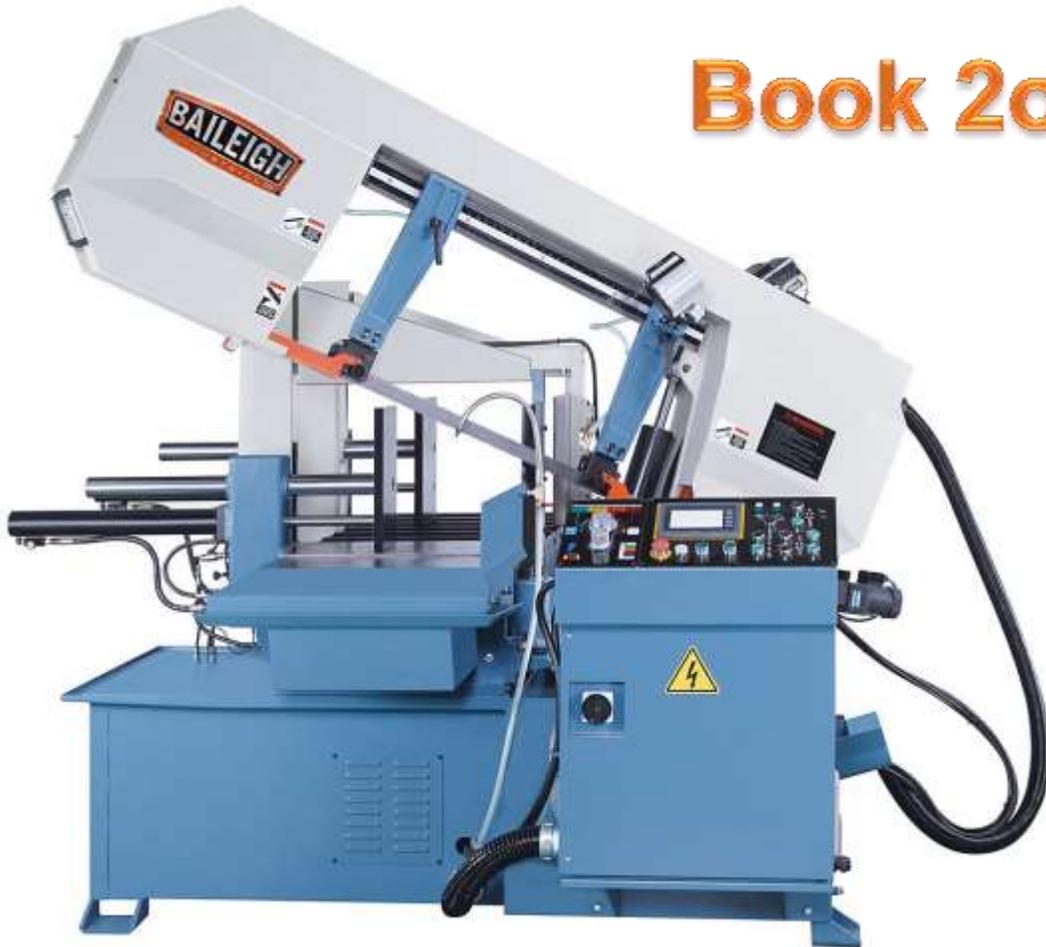




PARTS MANUAL

Book 2 of 2



HORIZONTAL BAND SAW MODEL: BS-24A

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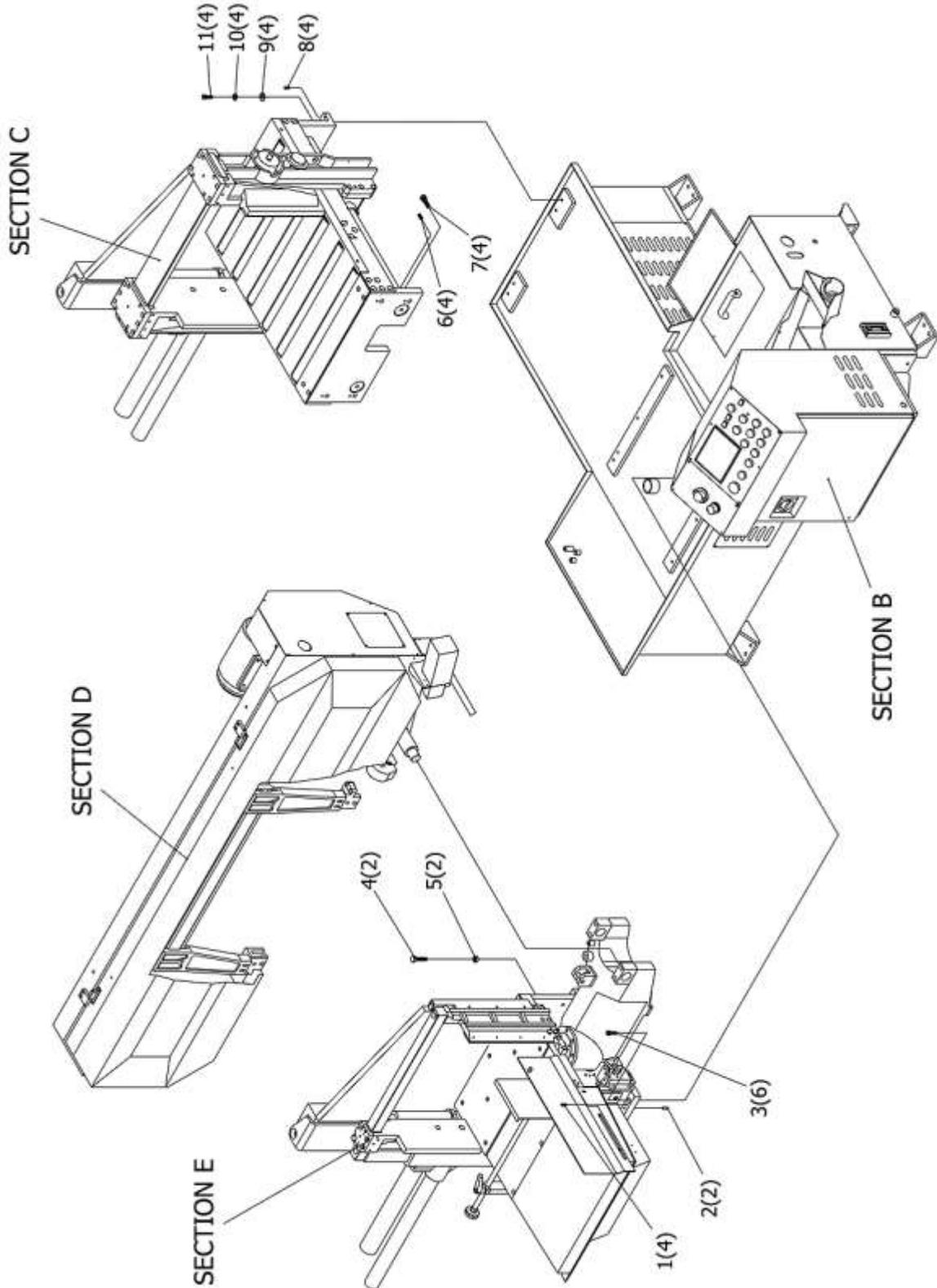


