	Gear		2
13	Q/ZB285-3	Oil Plug	ZG 3/8"	2
14	GB/T276-86	Deep Groove Ball Bearing	6004-2RS	1
15	CM6233-2027-1	Spacer		1
16	CM6233-2027	Bearing Cover		1
17	GB70-86	Socket Head Cap Screw	M5x12	18
18	HG4-692-67	Oil Seal	25x40x7	2
19	CM6220-2005	Shaft		1
20	GB1096-86	Double Round Head Key	C4x145	1
21	CM6220-2013	Shaft		1
22	CM6220-2026-1	Spacer		1
23	CM6220-2026	Bearing Cover		1
24	GB1096-86	Double Round Head Key	5x18	1
25	GB1096-86	Shaft		1
26	CM6220	Bearing Cover		1
27	CM6220-2025-1	Spacer		1
28	CM6220-2048	Switch Cover		1
29	CM6233-2055	Engaging Arm		1
30	GB80-85	Socket Head Set Screw	M6x8	5
31	LXW5-11G2	Limit Main Switch		2
32	GB-79-85	Countersunk Flat Screw	M5x6	2
33	GB67-85	Button Head Screw	M4x45	2



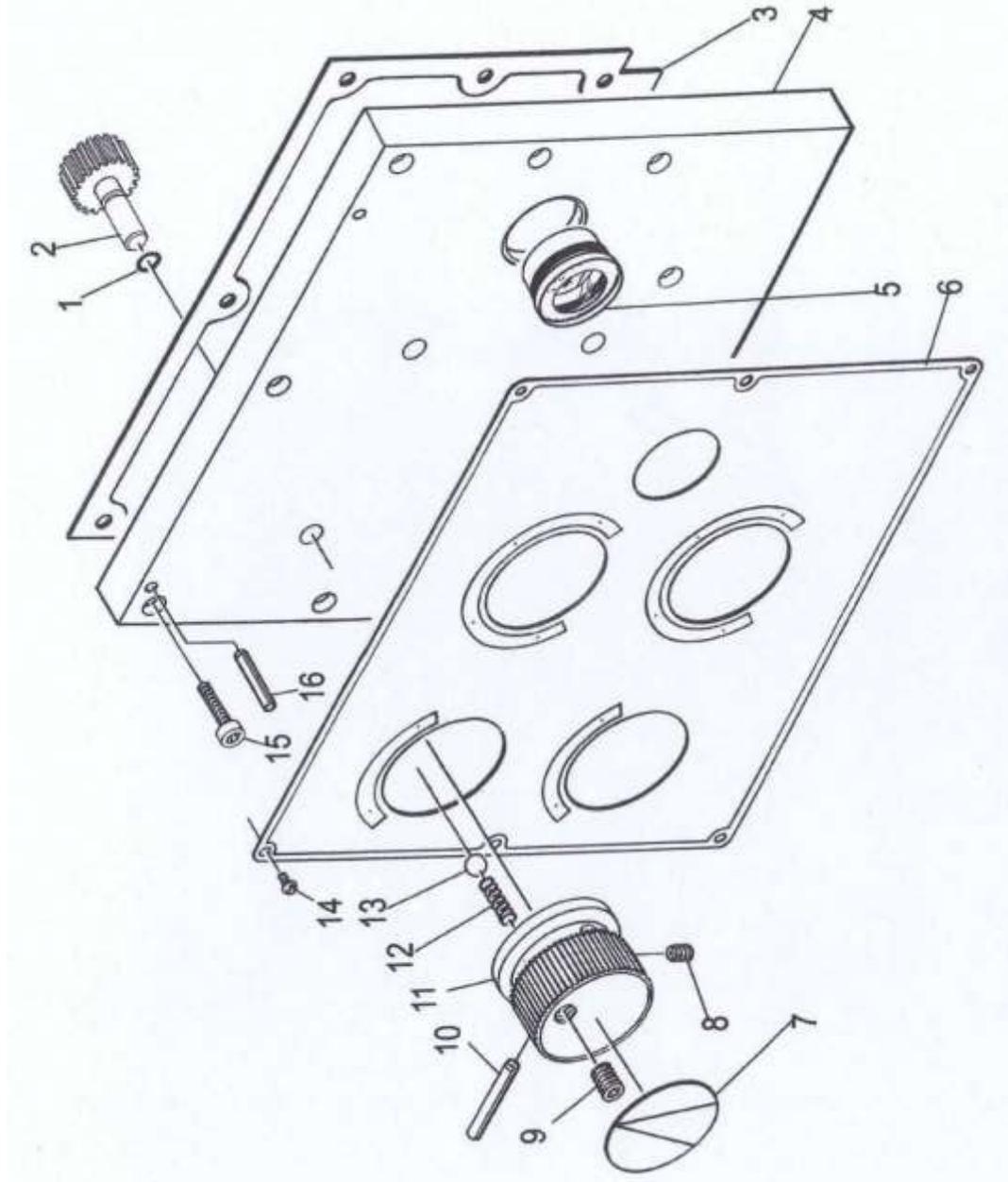
No.	Part No.	Name	Specification	Qty.
34	CM6220-2014	Gear		1
35	CM6220-2015	Spacer		1
36	CM6220-2016	Gear		1
37	CM6220-2017	Gear		1
38	CM6220-2018	Gear		1
39	CM6220-2019	Sleeve		1
40	CM6220-2020	Gear		1
41	CM6220-2024	Gear		1
42	GB896-86	Retaining Ring	15	1
43	CM6220-2022	Gear		1
44	CM6220-2040B	Shifting Fork		1
45	CM6220-2037B	Rack		1
46	CM6220-2039B	Shifting Fork		1
47	CM6220-2035B	Rack		1
48	GB1235-76	O-Ring	12x1.9	4
49	CM6220-2039C	Shifting Fork		1
50	CM6220-2036B	Rack		1
51	CM6220-2038B	Rack		1
52	GB79-85	Countersunk Flat Screw	M4x16	4
53	GB6170-86	Hexagon Nut	M4	4
54	CM6220-2040C	Shifting Fork		1
55	CM6220-2042	Shaft		2
56	CM62202012-	Gear		1
57	CM6220-2011	Gear		1
58	CM6220-2010	Gear		1
59	GB117-85	Taper Pin w/Thread	8x26	2
60	GB70-85	Socket Head Cap Screw	M8x25	2
61	CM6220-2021	Shaft		1
62	CM6220-2009	Shaft		1
63	GB1096-79	Double Round Head Key	4x55	1
64	GB1096-79	Single Round Head Key	5x18	1
65	GB70-85	Socket Head Cap Screw	M6x16	1
66	CM6220-2028	Bracket		1
67	CM6220-2028-1	Spacer		1
68	CM6220-2002	Oil Seal	22x35x7	1



No.	Part No.	Name	Specification	Qty.
69	CM6220-2002	Input Shaft		1
70	GB1096-79	Double Round Head Key	5x5x45	1
71	GB70-85	Socket Head Cap Screw	M8x65	2
72	GB879-86	Spring Pin	4x30	2