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PARTS DIAGRAM A



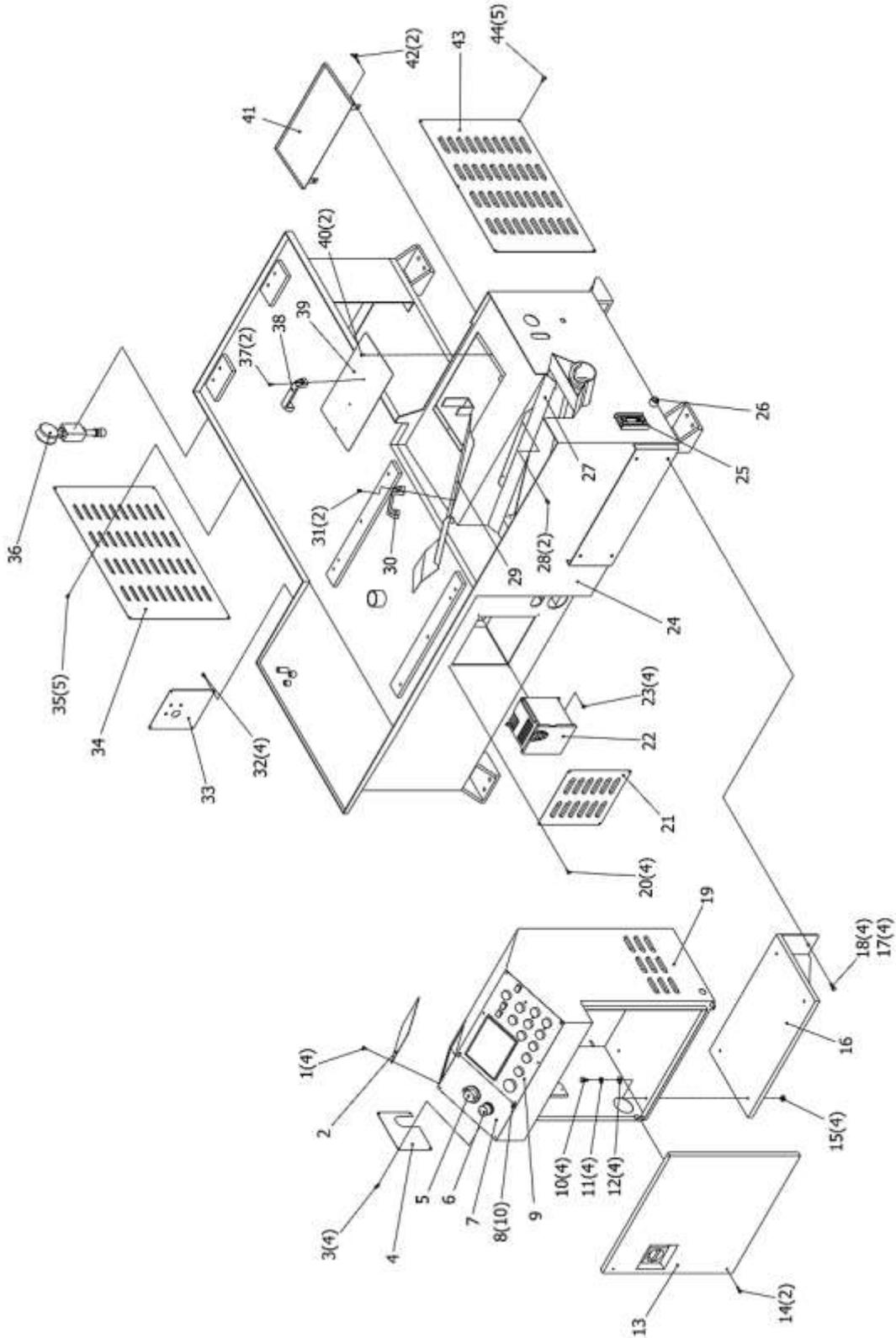


Parts List A

Item	Description	Size No.	Qty.
A1	Set Screw	M12x25L	4
A2	Spring Pin	8x20L	2
A3	Hex. Socket Cap Screw	M12x45L	6
A4	Hex. Cap Bolt	M12x45L	2
A5	Nut	M12	2
A6	Set Screw	M10x20L	4
A7	Hex. Socket Cap Screw	M16x45L	4
A8	Set Screw	M12x25L	4
A9	Washer	M12	4
A10	Spring Washer	M12	4
A11	Hex. Socket Cap Screw	M12x45L	4



PARTS DIAGRAM B





Parts List B

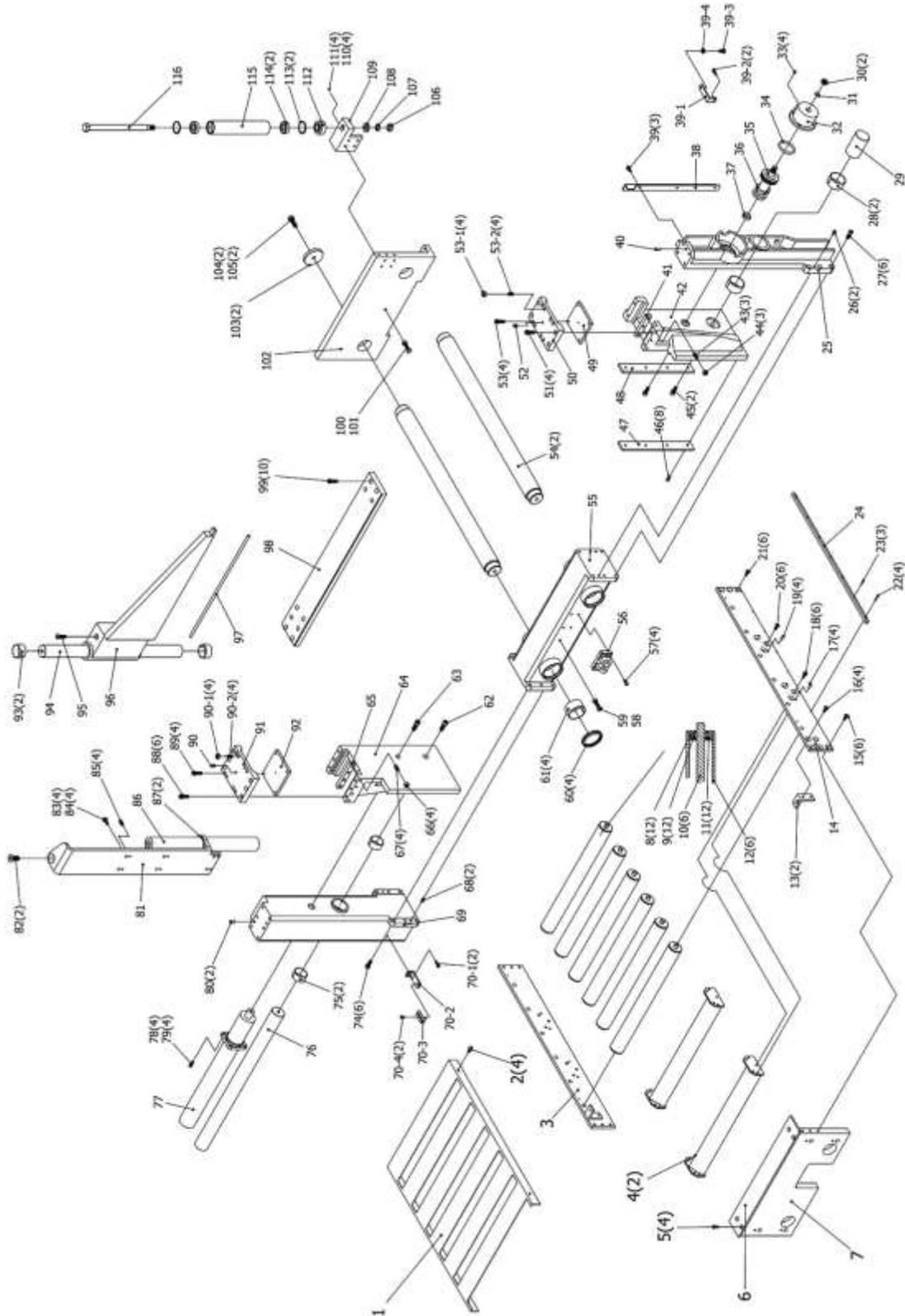
Item	Description	Size No.	Qty.
B1	Button Head Socket Screw	M5x6L	4
B2	Upper Cover	461F3-01-I	1
B3	Button Head Socket Screw	M5x6L	4
B4	Left Cover	461F3-01-H	1
B5	Pressure Regulator Knob	L25A1-42	1
B6	Cutting Rate Knob	L25A2-01	1
B7	Flow Valve Panel	NPB-001	1
B8	Button Head Socket Screw	M5x8L	10
B9	Operation Panel	NPB-006	1
B10	Hex. Cap Bolt	M8x16L	4
B11	Spring Washer	M8	4
B12	Washer	M8	4
B13	Electrical Box Door	461F3-01-J	1
B14	Hex. Socket Cap Screw	M6x25L	2
B15	Nut	M8	4
B16	Supporting Bracket	461F3-01-C	1
B17	Hex. Cap Bolt	M10x16L	4
B18	Spring Washer	M10	4
B19	Electrical Box	461F3-01-B	1
B20	Button Head Socket Screw	M6x8L	4
B21	Inverter Cover	461F3-01-D	1
B22	Motor Inverter 5HP	ML0006	1
B23	Half Round Head Screw	M5x8L	4
B24	Machine Base	461F3-01	1
B25	Coolant Level Gauge	9160418	1
B26	Drain	3/8"PT	1
B27	Left Lateral Cover	461F3-03	1
B28	Button Head Socket Screw	M5x8L	2
B29	Right Lateral Cover	461F3-03-A	1
B30	Plastic Handle	9160502	1
B31	Big Round Head Screw	M6x12L	2
B32	Button Head Socket Screw	M6x8L	4
B33	Fixed Wires Plate	461F3-01-F	1



Item	Description	Size No.	Qty.
B34	Hydraulic Unit Cover (Left)	461F3-01-E	1
B35	Button Head Socket Screw	M6x8L	5
B36	Vise Pressure Valve		1
B37	Big Round Head Screw	M6x12L	2
B38	Plastic Handle	9160502	1
B39	Coolant Pump Cover	461F3-01-G	1
B40	Button Head Socket Screw	M6x8L	2
B41	Coolant Plate (RR)	461F3-23-A	1
B42	Wing Screw	M6x12L	2
B43	Hydraulic Unit Cover (Right)	461F3-01-E	1
B44	Button Head Socket Screw	M6x8L	5



PARTS DIAGRAM C





Parts List C

Item	Description	Size No.	Qty.
C1	Roller Cover	461F3-04	1
C2	Button Head Socket Screw	M6x12L	4
C3	Side Plate (Left)	461F2-04-C	1
C4	Roller Strengthen Bracket	461F3-04-A	2
C5	Flat Head Screw	M8x20L	4
C6	Roller Plate (Upper)	461F2-04-D	1
C7	Roller Plate (Front)	461F2-04	1
C8	Shaft Cover	S13802-07-C	12
C9	Shaft	6203	12
C10	Roller Shaft	461F2-10	6
C11	C Ring	R40	12
C12	Roller	461D2-04	6
C13	Roller Bracket	461F3-04-B	2
C14	Side Plate (Right)	461F2-04-B	1
C15	Flat Head Screw	M10x25L	6
C16	Flat Head Screw	M10x25L	4
C17	Spring Pin	8x20L	4
C18	Flat Head Screw	M10x25L	6
C19	Spring Pin	8x20L	4
C20	Flat Head Screw	M10x25L	6
C21	Flat Head Screw	M10x25L	6
C22	Hex. Socket Cap Screw	M4x20L	4
C23	Spring Pin	4x25L	3
C24	Rack Rod	S138F2-12	1
C25	Feeding Vise Fixing Bracket	461F1-09	1
C26	Spring Pin	10x30L	2
C27	Hex. Socket Cap Screw	M12x40L	6
C28	Oilless Bushing 6540	L25A5-09-1	2
C29	Upper Shaft	461F2-17-B	1
C30	Nut	M20x1.5	2
C31	O Ring P24	H36D4-20	1
C32	Cylinder Cover	461F2-17	1
C33	Hex. Socket Cap Screw	M8x25L	4



Item	Description	Size No.	Qty.
C34	O Ring P70	H36D4-22	1
C35	Hydraulic Piston	461F2-17-A	1
C36	Spring	S138F4-05	1
C37	Oilless Bushing 4015	S138F5-14	1
C38	Guide Plate	461F3-17	1
C39	Button Head Socket Screw	M8x12L	3
C39-1	Support Bracket	S138F3-34-D	1
C39-2	Hex. Socket Cap Screw	M6x12L	2
C39-3	Hex. Cap Bolt	M10x20L	1
C39-4	Nut	M10	1
C40	Spring Pin	10x30L	1
C41	Adjusting Block	461F2-21	1
C42	Feeding Vise Jaw	461F1-12	1
C43	Set Screw	M10x35L	3
C44	Nut	M10	3
C45	Hex. Socket Cap Screw	M14x40L	2
C46	Flat Head Screw	M8x20L	8
C47	Vise Steel Plate	461F2-08	1
C48	Vise Steel Plate	461F2-08	1
C49	Block Cover	461F2-23-A	1
C50	Upper Cover	461F2-23	1
C51	Hex. Socket Cap Screw	M12x30L	4
C52	Oil Nipple	1/8"PT	1
C53	Hex. Socket Cap Screw	M8x16L	4
C53-1	Nut	M8	4
C53-2	Set Screw	M8x25L	4
C54	Guide Shaft	461F2-01	2
C55	Guide Rod Bracket	461F3-12	1
C56	Cylinder Bracket	S138F1-03	1
C57	Hex. Socket Cap Screw	M10x25L	4
C58	Hex. Cap Steel Screw	M12x65L	1
C59	Nut	M12	1
C60	Dust Seal DKB75.89.8/11	L40N4-22	4
C61	Oilless Bushing 7540	L40N5-01	4
C62	Hex. Socket Cap Screw	M16x25L	1