GEAR BOX (2)



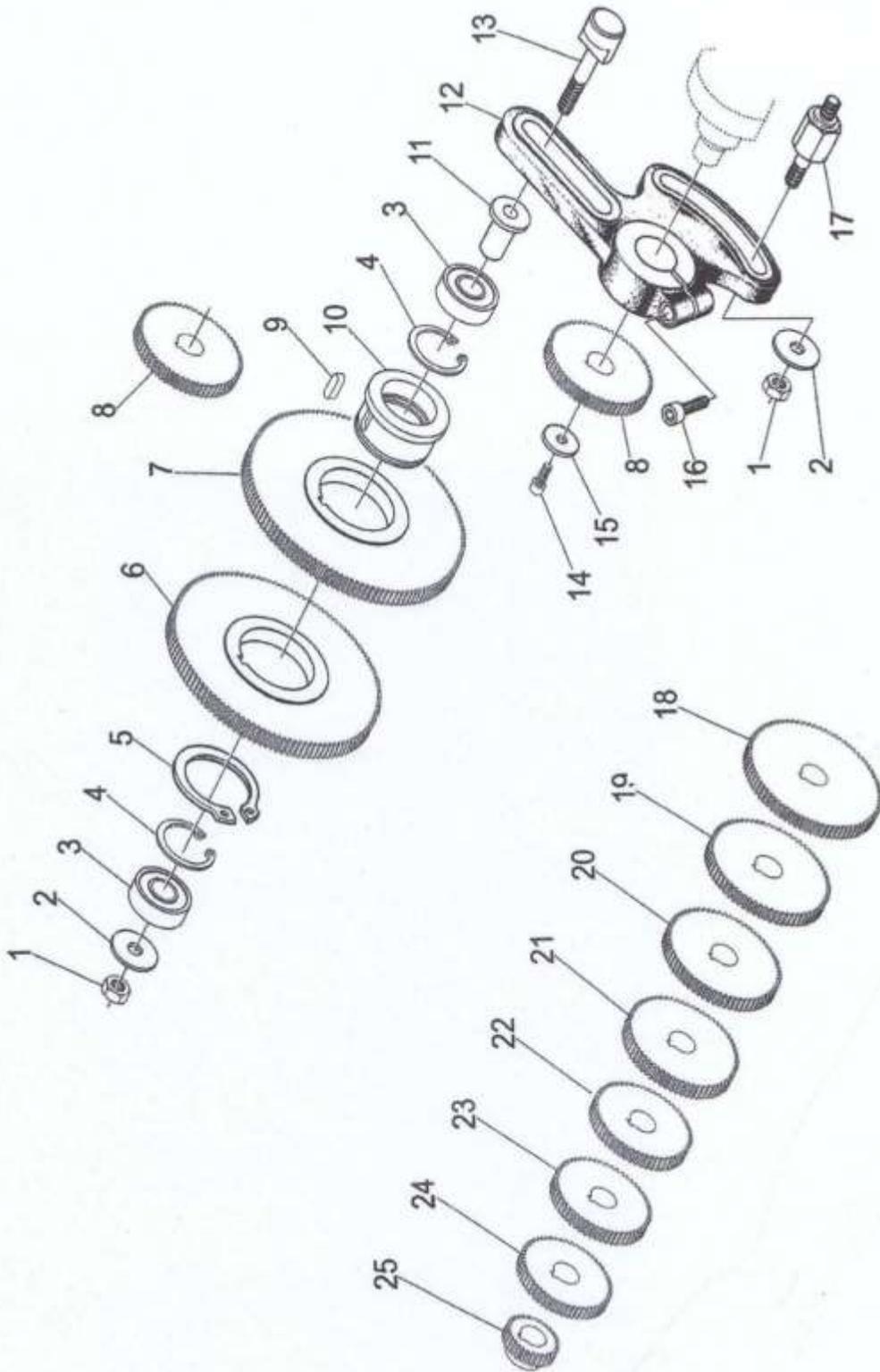


Gear Box (2) Parts Identification

No.	Part No.	Name	Specification	Qty.
1	GB1235-76	O-Ring	P7xW1.9	4
2	CM6220-2049-01	Pinion Shaft		4
3	CQ6230C—05-02	Gasket		1
4	CQ6230C-05-01	Cover		1
5	GB1160.1-89	Oil Sight Glass	A12	1
6	CQ6230C-05-03	Plate		1
7	CQ6230C-05	Plate		4
8	GB80-85	Set Screw	M6x8	4
9	GB77-85	Set Screw	M6x10	4
10	GB879-86	Spring Pin	5Øx40	4
11	CM6220-2050	Knob		4
12	GB2089-80	Spring	1Øx5x20	4
13	GB308-89	Steel Ball	6Ø	4
14	GB818-85	Cross Recessed Head Screw	M4x8	4
15	GB70-85	Screw	M5x25	8
16	GB879-86	Spring Pin	5Øx40	2