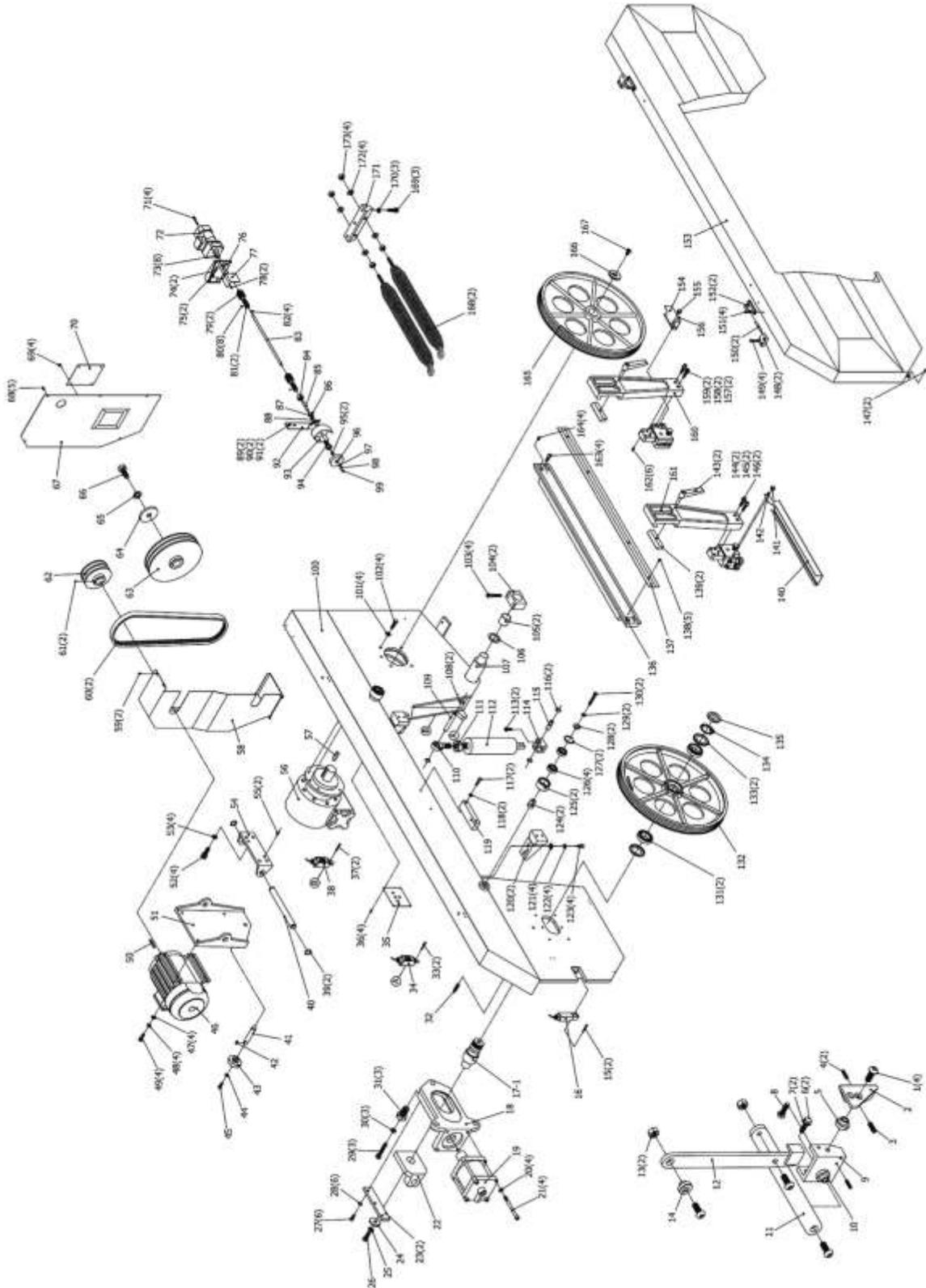
Item	Description	Size No.	Qty.
C63	Hex. Socket Cap Screw	M14x25L	1
C64	Vise Jaw	461F1-11	1
C65	Adjusting Block	461F2-20	1
C66	Nut	M10	4
C67	Set Screw	M10x35L	4
C68	Spring Pin	10x30L	2
C69	Cylinder Bracket	461F3-10	1
C70-1	Hex. Socket Cap Screw	M6x16L	2
C70-2	Adjusting Bracket	461F3-15-A	1
C70-3	Sensor Plate	S138F3-21-C	1
C70-4	Button Head Socket Screw	M6x8L	2
C74	Hex. Socket Cap Screw	M12x45L	6
C75	Oilless Bushing 6040	S138F5-11	2
C76	Upper Shaft	461F2-03	1
C77	Vise Cylinder		1
C78	Hex. Socket Cap Screw	M10x35L	4
C79	Spring Washer	M10	4
C80	Spring Pin	10x30L	2
C81	Fixing Bracket	461F3-08	1
C82	Flat Head Screw	3/4"x1-1/4"L	2
C83	Hex. Cap Bolt	M12x30L	4
C84	Spring Washer	M12	4
C85	Set Screw	M10x16L	4
C86	Down Clamp Cylinder		1
C87	C Ring	S60	2
C88	Hex. Socket Cap Screw	M12x30L	6
C89	Hex. Socket Cap Screw	M8x16L	4
C90	Oil Nipple	1/8"PT	1
C90-1	Nut	M8	4
C90-2	Set Screw	M8x25L	4
C91	Upper Cover	461F2-22	1
C92	Adjusting Block	461F2-22-A	1
C93	Oilless Bushing 5540	461D5-10	2
C94	Guide Shaft	461F2-02	1
C95	Flat Head Screw	M12x35L	1



Item	Description	Size No.	Qty.
C96	Down Clamp Bracket	461F3-07	1
C97	PU		1
C98	Upper Slide Plate	461F2-19	1
C99	Hex. Socket Cap Screw	M12x40L	10
C100	Hex. Cap Steel Screw	M12x45L	1
C101	Nut	M12	1
C102	Roller Bracket (Rear)	461F2-04-A	1
C103	Shaft Washer	461F2-01-A	2
C104	Spring Washer	M16	2
C105	Hex. Socket Cap Screw	M16x40L	2
C106	Nut	M20	1
C107	Spring Washer	M20	1
C108	Washer	M20	1
C109	Vertical Roller Bracket	S138F3-23	1
C110	Hex. Cap Steel Screw	M10x25L	4
C111	Spring Washer	M10	4
C112	Roller Bush	S13802-18-2	1
C113	C Ring	R52	2
C114	Bearing	6205	2
C115	Vertical Roller	461D2-05	1
C116	Roller Shaft	461D2-05-A	1



PARTS DIAGRAM D





Parts List D

Item	Description	Size No.	Qty.
D1	Button Head Socket Screw	M8x25L	4
D2	Position Locker	460D3-27-4	1
D3	Spring		1
D4	Set Screw	M4x12L	2
D5	Threaded Sleeve	460D3-27-6	1
D6	Hex. Cap Bolt	M8x20L	2
D7	Spring Washer	M8	2
D8	Hex. Cap Bolt	M8x20L	1
D9	Fixing Bracket	460D3-27-2	1
D10	Threaded Sleeve	460D3-27-5	1
D11	Long Arm	460D3-27	1
D12	Short Arm	460D3-27-1	1
D13	Nut	M8	2
D14	Threaded Sleeve	460D3-27-3	1
D15	Hex. Socket Cap Screw	M4x30L	2
D16	Limit Switch AZD-S11	331D5-07	1
D17-1	Wheel Shaft	461F2-14-A	1
D18	Slider Seat	L46N1-10	1
D19	Blade Tension Cylinder		1
D20	Spring Washer	M12	4
D21	Hex. Socket Cap Screw	M12x155L	4
D22	Slider	L46N1-10-A	1
D23	Adjusting Plate	L46N2-28	2
D24	Washer	L46N2-22	1
D25	Spring Washer	M12	1
D26	Hex. Cap Steel Screw	M12x30L	1
D27	Hex. Socket Cap Screw	M8x25L	6
D28	Spring Washer	M8	6
D29	Hex. Cap Steel Screw	M14x55L	3
D30	Spring Washer	M14	3
D31	Threaded Sleeve	L46N2-12	3
D32	Blade Broken Sensor		1
D33	Hex. Socket Cap Screw	M4x35L	2