CHANGE GEAR ASSEMBLY



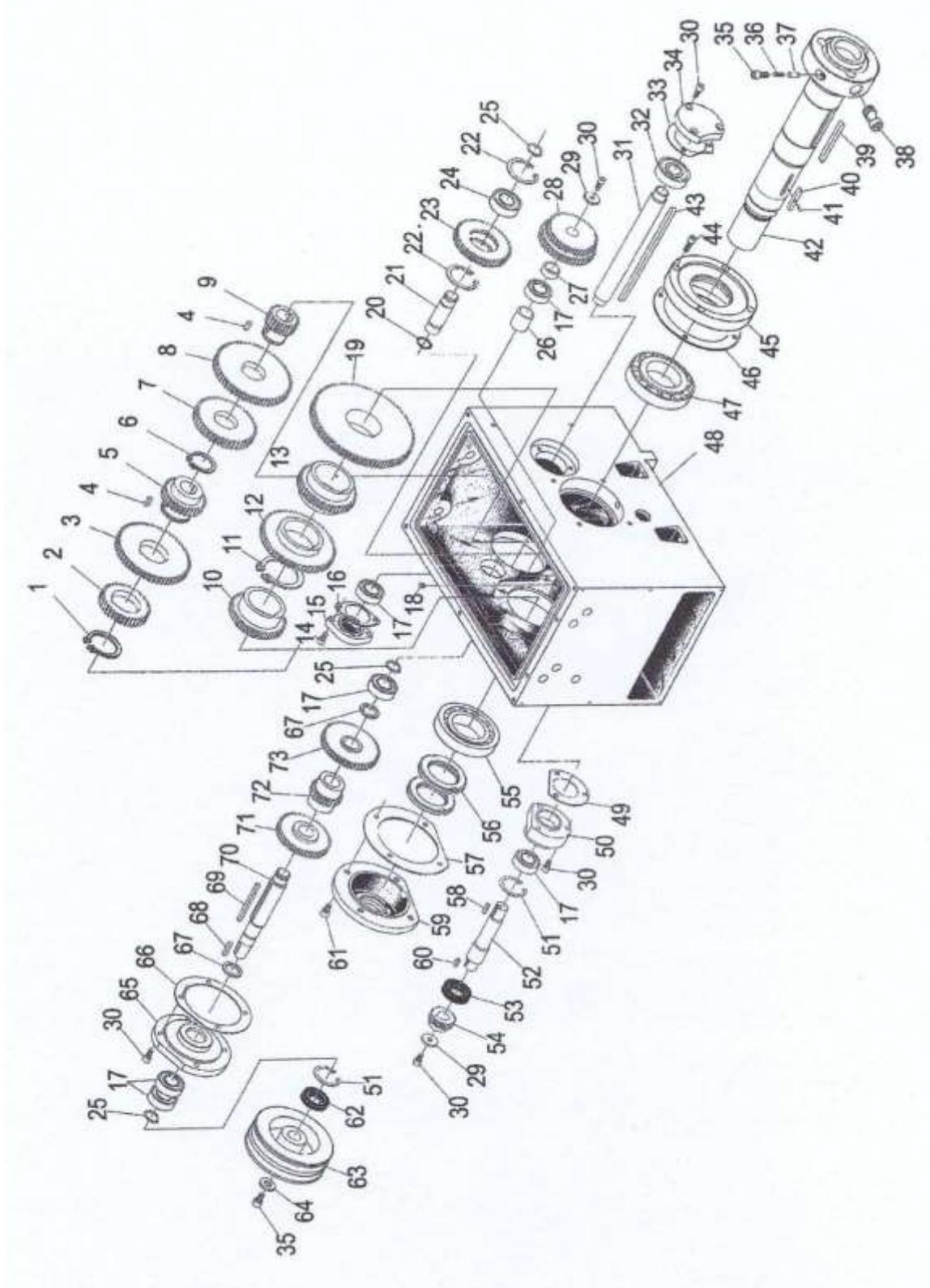


Change Gear Assembly Parts Identification

No.	Part No.	Name	Specification	Qty.
1	GB6170-86	Nut	M10	1
2	C0632-01222	Sleeve		1
3	GB278-89	Bearing	80203	2
4	GB893-.1-87	Retaining Ring	40Ø	2
5	GB894.1-86	Retaining Ring	55Ø	1
6	C0632-05230	Gear	M1.25x120T	1
7	C0632-05231	Gear	M1.25x127T	1
8	CL6232-03-41	Gear	M1.25x60T	2
9	GB1096-79	Key	6x18	1
10	CM6233-6027	Bearing Housing		1
11	CM6233-6025	Sleeve		1
12	CM6233-6012	Swing Frame		1
13	C0632-05228	Setting Bolt		1
14	GB70-85	Socket Head Cap Screw	M6x15	1
15	CL6132-05-42	Sleeve		1
16	GB70-85	Screw	M8x30	1
17	CM6233-6029	Clamping Bolt		1
18	CM6220-2054	Change Gear	M1.25x78T	1
19	CM6220-2056	Change Gear	M1.25x69T	1
20	CM6220-2058	Change Gear	M1.25x66T	1
21	CM6220-2053	Change Gear	M1.25x63T	1
22	CM6220-2052	Change Gear	M1.25x57T	1
23	CM6220-2051	Change Gear	M1.25x56T	1
24	CM6220-2057	Change Gear	M1.25x54T	1
25	CM6220-05242	Change Gear	M1.25x30T	1



HEAD STOCK (1)





Head Stock (1) Parts Identification

No.	Part No.	Name	Specification	Qty.
1	GB894.1-86	Retaining Ring	45	1
2	CQ6230	Gear		1
3	CQ6230-04-26	Gear		1
4	GB1096-79	Key	5x18	2
5	CQ6230-04-24a	Gear		1
6	GB894.1-86	Retaining Ring	36	2
7	CQ6230-04-27a	Gear		1
8	CQ6230-04-28	Gear		1
9	CQ6230-04-29a	Gear		1
10	CQ6230-04-57a	Gear		1
11	GB894.1-86	Retaining Ring		1
12	CQ6230-04-34	Gear	58	1
13	CQ6230-04-35	Gear		1
14	GB70-85	Socket Head Cap Screw	M6x14	2
15	CQ6230-04-60	Cover		1
16	CQ6230-04-59	Gasket		1
17	GB/T276-94	Deep Groove Ball Bearing	6004-2RS	6
18	GB78-85	Socket Head Set Screw	M8x6	1
19	CQ6230-04-36	Gear		1
20	GB3452.1-82	O-Ring	17x2.65	1
21	CQ6230C-04-51	Shaft		1
22	GB893.1-86	Retaining Ring	47	2
23	CQ6230-04-52	Gear		1
24	GB/T276-94	Deep Groove Ball Bearing	6204-2RS	1
25	GB894.1-86	Retaining Ring	20	3
26	CQ6230C-04-46	Collar		1
27	CQ6230C-04-69	Collar		1
28	CQ6230C-04-45	Gear		1
29	CQ6230C-04-44	Washer		2
30	GB70-85	Socket Head Cap Screw	M6x16	12
31	CQ6230C-04-61	Shaft		1
32	GB/T276-94	Deep Groove Ball Bearing	6304-2RS	1
33	CQ6230C-04-31	Gasket		1