Item	Description	Size No.	Qty.
D34	Limit Switch ED-31	331D5-06-C	1
D35	Wire Fixing Plate	461F3-02-B	1
D36	Button Head Socket Screw	M5x6L	4
D37	Hex. Socket Cap Screw	M4x35L	2
D38	Limit Switch ED-1-3-32	H33D4-11	1
D39	C Ring	S-20	2
D40	Motor Bracket Shaft	530D2-06	1
D41	Adjusting Bolt	L46N2-10-A	1
D42	Key	4x4x10L	1
D43	Handle	L46N2-10-B	1
D44	Washer	M6	1
D45	Hex. Socket Cap Screw	M6x12L	1
D46	Motor 5HP	ML46D001	1
D47	Washer	M10	4
D48	Spring Washer	M10	4
D49	Hex. Cap Bolt	M10x30L	4
D50	Key	10x8x40	1
D51	Motor Supporter	461F3-13	1
D52	Hex. Socket Cap Screw	M8x20L	4
D53	Spring Washer	M8	4
D54	Motor Fixing Bracket	530D3-06	1
D55	Spring Pin	8x20L	2
D56	Reducer 120#1/40	460D4-15	1
D57	Key	14x9x50	1
D58	Wheel Box	461F3-05	1
D59	Button Head Socket Screw	M5x8L	2
D60	Belt	22-560	2
D61	Set Screw	M8x16L	2
D62	Motor Shaft Pulley	L33N1-56	1
D63	Belt Pulley	461F1-02	1
D64	Washer	S13802-26	1
D65	Spring Washer	M10	1
D66	Hex. Socket Cap Screw	M10x35L	1
D67	Cover	461F3-05-A	1
D68	Button Head Socket Screw	M5x8L	5



Item	Description	Size No.	Qty.
D69	Button Head Socket Screw	M5x8L	4
D70	Cover	461F3-05-B	1
D71	Hex. Socket Cap Screw	M6x90L	4
D72	Brush Motor		1
D73	Nut	M6	8
D74	Hex. Socket Cap Screw	M8x20L	2
D75	Spring Washer	M8	2
D76	Fixing Bracket	460D3-31-B	1
D77	Cover	460D3-31-C	1
D78	Button Head Socket Screw	M5x8L	2
D79	Universal Joint Bush	L25A4-02-1	2
D80	Set Screw	M5x6L	8
D81	Universal Joint	L25A4-02	2
D82	Key	4x4x15L	4
D83	Brush Shaft (Long)	460D2-59-2	1
D84	Nut	M20	1
D85	Brush Shaft (Short)	460D2-59-1	1
D86	Wing Screw	M6x10L	1
D87	Hex. Socket Cap Screw	M6x20L	1
D88	Spring Washer	M6	1
D89	Hex. Cap Bolt	M8x20L	2
D90	Spring Washer	M8	2
D91	Washer	M8	2
D92	Fixing Bracket	460D3-31-A	1
D93	Cover	460D3-31	1
D94	Shaft Bush	460D2-59	1
D95	Oilless Bushing 1212	L25A5-08	2
D96	Brush	331D4-08	1
D97	Washer	M6	1
D98	Spring Washer	M6	1
D99	Nut	M6	1
D100	Saw Bow	461F3-02	1
D101	Spring Washer	M12	4
D102	Hex. Cap Steel Screw	M12x45L	4
D103	Hex. Socket Cap Screw	M12x75L	4



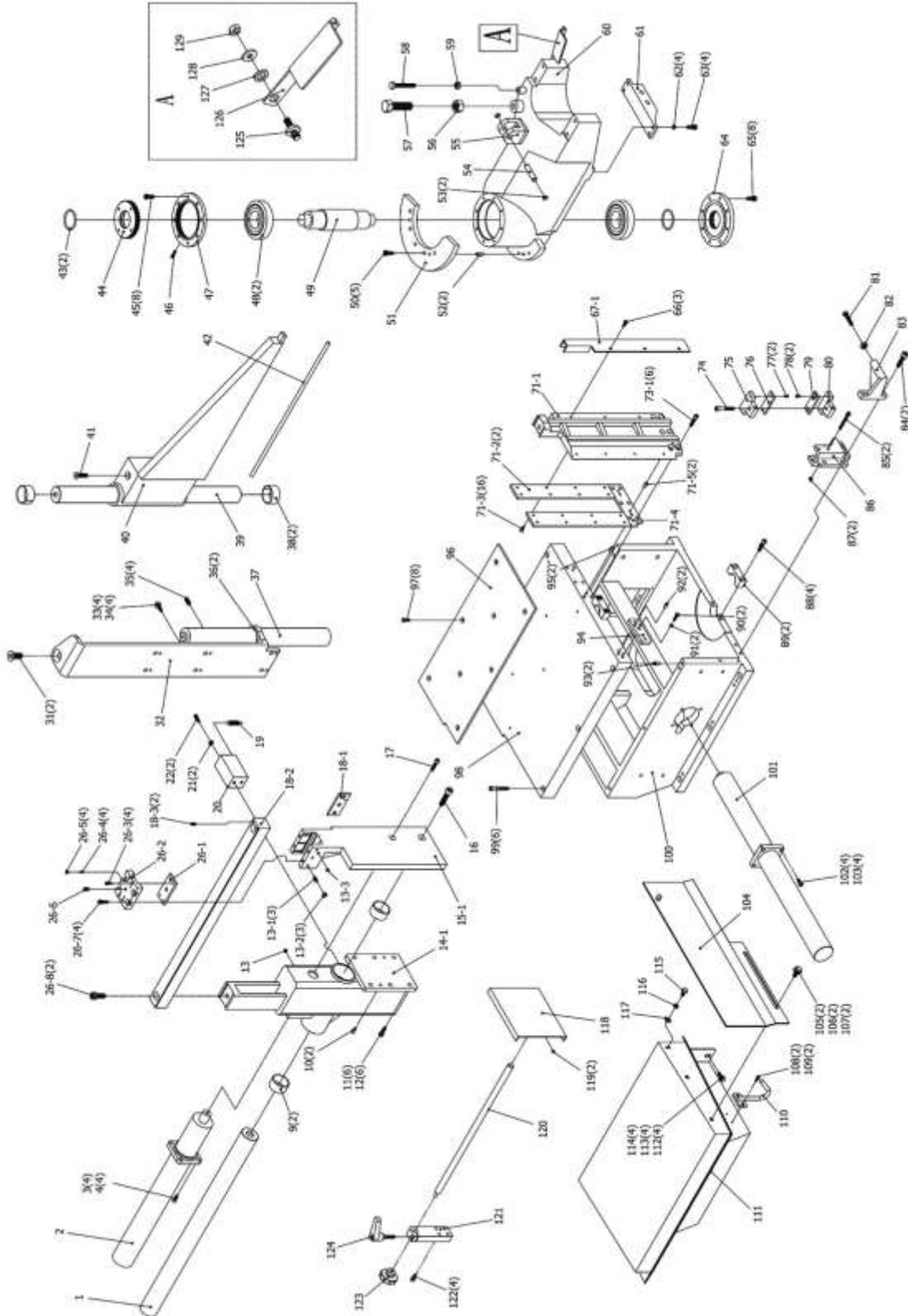
Item	Description	Size No.	Qty.
D104	Fixing Block	461D2-08	2
D105	Oilless Bushing 4040	331D5-14	2
D106	Washer	331D2-01-A	1
D107	Bow Shaft	460D2-01	1
D108	C Ring	S20	2
D109	Bracket Shaft	460D2-38	1
D110	Eye Bearing	POS16	1
D111	Nut	M20xP1.5	1
D112	Hydraulic Cylinder		1
D113	Hex. Socket Cap Screw	M8x20L	2
D114	Lower Bracket	461F1-07	1
D115	Bracket Shaft	461F2-16	1
D116	C Ring	S20	2
D117	Hex. Socket Cap Screw	M8x40L	2
D118	Spring Washer	M8	2
D119	Blade Guide Block (POM)	460D2-55	1
D120	Steel Plate Bracket	460D1-08-A	2
D121	Washer	M10	4
D122	Spring Washer	M10	4
D123	Hex. Socket Cap Screw	M10x30L	4
D124	Shaft	460D2-11	2
D125	Blade Guide Wheel	460D2-10	2
D126	Bearing 6005	460D4-21	4
D127	C Ring	R42	2
D128	Washer	460D2-11-A	2
D129	Spring Washer	M12	2
D130	Hex. Socket Cap Screw	M12x60L	2
D131	Bearing 32009	460D4-20	2
D132	Idle Wheel	460D1-12	1
D133	Shaft Cover 32009AV	460D4-08	2
D134	Teeth Washer	AW09	1
D135	Shaft Nut	AN09	1
D136	Steel Plate	460D1-08	1
D137	Steel Scale		1
D138	Round Head Screw	M5x8L	5



Item	Description	Size No.	Qty.
D139	Position Plate	460D2-46	2
D140	Blade Protector	461D3-11	1
D141	Thumb Screw	M5x8L	1
D142	Spring Pin	4x12L	1
D143	Locking Handle M12x50L	331D4-39	2
D144	Hex. Socket Cap Screw	M10x35L	2
D145	Washer	M10	2
D146	Spring Washer	M10	2
D147	Button Head Socket Screw	M6x8L	2
D148	Fixing Block	460D2-44	2
D149	Button Head Socket Screw	M8x30	4
D150	Spring Pin	8x70L	2
D151	Button Head Socket Screw	M6x16L	4
D152	Bow Cover Locker	460D2-45	2
D153	Bow Cover	460D3-10-C	1
D154	Blade Protector	460D3-13-A	1
D155	Thumb Screw	M5x8L	1
D156	Spring Pin	4x12L	1
D157	Hex. Socket Cap Screw	M10x35L	2
D158	Washer	M10	2
D159	Spring Washer	M10	2
D160	Rear Bearing Bracket	460D1-07-A	1
D161	Front Bearing Bracket	460D1-07	1
D162	Set Screw	M8x16L	6
D163	Hex. Socket Cap Screw	M10x20L	4
D164	Set Screw	M10x16L	4
D165	Driver Wheel	460D1-13	1
D166	Washer	331D2-49	1
D167	Flat Head Screw	M12x25L	1
D168	Spring 9.0x56x54N	460D4-10	2
D169	Hex. Socket Cap Screw	M10x25L	3
D170	Spring Washer	M10	3
D171	Bracket	460D1-16	1
D172	Washer	1/2"	4
D173	Nut	1/2"	4



PARTS DIAGRAM E





Parts List E

Item	Description	Size No.	Qty.
E1	Vise Shaft	461F2-03-A	1
E2	Vise Cylinder		1
E3	Hex. Socket Cap Screw	M10x35L	4
E4	Spring Washer	M10	4
E9	Oilless Bushing	461F4	2
E10	Spring Pin	10x30L	2
E11	Hex. Cap Steel Screw	M12x40L	6
E12	Spring Washer	M12	6
E13	Oil Nipple	1/8"PT	1
E13-1	Set Screw	M10x25L	3
E13-2	Nut	M10	3
E13-3	Oil Nipple	1/8"PT	1
E14-1	Cylinder Bracket	461F3-09-A	1
E15-1	Vise Jaw	461F2-05-A	1
E16	Hex. Socket Cap Screw	M16x25L	1
E17	Hex. Socket Cap Screw	M14x25L	1
E18-1	Lateral Adjusting Plate	461F2-06-C	1
E18-2	Upper Slider Block	461F2-06	1
E18-3	Set Screw	M10x25L	2
E19	Zero Point Sensor		1
E20	Sensor Bracket	461F3-15	1
E21	Spring Washer	M8	2
E22	Hex. Socket Cap Screw	M8x16L	2
E26-1	Adjusting Plate	461F2-06-B	1
E26-2	Cover	461F2-06-A	1
E26-3	Hex. Socket Cap Screw	M6x20L	4
E26-4	Nut	M6	4
E26-5	Set Screw	M6x25L	4
E26-6	Oil Nipple	1/8"PT	1
E26-7	Hex. Socket Cap Screw	M10x25L	4
E26-8	Hex. Socket Cap Screw	M6x50L	2
E31	Flat Head Screw	3/4"x1-1/4"L	2
E32	Fixing Bracket	461F3-08	1



Item	Description	Size No.	Qty.
E33	Hex. Cap Bolt	M12x30L	4
E34	Spring Washer	M12	4
E35	Set Screw	M10x16L	4
E36	C Ring	S60	2
E37	Press Cylinder		1
E38	Oilless Bushing 5540	461D5-10	2
E39	Guide Shaft	461F2-02	1
E40	Outlet Plate	461F3-06	1
E41	Flat Head Screw	M12x35L	1
E42	PU		1
E43	O Ring P60	S138F5-01	2
E44	Tighten Plate	331D2-06-A	1
E45	Hex. Socket Cap Screw	M8x20L	8
E46	Set Screw	M6x25L	1
E47	Upper Cover	331D2-06	1
E48	Bearing 30312	331D5-12	2
E49	Swiveling Shaft	331D2-03	1
E50	Hex. Socket Cap Screw	M10x20L	5
E51	Angle Plate	461F1-05	1
E52	Spring Pin	8x20L	2
E53	C Ring S20		2
E54	Cylinder Support Rod	461F2-16	1
E55	Lower Bracket	461F1-07	1
E56	Nut	M20	1
E57	Hex. Cap Bolt	M20x65L	1
E58	Hex. Cap Bolt	M10x60L	1
E59	Nut	M10	1
E60	Swiveling Seat	460D1-06	1
E61	Lower Bracket	461D1-17	1
E62	Spring Washer	M8	4
E63	Hex. Socket Cap Screw	M8x25L	4
E64	Lower Cover	331D2-05	1
E65	Hex. Socket Cap Screw	M8x20L	8
E66	Button Head Socket Screw	M8x12L	3
E67-1	Guide Plate	461F3-16-A	1