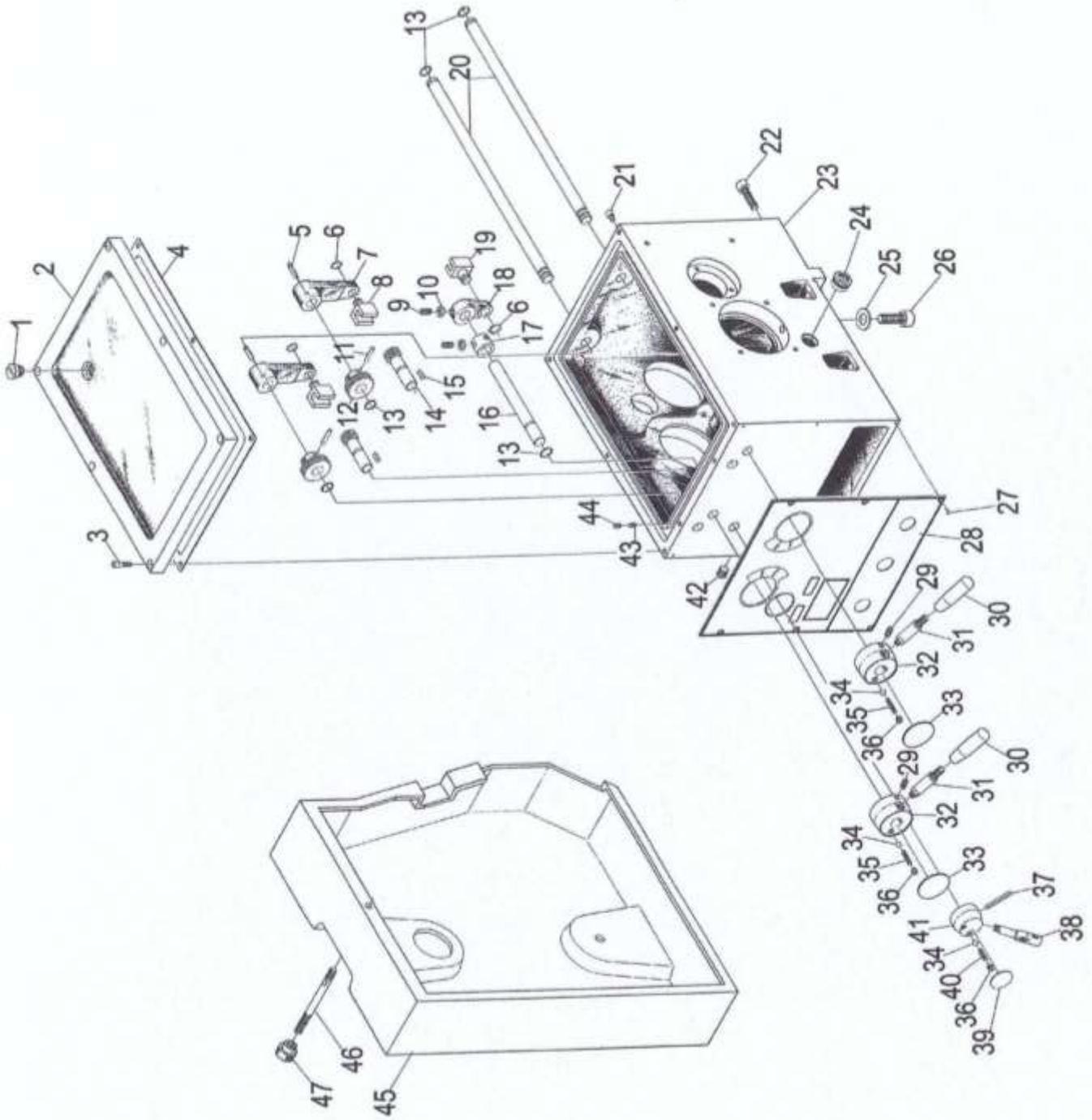
No.	Part No.	Name	Specification	Qty.
34	CQ6230C-04-32	Cover		1
35	GB70-85	Socket Head Cap Screw	M8x16	4
36	GB2089-80	Compressing Spring	0.6x4x22	3
37	C0632-04230	Lock Pin		3
38	C0632-04231	Cam Lock		3
39	GB1096-79	Key	8x80	1
40	GB1096-79	Key	8x45	1
41	GB67-85	Button Head Screw	M3x8	1
42	CQ6230C-04-40	Spindle		1
43	GB1096-79	Key	8x210	1
44	GB70-85	Socket Head Cap Screw	M6x20	4
45	CQ6230C-04-39	Cover		1
46	CQ6230C-04-41	Gasket		1
47	GB297-84	Taper Roller Bearing	D7212	1
48	CQ6230C-04-43	Head Stock		1
49	CQ6230C-04-50	Gasket		1
50	CQ6230C-04-47	Cover		1
51	GB893.1-86	Retaining Ring	42	2
52	CQ6230C-04-49	Shaft		1
53	HG4-692-67	Oil Seal	PD25x45x10	1
54	CL6232-05-41	Gear		1
55	GB297-84	Taper Roller Bearing	E7211	1
56	CQ6230-04-54	Nut		2
57	GB1096-79	Key	C5x20	1
58	CQ6230-04-58	Gasket		1
59	GB1096-79	Key	C5x8	1
60	CQ6230-04-55a	Cover		1
61	GB70-85	Socket Head Cap Screw	M8x12	4
62	HG4-692-67	Oil Seal	PD20x45x10	1
63	CQ6230-04-18	Pulley		1
64	CQ6230-04-62	Washer		1
65	CQ6230-04-19a	Cover		1
66	CQ6230-04-20	Gasket		1
67	CQ6230-04-68	Washer		2
68	GB1096-79	Key	C5x30	1



No.	Part No.	Name	Specification	Qty.
69	GB1096-79	Key	5x80	1
70	CQ6230C-04-63	Shaft		1
71	CQ6230-04-21	Gear		1
72	CQ6230-04-22	Gear		1
73	CQ6230-04-25	Gear		1



HEAD STOCK (2)