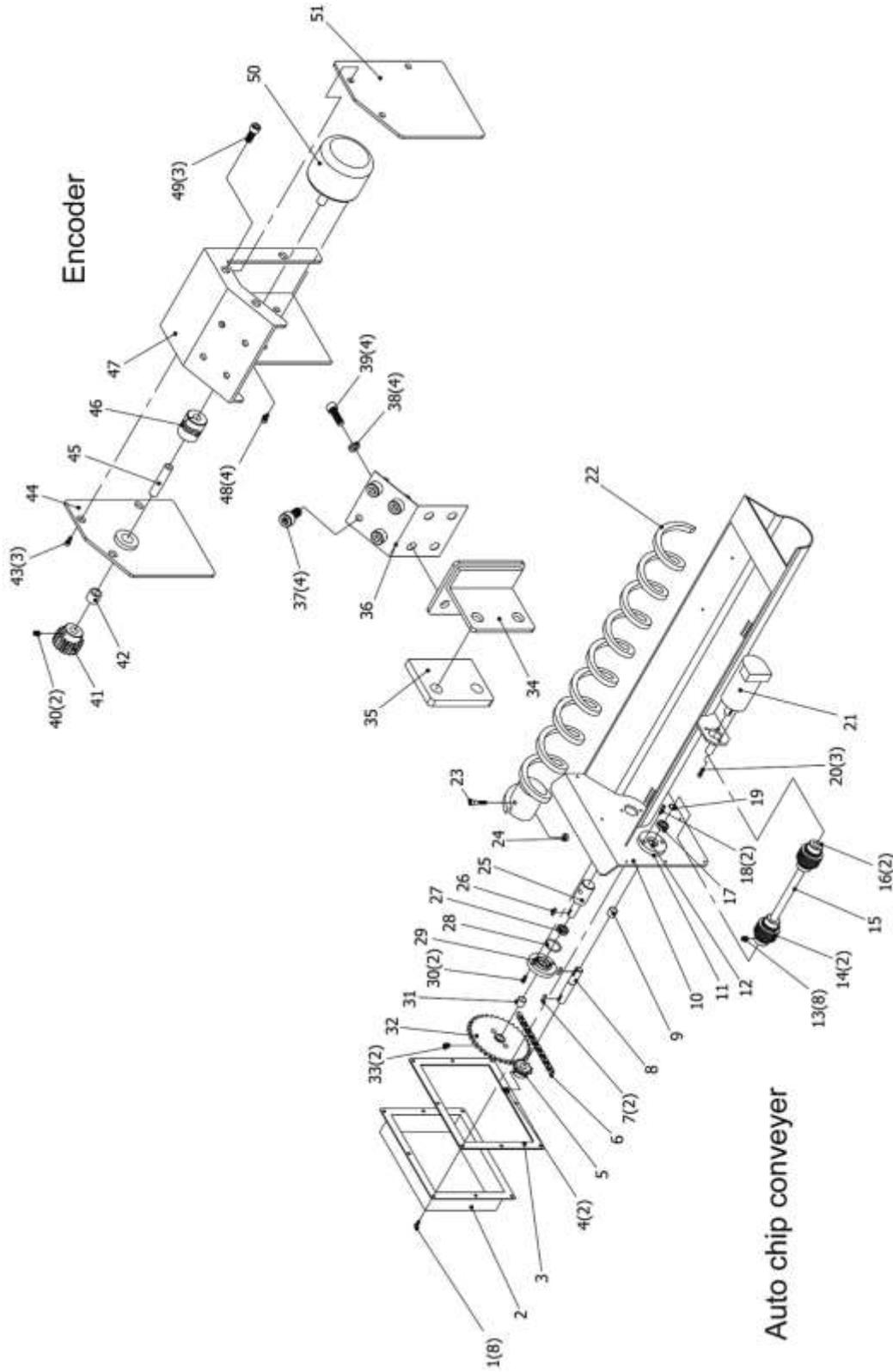
Item	Description	Size No.	Qty.
E71-1	Rear Fixed Vise	461F1-10-A	1
E71-2	Rear Vise Steel Plate	461F2-07	2
E71-3	Flat Head Screw	M6x15L	16
E71-4	Plate	461F2-09	1
E71-5	Spring Pin	8x20L	2
E73-1	Hex. Socket Cap Screw	M12x45L	6
E74	Hex. Socket Cap Screw	M12x60L	1
E75	Upper Clamping Block	461F2-12	1
E76	Attached Plate	461F2-12-B	1
E77	Flat Head Screw	M6x12L	2
E78	Flat Head Screw	M6x12L	2
E79	Attached Plate	461F2-12-B	1
E80	Lower Clamping Block	461F2-12-A	1
E81	Hex. Cap Bolt	M12x50L	1
E82	Nut	M12	1
E83	0° Position Bracket	461D3-08	1
E84	Hex. Socket Cap Screw	M12x40L	2
E85	Hex. Socket Cap Screw	M8x70L	2
E86	Angle Lock Bracket	461F3-18	1
E87	Nut	M8	2
E88	Hex. Socket Cap Screw	M10x35L	4
E89	Seating Block	331D2-04	2
E90	Hex. Cap Steel Screw	M10x25L	2
E91	Spring Washer	M10	2
E92	Spring Pin	8x20L	2
E93	Spring Pin	8x20L	2
E94	Supporting Bracket	461D3-03-C	1
E95	Spring Pin	8x20L	2
E96	Cutting Plate	461F2-25	1
E97	Flat Head Screw	M8x16L	8
E98	Cutting Table	461F1-08	1
E99	Hex. Socket Cap Screw	M10x70L	6
E100	Cutting Table Seat	461F1-01	1
E101	Feeding Cylinder		1
E102	Spring Washer	M10x35L	4



Item	Description	Size No.	Qty.
E103	Hex. Socket Cap Screw	M10	4
E104	Lateral Plate	461F3-06-A	1
E105	Hex. Cap Bolt	M12x25L	2
E106	Spring Washer	M12	2
E107	Washer	M12	2
E108	Hex. Socket Cap Screw	M6x20L	2
E109	Spring Washer	M6	2
E110	Coolant Gun Holder	S138F3-20	1
E111	Retrieval Table	461F3-06	1
E112	Hex. Cap Bolt	M12x25L	4
E113	Spring Washer	M12	4
E114	Washer	M12	4
E115	Hex. Cap Bolt	M10x12L	1
E116	Spring Washer	M10	1
E117	Washer	M10	1
E118	Left Lateral Plate	461F3-14	1
E119	Set Screw	M8x6L	2
E120	Adjusting Shaft	461F2-11	1
E121	Position Bracket	S138F3-27-A	1
E122	Hex. Socket Cap Screw	M8x25L	4
E123	Bakelite Ball 2"x1/2"x12W	S1380403	1
E124	Lock Handle 3/8"W	9160504-1	1
E125	Position Screw	S20A2-01	1
E126	Adjusting Plate	S138F3-29	1
E127	POM Washer	S138F2-26-B	1
E128	Washer	S138F2-26-A	1
E129	Nylon Nut	M10	1



PARTS DIAGRAM F





Parts List F

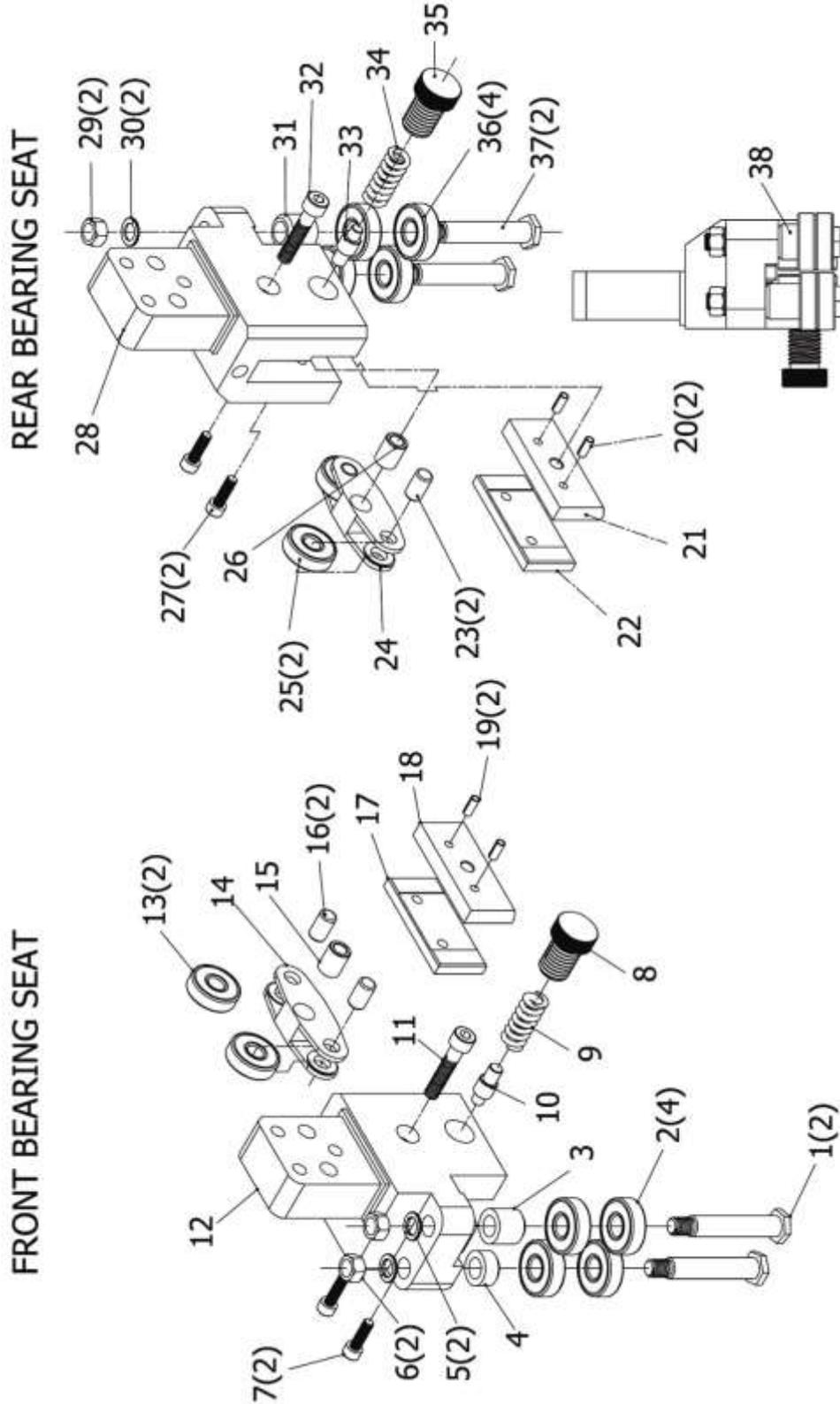
Item	Description	Size No.	Qty.
F1	Button Head Socket Screw	M6x8L	8
F2	Cover	L25A3-09-A	1
F3	Rubber Seal	L25A5-38	1
F4	Set Screw	M6x6L	2
F5	Small Chain Wheel	L46N2-63-A	1
F6	Chain L25A5-30+	L25A5-30A	1
F7	Key	5x5x20L	2
F8	Small Chain Wheel Shaft	L25A2-63	1
F9	Oilless Bush 1625	L40N5-08-1	1
F10	Conveyer Base	L25A3-06-A	1
F11	Small Shaft Bush	L25A2-63-A	1
F12	O Ring P-32	S138F5-02	1
F13	Set Screw	M6x8L	8
F14	Rubber Cover SJD16	L46N5-31	2
F15	Drive Shaft	L25A2-64	1
F16	Universal Joint SJD16	L46N5-30	2
F17	Oil Seal 16x26x7	L46N4-11	1
F18	Hex. Socket Cap Screw	M6x12L	2
F19	C Ring	S-16	1
F20	Hex. Socket Cap Screw	M6x12L	3
F21	Hydraulic Motor		1
F22	Conveyer Screw	L25A2-53-A	1
F23	Hex. Socket Cap Screw	M8x55L	1
F24	Nut	M8	1
F25	Large Chain Wheel Shaft	L25A2-63-B	1
F26	Key	5x5x20L	1
F27	Oil Seal 16x26x7	L46N4-11	1
F28	O Ring P32	S138F5-02	1
F29	Shaft Bush	L25A2-63-C	1
F30	Hex. Socket Cap Screw	M6x8L	2
F31	Oilless Bush 1625	L40N5-08-1	1
F32	Large Chain Wheel	L46N2-63	1
F33	Set Screw	M6x6L	2



Item	Description	Size No.	Qty.
F34	Adjusting Bracket	S138F3-34-F	1
F35	Plate	461F3-11	1
F36	Encoder Plate	S138F3-34-E	1
F37	Hex. Socket Cap Screw	3/16"x3/8"L	4
F38	Spring Washer	1/4"	4
F39	Round Head Screw	1/4"x1/2"L	4
F40	Set Screw	M4x4L	2
F41	Small Gear	S138F2-11	1
F42	Oilless Bushing	608	1
F43	Round Head Screw	3/16"x1/4"L	3
F44	Fixed Plate	S138F3-34-B	1
F45	Steel Pin	6x30L	1
F46	Shaft Coupling	SWS-16C	1
F47	Encoder Bracket	S138F3-34	1
F48	Round Head Screw	3/16"x1/4"L	4
F49	Round Head Screw	3/16"x1/4"L	3
F50	Encoder		1
F51	Encoder Cover	S138F3-34-A	1



PARTS DIAGRAM G





Parts List G

Item	Description	Size No.	Qty.
G1	Bearing Long Shaft	L46N2-19	2
G2	Bearing 6201	L25A5-03	4
G3	Bearing Bush (Long)	460D2-63	1
G4	Bearing Bush (Short)	L46N2-19-A	1
G5	Spring Washer	M10	2
G6	Nut	M10	2
G7	Hex. Socket Cap Screw	M6x20L	2
G8	Adjusting Screw	L46N2-33	1
G9	Spring	460D4-11	1
G10	Guide Pin	3500210	1
G11	Hex. Socket Cap Screw	M8x40L	1
G12	Front Bearing Seat	460D1-09	1
G13	Bearing 6200	L25A5-01	2
G14	Bearing Bracket	460D1-22	1
G15	Bush	L46N2-51-1	1
G16	Shaft	L46N2-51-2	2
G17	Carbide Guide (Left front)	L46N2-34	1
G18	Carbide Guide (Left back)	L46N2-34-1	1
G19	Spring Pin	D5x12L	2
G20	Spring Pin	D5x12L	2
G21	Carbide Guide (Right back)	L46N2-34-3	1
G22	Carbide Guide (Right front)	L46N2-34-2	1
G23	Shaft	L46N2-51-1	2
G24	Bearing Bracket	460D1-22	1
G25	Bearing 6200	L25A5-01	2
G26	Bush	L46N2-51-2	1
G27	Hex. Socket Cap Screw	M6x20L	2
G28	Rear Bearing Seat	460D1-10	1
G29	Nut	M10	2
G30	Spring Washer	M10	2
G31	Bearing Bush (Long)	460D2-63	1
G32	Hex. Socket Cap Screw	M8x40L	1
G33	Guide Pin	3500210	1



Item	Description	Size No.	Qty.
G34	Spring	460D4-11	1
G35	Adjusting Screw	L46N2-33	1
G36	Bearing 6201	L25A5-03	4
G37	Bearing Long Shaft	L46N2-19	2
G38	Bearing Bush (Short)	L46N2-19-A	1



NOTES



NOTES



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