Head Stock (2) Parts Identification

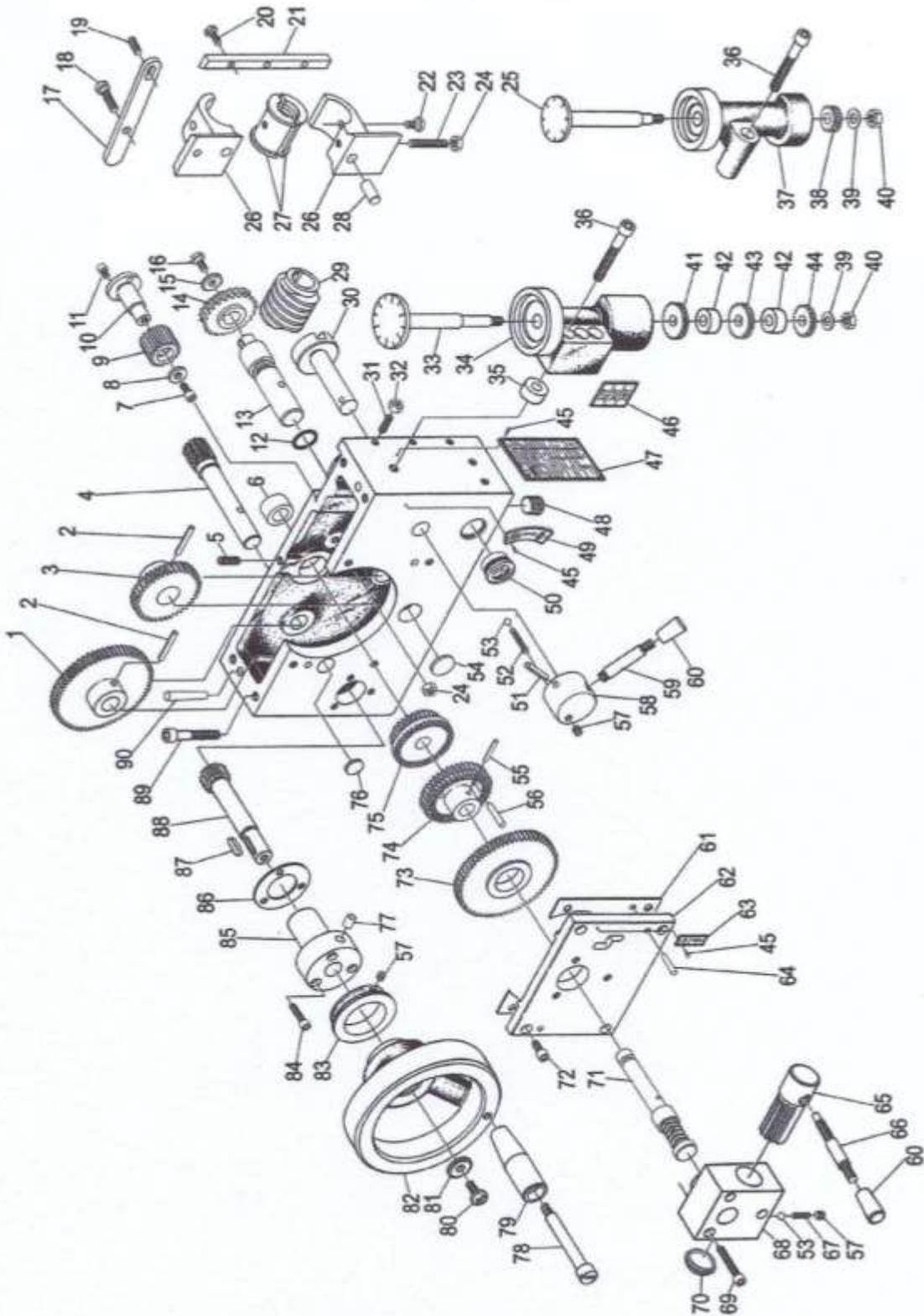
No.	Part No.	Name	Specification	Qty.
1	CQ6230C-04-16	Oil Plug		1
2	CQ6230C-04-07	Cover		1
3	GB70-85	Socket Head Cap Screw	M6x25	6
4	CQ6230C-04-06	Gasket		1
5	GB879-86	Spring Pin	5x30	2
6	GB894.1-86	Retaining Ring	12	3
7	CQ6230-04-15A	Changing Arm		2
8	CQ6230-04-12	Shifting Fork		2
9	GB78-85	Socket Head Set Screw	M8x16	2
10	GB6170-86	Nut	M8	2
11	GB879-86	Spring Pin	5x25	2
12	CQ6230C-04-65	Gear		2
13	GB3452.1-82	O-Ring	11.2x2.65	5
14	CQ6230C-04-67	Pinion Shaft		2
15	GB1096-79	Key		2
16	CQ6230C-04-04	Shaft		1
17	CQ6230-04-17	Collar		1
18	CQ6230C-04-02	Changing Arm		1
19	CQ6230-04-01	Shifting Fork		1
20	CQ6230C-04-14	Shaft		2
21	GB70-85	Socket Head Cap Screw	M6x10	4
22	GB70-85	Socket Head Cap Screw	M8x30	2
23	CQ6230C-04-43	Head Stock		1
24	GB1160.1-74	Oil Glass	A12	1
25	GB97.2-85	Washer	12	2
26	GB70-85	Socket Head Cap Screw	M12x30	2
27	GB818-85	Cross Recessed Head Screw	M3x6	6
28	CQ6230C-04-11	Plate		1
29	GB78-85	Socket Head Set Screw	M6x12	2
30	GB4141.14-84	Knob	BM8x40	2
31	CQ6230C-04-03A	Lever		2
32	CQ6230C-04-05B	Lever Handle		2
33	CQ6230C-04-66	Plate		2



No.	Part No.	Name	Specification	Qty.
34	GB6308-89	Steel Ball	6Ø	4
35	GB2089-80	Compression Spring	1.2x4.8x27	2
36	GB77-85	Socket Head Set Screw	M8x8	4
37	GB879-86	Spring Pin	5x40	1
38	CQ6230C-04-03	Lever		1
39	CQ6230C-04-66A	Plate		1
40	GB2089-80	Compression Spring	1x5x16	2
41	CQ6230C-04-05	Lever Handle		1
42	Q/ZB285.3	Oil Plug	ZG 3/8"	1
43	GB79-85	Socket Head Set Screw	M6x10	2
44	GB77-85	Socket Head Set Screw	M6x8	2
45	CQ6230C-04-10	Cover		1
46	CQ6230-04-09	Bolt		1
47	CQ6230-04-01	Nut		1



APRON





Apron Parts Identification

No.	Part No.	Name	Specification	Qty.
1	CM6233-4012	Gear	M1.5x607	1
2	GB879-86	Spring Pin	5Øx30	1
3	CM6233-4024	Gear	M1.5x187	1
4	CM6233-4010	Pinion Shaft	M1.5x113	1
5	GB79-85	Set Screw	M6x16	1
6	CM6233-4049	Sleeve		1
7	GB70-85	Socket Head Cap Screw	M6x12	1
8	C0632-06240	Washer		1
9	C0632-06231	Gear		1
10	C0632-06232	Idle Shaft		1
11	GB70-85	Socket Head Cap Screw	M5x12	1
12	GB1255-77	O-Ring		1
13	CM6233-4026	Shaft		1
14	C0632-06429	Worm Gear		1
15	CM6233-4028	Washer		1
16	GB5783-86	Cap Screw	M6x12	1
17	CM6233-4038	Interlock Piece		1
18	GB6170-86	Pan Head Screw	M6x20	1
19	GB77-85	Socket Head Set Screw	M6x12	1
20	GB5783-86	Hexagon Head Screw	M5x20	3
21	CM6233-4036	Gib		1
22	GB5783-86	Hexagon Head Screw	M6x10	2
23	GB-77-85	Socket Head Set Screw	M6x36	1
24	GB6170-85	Hexagon Nuts	M6	1
25	CM6233-4040B	Dial Indicator (Imperial)		1
26	CM6233-4035	Half Nut Base		1
27	CM6233-4035 ½	Half Nut		1
28	GB119-86	Pin	8x16	2
29	C0632-06228	Worm		1
30	C0632-06225	Cam Shaft		1
31	GB80-85	Socket Head Set Screw	M5x16	3
32	GB41-86	Hexagon Nut	M5	3
33	CM6233-4040A	Dial Indicator (Metric)		1



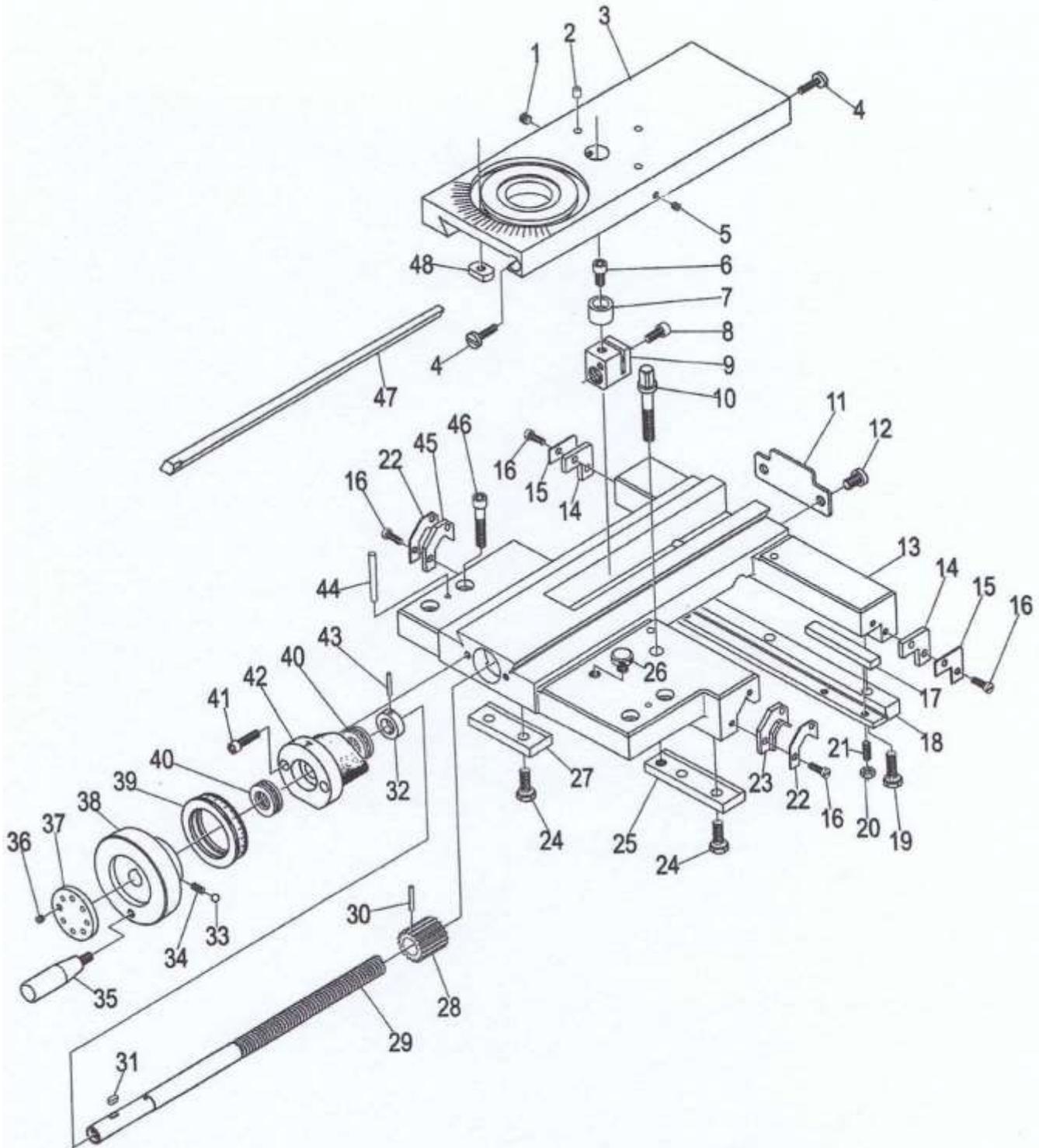
No.	Part No.	Name	Specification	Qty.
34	CM6233-4039A	Thread Dial Body (Metric)		1
35	C0632-06206	Washer		1
36	GB70-85	Socket Head Cap Screw	M8X50	1
37	CM6233-4039B	Thread Dial Body (Imperial)		1
38	CM6233-4045A	Helical Gear		1
39	GB95-85	Washer	8Ø	1
40	GB41-86	Hexagon Nut	M8	1
41	CM6233-4043	Helical Gear		1
42	C0632-06237	Spacer		2
43	CM6233-4042	Helical Gear		1
44	CM6233-4041	Helical Gear		1
45	GB827-86	Button Head Rivet	2Øx5	8
46	CM6233-4048	Helical Gear Chart		1
47	CM6233-4046	Indicator Table		1
48	Q/ZG285.3	Drain Plug	1/8"	1
49	CM6233-4050	Half Nut Indicator		1
50	GB1160-89	Oil Sight Glass	A20	1
51	GB879-86	Spring Pin	5Øx35	1
52	CM6233-4001-00-9	Compression Spring		1
53	GB308-77	Steel Ball		1
54	CM6233-4027	Plug		1
55	GB879-86	Spring Pin	3Øx25	1
56	GB119-85	Pin	C5x25	3
57	GB77-85	Socket Head Set Screw	M6x6	1
58	CM6233-4033	Lever Handle		1
59	CM6233-4034	Lever		1
60	GB1342-73	Knob	M8x40	1
61	CM6233-4002-1	Spacer		1
62	CM6233-4002	Front Cover		1
63	CM6233-4047	Feed Direction Indicator		1
64	GB117-86	Taper Pin	5x20	2
65	CM6233-4020	Cam Shaft		1
66	CM6233-4022	Change Lever		1
67	CM6233-4019-00-3	Compression Spring		1
68	CM6233-4019	Bracket		1



No.	Part No.	Name	Specification	Qty.
69	GB70-85	Socket Head Cap Screw	M6x35	3
70	CL6132-06-02	Plug		1
71	CM6233-4013	Shifting Shaft		1
72	GB70-85	Socket Head Cap Screw	M6x16	4
73	CQ6230C-06-01	Clutch Gear		1
74	CM6233-4015	Clutch Gear		1
75	CM6233-4014	Clutch Gear		1
76	CM6233-4011	Plug		1
77	GB1155-79	Ball Cap		1
78	CM6233-4008	Bolt		1
79	CM6233-4009	Handle		1
80	GB818-85	Cross Recessed Head Screw	M6x15	1
81	CM6233-4007	Washer		1
82	CM6233-4005	Handle Wheel		1
83	CM6233-4006	Dial		1
84	GB70-85	Socket Head Cap Screw	M5x25	3
85	CM6233-4004	Bracket		1
86	CM6233-4004-1	Spacer		1
87	GB1096-79	Double Round Head Key	5x5x20	1
88	CM6233-4003	Gear Shaft		1
89	GB70-85	Socket Head Cap Screw	M8x30	4
90	GB117-85	Taper Pin	8x40	2



SADDLE





Saddle Parts Identification

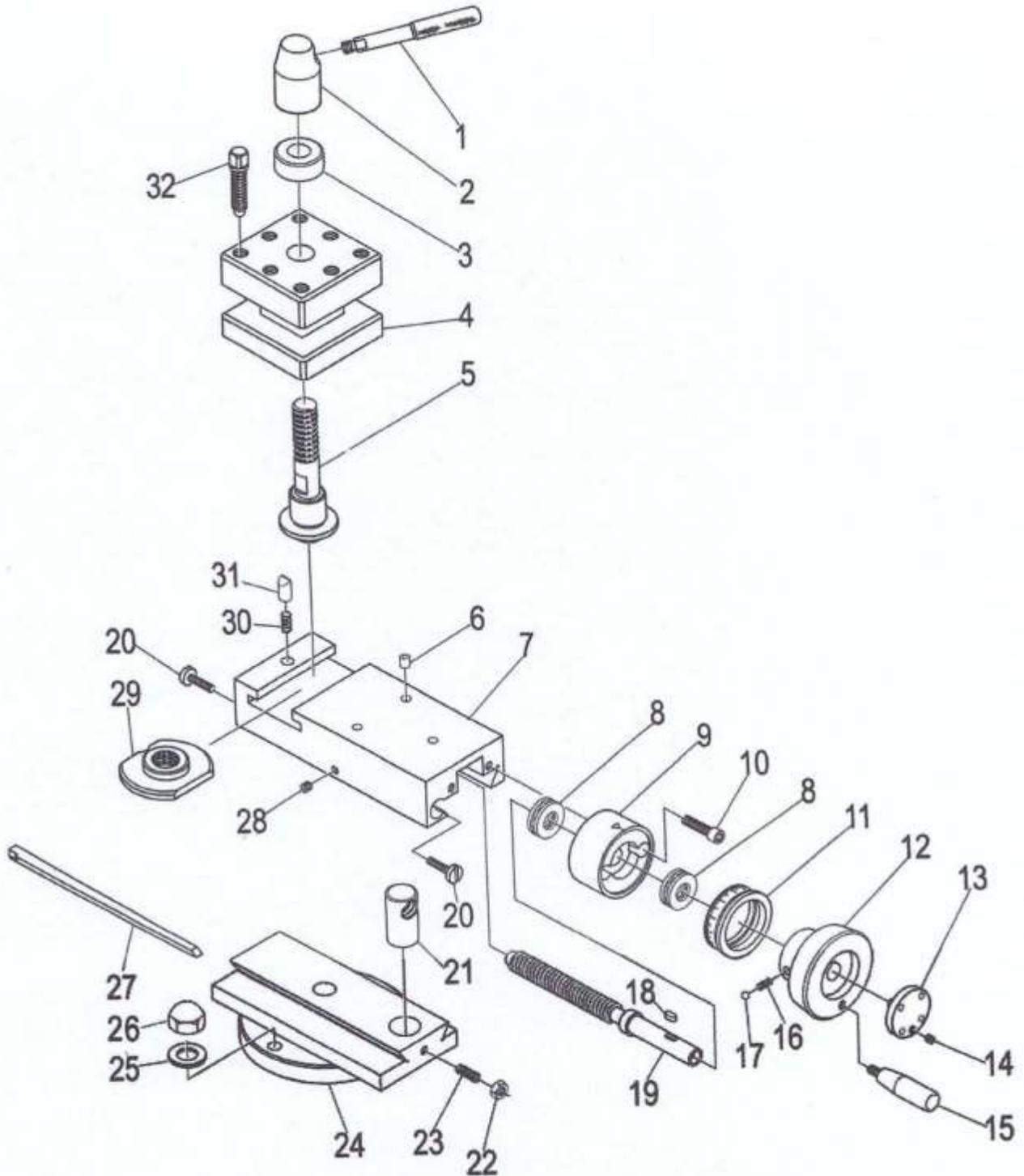
No.	Part No.	Name	Specification	Qty.
1	GB77-85	Socket Head Cap Screw	M8x8	1
2	GB1155-84	Ball Cap		5
3	CQ6230-07-32a	Cross Slide		1
4	CQ6230-07-07	Adjust Screw		2
5	GB77-85	Socket Head Set Screw	M6x8	3
6	GB70-85	Socket Head Cap Screw	M8x12	1
7	CQ6230-07-34a	Setting Collar		1
8	GB70-85	Socket Head Cap Screw	M6x18	1
9	CQ6230-07-33E	Cross Feed Screw		1
10	CQ6230-07-02	Setting Bolt		1
11	C0632-07225	Plate		1
12	GB818-85	Cross Recessed Head Screw	M8x12	2
13	CQ6230C-07-11a	Saddle		1
14	CQ6230-07-12	Bedway Wiper		2
15	CQ6230-07-12a	Plate		2
16	GB65-85	Straight Recessed Head Screw	M5x10	8
17	CQ6230-07-04a	Gib		1
18	CQ6230-07-01a	Strip		1
19	GB5783-86	Hexagon Head Screw	M8x25	3
20	GB6172-86	Hexagon Nut	M6	4
21	GB78-85	Socket Head Set Screw	M6x16	4
22	CQ6230-07-47a	Plate		2
23	CQ6230-07-47	Bedway Wiper		1
24	GB5783-86	Hexagon Head Screw	M8x20	4
25	CQ6230-07-51	Strip		1
26	CQ6230-07-03	Oil Plug		1
27	CQ6230-07-50	Strip		1
28	CQ6230C-07-36	Gear		1
29	CQ6230C-07-37	Cross Feed Screw		1
30	GB897-86	Spring Pin	3x28	1
31	GB1096-79	Key	5x10	1
32	CQ6230-07-45	Setting Collar		1
33	GB308-77	Steel Ball	6Ø	2



No.	Part No.	Name	Specification	Qty.
34	GB2089-80	Compression Spring	0.7x5x10	2
35	GB4141.5-84	Handle	M8x63	1
36	GB78-85	Socket Head Set Screw	M5x16	1
37	C0632-07214C	Screw		1
38	CQ6230-07-30C	Hand Wheel		1
39	CQ6230C-07-41E	Dial		1
40	GB301-84	Thrust Bearing	8102	2
41	GB70-85	Socket Head Cap Screw	M6x25	2
42	CQ6230-07-40a	Bracket		1
43	GB897-86	Spring Pin	3x25	1
44	GB117-86	Taper Pin	A5x45	2
45	CQ6230-07-10	Bedway Wiper		1
46	GB70-85	Socket Head Cap Screw	M8x35	4
47	CQ6230-07-27	Taper Gib Strip		1
48	GB37-88	Setting Nut	M8	2



TOOL POST



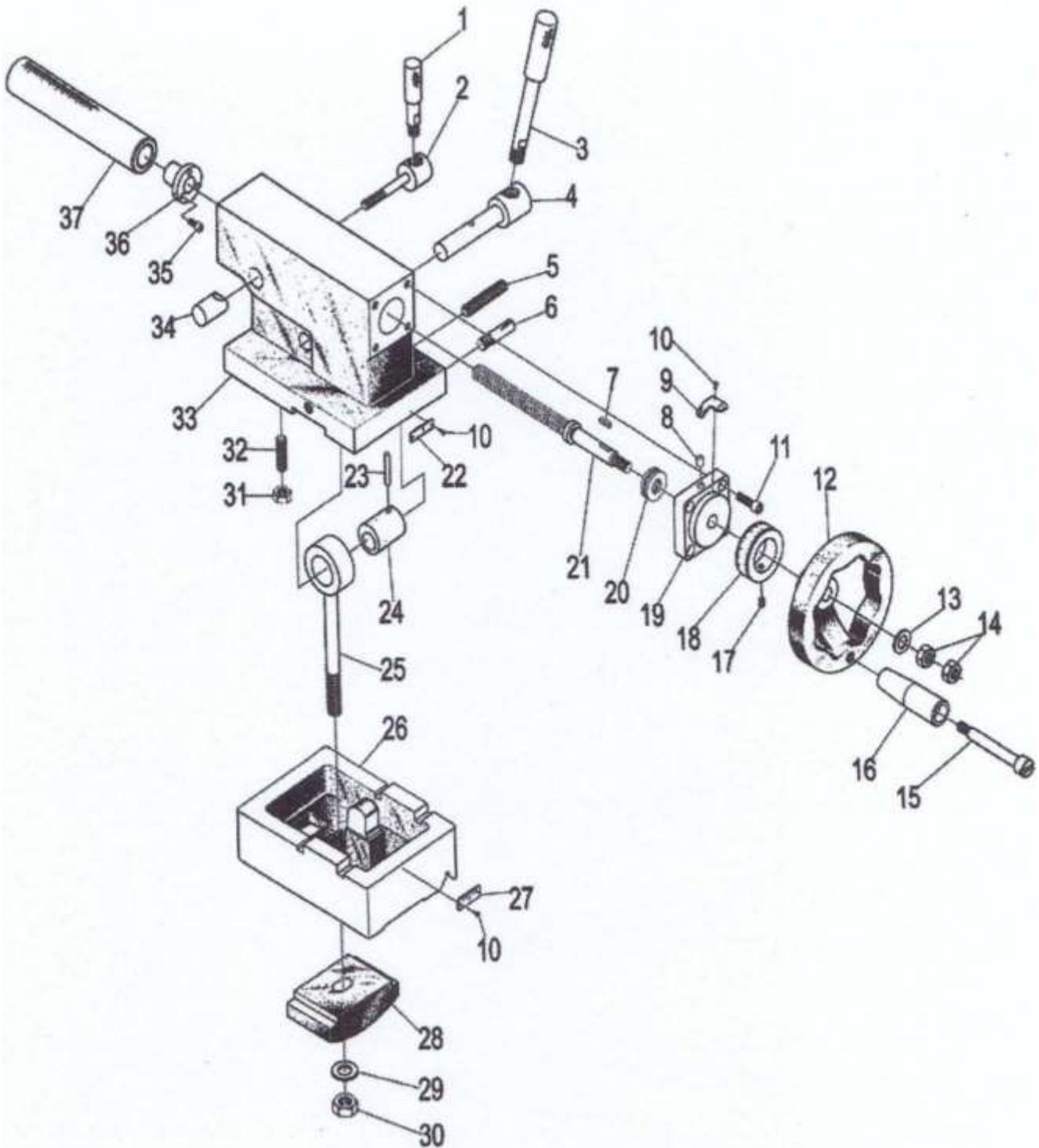


Tool Post Parts Identification

No.	Part No.	Name	Specification	Qty.
1	CQ6230-07-21	Lever		1
2	CQ6230-07-20	Lever Handle		1
3	CQ6230-07-19	Washer		1
4	CQ6230-07-23	Four Way Tool Post		1
5	CQ6230-07-18	Centering Bolt		1
6	GB1155-84	Ball Cap		3
7	CQ6230-07-24	Compound Rest		1
8	GB301-84	Thrust Bearing	8108	2
9	CQ6230-07-28C	Bracket		1
10	GB70-85	Socket Head Cap Screw	M6x25	2
11	CQ6230-07-29C	Dial		1
12	CQ6230-07-43C	Hand Wheel		1
13	CQ6230-07-43C/1	Screw		1
14	GB78-85	Socket Head Set Screw	M5x6	1
15	GB4141.5-84	Handle	M6x50	1
16	GNB2089-80	Compression Spring	0.6x3x10	2
17	GB308-77	Steel Ball	4Ø	2
18	GB1096-77	Key	4x10	1
19	CQ6230-07-25C	Compound Feed Screw		1
20	CQ6230-07-49	Adjusting Screw		2
21	CQ6230-07-26	Compound Feed Nut		1
22	GB6172-86	Hexagon Nut	M6	1
23	GB77-85	Socket Head Set Screw	M6x15	1
24	CQ6230-07-14A	Swivel Table		1
25	GB97.2-85	Socket Head Cap Screw	8Ø	2
26	GB802-88	Acorn Vent	M8	2
27	CQ6230-07-38	Taper Gib Strip		1
28	GB77-86	Socket Head Cap Screw	M6x8	1
29	CQ6230-07-17	Bottom Plate		1
30	GB2089-80	Compression Spring	1x5x12	1
31	CQ6230-07-16	Fix Position Pin		1
32	GB83-88	Tool Post Screw	M10x40	8



TAILSTOCK





Tailstock Parts Identification

No.	Part No.	Name	Specification	Qty.
1	CQ6230-08-17a	Handle		1
2	CQ6230-08-16	Locking Rod		1
3	CQ6230-08-09a	Handle		1
4	CQ6230-08-08	Clamping Shaft		1
5	GB79-85	Socket Head Set Screw	M10x50	2
6	CQ6230-08-19	Screw		1
7	GB1096-79	Key	4x14	1
8	GB11555-84	Ball Cup	D6	3
9	CQ6230-08-20	Set-Over Indicating Chart		1
10	GB827-86	Button Head Rivet	2.5Øx5	4
11	GB70-85	Socket Head Rivet	M6x20	4
12	CQ6230-08-06	Hand Wheel		1
13	GB95-85	Washer	10	1
14	GB6172-86	Hexagon Nut	M10	2
15	C0632-07207b 1/2	Bolt		1
16	C0632-07207b 2/2	Handle		1
17	GB74-85	Straight Recessed Head Screw	M4x10	1
18	CQ6230C-04-05E	Dial		1
19	CQ6230-04-04	Bracket		1
20	GB301-84	Thrust Bearing	8101	1
21	CQ6230-08-02	Feed Screw		1
22	C0632-08405	Set-Over Indicating Chart		1
23	GB879-86	Spring Pin	5x30	1
24	CQ6230-08-10	Eccentric Collar		1
25	CQ6230-08-14	Bolt		1
26	CQ6230-08-12	Tailstock Base		1
27	C0632-08404	Set-Over Indicating Chart		1
28	CQ6230-08-13	Setting Block		1
29	GB95-85	Washer		1
30	GB6172-86	Hexagon Nut	M12	1
31	GB6172-86	Hexagon Nut	M8	1
32	GB79-85	Socket Head Set Screw	M8x30	1
33	CQ6230-08-11	Tailstock Casting		1



No.	Part No.	Name	Specification	Qty.
34	CQ6230-08-18	Locking Bush		1
35	GB70-85	Socket Head Cap Screw	M4x10	3
36	CQ6230C-08-03E	Feed Nut		1
37	CQ6230-08-01a	Sleeve		1



NOTES



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